

**PART E**  
**SPECIFICATIONS**

## **PART E - SPECIFICATIONS**

### **GENERAL**

#### **E1. GENERAL**

E1.1 These Specifications shall apply to the Work.

E1.2 The following Drawings are applicable to the Work:

| <u>Drawing No.</u> | <u>Drawing</u>       |
|--------------------|----------------------|
| MP1                | Men's Western Pant   |
| MP2                | Men's Western Pant   |
| MS1                | Men's Shorts         |
| MS2                | Men's Shorts         |
| MS3                | Men's Shorts         |
| WP1                | Women's Western Pant |
| WP2                | Women's Western Pant |

#### **E2. GOODS**

E2.1 The Contractor shall supply uniform pants and shorts in accordance with the requirements hereinafter specified.



## The City of Winnipeg Specification For Bus Operator Men's Western Style Pants

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### **E3. MEN'S WESTERN STYLE PANTS**

- E3.1 This specification shall govern the manufacture and inspection of Men's Western Style Pants.
- E3.2 The Men's Western Style Pants shall be designed according to the attached pattern and the attached drawings, forming part of this specification, and shall conform in every respect to the sample, except as noted in the specifications.
- E3.3 Size and Dimensions
- (a) Men's Western Style Pants to this specification shall be supplied in the sizes specified by the City. Measurements, drawings, and pattern attached in this specification are for a size 34 Men's Pant. Manufacture to standard 2" graded waist sizes 28"-58".
- E3.4 Materials
- (a) Care requirements shall be consistent with all the components of the finished garment. The Men's Western Style Pants shall be machine washable and dryable.
- (b) Outer Fabric - From Raeford Uniform Fabrics Company
- (i) Fiber: 55/45 polyester wool
  - (ii) Weave: 3 ply plain
  - (iii) Weight: 220-230 gr/square meter
  - (iv) 21-22 ends per cm
  - (v) 18 picks per cm
  - (vi) Range: 573
  - (vii) Colour: 39774 Winnipeg Deep Royal Blue
  - (viii) Finish: 4UZ
  - (ix) Care: washable, tumble dry
- (c) Pocketing
- (i) Fiber: commercial quality, perma press pocketing, Dominion Textile Beaujean A9086 or equivalent must be used
  - (ii) Colour: natural or pale blue
  - (iii) Care: washable and tumble dry
- (d) Notions
- (i) Zipper: YKK #5cm, metal zipper, colour to match outer fabric
  - (ii) Hook and bar closure: rust proof, black, good commercial quality
  - (iii) Thread: spun polyester, size 40 colour to match fabric
- E3.5 Construction
- (a) Pants are to be factory permanent pressed along front and back creaselines. Regulation civilian style, easy over hip and cut to allow comfort when in the seated position.
- E3.6 Seams

- (a) All seam allowances, at least 3/8" wide, shall be serged, seamed and pressed open. Stitches shall present a regular even appearance without puckers. There shall be not less than 3 nor more than 4 stitches per cm. The specified thread shall be used. Seat seams to be sewed with flat stitch machine. Allow 5cm outlets in seams for any necessary alterations. Crotch pieces to be lined same as fly or equivalent.

#### E3.7 Front Zipper

- (a) Fly front must be lined and have a French bearer. Stitching at the waistband seam and fly front to be deluxe AA@ thread not less than 12 stitches to the inch. Bar tacked at lower edge.

#### E3.8 Waistband

- (a) Snugtex waistband. Washable and tumble dry. 4cm wide. See drawing. Closure at fly with hook and bar closure and button safety closure on fly lining. Waistband should fold back upon itself at the centre front, the width of the fly, to provide a solid base for hook and bar closure.

#### E3.9 Hems

- (a) Lower edge of pants are to be serged and left unhemmed. Side leg length 122cm for regular sizes, waist seam to lower unfinished edge of garment. Leg width at lower hem = 23cm for size 34.

#### E3.10 Belt Loops

- (a) Seven loops are to be made of self fabric, not less than 12mm wide, nor more than 16mm wide. Loops must be sewn into waistband seam. They must accommodate a belt of at least 4cm wide. Centre back belt loop is necessary.

#### E3.11 Pockets

- (a) Front Pockets
  - (i) Western pocket design. Front pockets are to have an opening of at least 15cm, but not more than 18cm. The lining must allow a pocket length of at least 28cm, from waist seam. Bar tacking at stress points.
- (b) Change pocket
  - (i) Above right pocket opening. 7cm opening, depth of 9cm. Bar tacked at stress points.
- (c) Back pockets
  - (i) Conventional two hip pockets with standard single or double welt shall be placed 7cm below back waist and be 14cm in length. Left hip pocket to have diamond shaped tab to button and to measure 2 inches by 1 3 inch. All pockets securely bar tacked at ends. Illustration MP2.

#### E3.12 Marking

- (a) Each pair of pants shall have a durable label sewn on to the inside pant on the left front pocket lining. It shall contain the following information:
  - (i) Manufacturer's identification
  - (ii) date of manufacture
  - (iii) size code

#### E3.13 Care Instructions

- (a) Each pair of pants shall have a durable label sewn into the inside pant on the left front pocket lining detailing care requirements consistent with all components of the finished garment. Men's Western Style Pants shall be machine washable and dryable.

- (b) Hang Tags available from the manufacturers of the garment's components, describing the characteristics and care of the Teflon coating and fabric shall be attached to each garment.
- (c) Pressing: All seams shall be properly pressed and the finished garment shall be pressed to the best commercial standards.

E3.14 Union Label

- (a) The Contractor shall be a Union Shop and each pair of pants shall bear a union label affixed to the inside body of the finished garment.

E3.15 Packaging

- (a) Pants shall be packaged in boxes containing one size only with the size clearly shown on the outside of the box.



## The City of Winnipeg Specification For Bus Operator Men's Pleated Shorts

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### **E4. MEN'S PLEATED SHORTS**

- E4.1 This specification shall govern the manufacture and inspection of Men's Pleated Shorts.
- E4.2 The Men's Pleated Shorts shall be designed according to the attached pattern and the attached drawings, forming part of this specification, and shall conform in every respect to the sample, except as noted in the specifications.
- E4.3 Size and Dimensions
- (a) Men's Pleated Shorts to this specification shall be supplied in the sizes specified by the City. Measurements, drawings, and pattern attached in this specification are for a size 34 Men's Shorts. Manufacture to standard 2" graded waist sizes 28"-58".
- E4.4 Materials
- (a) Care requirements shall be consistent with all the components of the finished garment. The Men's Pleated Shorts shall be machine washable and dryable.
- (b) Outer Fabric - From Raeford Uniform Fabrics Company
- (i) Fiber: 55/45 polyester wool
  - (ii) Weave: 3 ply plain
  - (iii) Weight: 220-230 gr/square meter
  - (iv) 21-22 ends per cm
  - (v) 18 picks per cm
  - (vi) Range: 573
  - (vii) Colour: 39774 Winnipeg Deep Royal Blue
  - (viii) Finish: 4UZ
  - (ix) Care: washable, tumble dry
- (c) Pocketing
- (i) Fiber: commercial quality, perma press pocketing, Dominion Textile Beaujean A9086 or equivalent must be used
  - (ii) Colour: natural or pale blue
  - (iii) Care: washable and tumble dry
- (d) Notions
- (i) Zipper: YKK #5cm, metal zipper, colour to match outer fabric
  - (ii) Hook and bar closure: rust proof, black, good commercial quality
  - (iii) Thread: spun polyester, size 40 colour to match fabric
- E4.5 Construction
- (a) Shorts are to be factory permanent pressed along front and back creaselines. Style is a double pressed pleated dress short with slash pockets and elasticized side waist. Cut to allow comfort when in the seated position.
- E4.6 Seams

- (a) All seam allowances, at least 3/8" wide, shall be serged, seamed and pressed open. Stitches shall present a regular even appearance without puckers. There shall be not less than 3 or more than 4 stitches per cm. The specified thread shall be used. Seat seams to be sewed with flat stitch machine. Allow 5cm outlets in seams for any necessary alterations. Crotch pieces to be lined same as fly or equivalent.

E4.7 Front Zipper

- (a) Fly front must be lined and have a French bearer. Stitching at the waistband seam and fly front to be deluxe AA@ thread not less than 12 stitches to the inch. Bar tacked at lower edge.

E4.8 Waistband

- (a) Self fabric, interfaced. Finished at 4cm wide. Elastic is inserted at side waist between center of each side back and the front pleat, to allow for 3 extra inches of expansion at the waist. See drawing.
- (b) Closure at fly with hook and bar closure and button safety closure on fly lining.

E4.9 Hems

- (a) Lower edge of pants are to be serged and blindstitched with 4cm hem allowance. Side leg length 48cm for regular sizes, waist seam to lower finished edge of garment. Leg width at lower hem = 30cm for size 34.

E4.10 Belt Loops

- (a) Seven loops are to be made of self fabric, not less than 12mm wide, nor more than 16mm wide. Loops must be sewn into waistband seam. They must accommodate a belt of at least 4cm wide. Center back belt loop is necessary.

E4.11 Pockets

- (a) Front Pockets
  - (i) Slash pocket design. Front pockets are to have an opening of at least 17cm, but not more than 19cm. The lining must allow a pocket length of at least 30cm, from waist seam. Bar tacking at stress points. The lining of the pocket shall extend to the center front of the shorts zipper placket, in such a manner that the pleats are supported underneath. See sample.
- (b) Back pockets
  - (i) Conventional right hip pocket with standard single or double welt shall be placed 7cm below back waist and be 14cm in length. To have diamond shaped tab to button and to measure 2 inches by 1 3 inch. All pockets securely bar tacked at ends. Illustration MP2.

E4.12 Marking

- (a) Each pair of Men's shorts shall have a durable label sewn on to the inside pant on the left front pocket lining. It shall contain the following information:
  - (i) Manufacturer's identification
  - (ii) date of manufacture
  - (iii) size code

E4.13 Care Instructions

- (a) Each pair of shorts have a durable label sewn into the inside pant on the left front pocket lining detailing care requirements consistent with all components of the finished garment. Men's Pleated Shorts shall be machine washable and dryable.

- (b) Hang Tags available from the manufacturers of the garment's components, describing the characteristics and care of the Teflon coating and fabric shall be attached to each garment.
- (c) Pressing: All seams shall be properly pressed and the finished garment shall be pressed to the best commercial standards.

E4.14 Union Label

- (a) The Contractor shall be a Union Shop and each pair of shorts shall bear a union label affixed to the inside body of the finished garment.

E4.15 Packaging

- (a) Shorts shall be packaged in boxes containing one size only with the size clearly shown on the outside of the box.



## The City of Winnipeg Specification For Bus Operator Women's Western Style Pants

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### E5. WOMEN'S WESTERN STYLE PANTS

- E5.1 This specification shall govern the manufacture and inspection of Women's Western Style Pants.
- E5.2 The Women's Western Style Pants shall be designed according to the attached pattern and the attached drawings, forming part of this specification, and shall conform in every respect to the sample, except as noted in the specifications.
- E5.3 Size and Dimensions
- (a) Women's Western Style Pants to this specification shall be supplied in the sizes specified by the City. Measurements, drawings, and pattern attached in this specification are for a size 12 Women's Pant. Manufacture to standard 2" graded hip sizes 6-30. Size 12 = 30-32" waist / 39-41" hip.
- E5.4 Materials
- (a) Care requirements shall be consistent with all the components of the finished garment. The Women's Western Style Pants shall be machine washable and dryable.
- (b) Outer Fabric - From Raeford Uniform Fabrics Company
- (i) Fiber: 55/45 polyester wool
  - (ii) Weave: 3 ply plain
  - (iii) Weight: 220-230 gr/square meter
  - (iv) 21-22 ends per cm
  - (v) 18 picks per cm
  - (vi) Range: 573
  - (vii) Colour: 39774 Winnipeg Deep Royal Blue
  - (viii) Finish: 4UZ
  - (ix) 9. Care: washable, tumble dry
- (c) Pocketing
- (i) Fiber: commercial quality, perma press pocketing, Dominion Textile Beaujean A9086 or equivalent must be used
  - (ii) Colour: natural or pale blue
  - (iii) Care: washable and tumble dry
- (d) Notions
- (i) Zipper: YKK #5cm, metal zipper, colour to match outer fabric
  - (ii) Hook and bar closure: rust proof, black, good commercial quality
  - (iii) Thread: spun polyester, size 40 colour to match fabric
- E5.5 Construction
- (a) Pants are to be factory permanent pressed along front and back creaselines. Regulation civilian style, easy over hip and cut to allow comfort when in the seated position.

E5.6 Seams

- (a) All seam allowances, at least 3/8" wide, shall be serged, seamed and pressed open. Stitches shall present a regular even appearance without puckers. There shall be not less than 3 nor more than 4 stitches per cm. The specified thread shall be used. Seat seams to be sewed with flat stitch machine. Allow 5cm outlets in seams for any necessary alterations.

E5.7 Front Zipper

- (a) Right fly front closure stitching 3cm from front edge. Bar tacked at lower edge. Stitch at waistband seam and fly front to be deluxe AA@ thread not less than 12 stitches to the inch.

E5.8 Waistband

- (a) Snugtex waistband. Washable and tumble dry, 4cm wide. See drawing. Closure at fly with hook and bar closure and button safety closure on fly lining. Waistband should fold back upon itself at the centre front, the width of the fly, to provide a solid base for hook and bar closure.

E5.9 Hems

- (a) Lower edge of pants are to be serged and left unhemmed. Side leg length 111cm for regular sizes, waist seam to lower unfinished edge of garment. Leg width at lower hem = 23cm for size 12.

E5.10 Belt Loops

- (a) Seven loops are to be made of self fabric, not less than 12mm wide, nor more than 16mm wide. Loops must be sewn into waistband seam. They must accommodate a belt of at least 4cm wide. Center back belt loop is necessary.

E5.11 Front Pockets

- (a) Western pocket design
  - (i) Front pockets are to have an opening of at least 15cm , but not more than 18cm. The lining must allow a pocket length of at least 28cm, from waist seam. Front shaping darts are to be incorporated into the pocket design. Bar tacking at stress points.

E5.12 Change pocket

- (a) Above right pocket opening. 7cm opening, depth of 9cm. Bar tacked at stress points.

E5.13 Back Darts

- (a) Two back darts help shape the pants. They are at least 12cm in length, but no more 15cm. The waist dart overlap is to be one half of 36mm.

E5.14 Marking

- (a) Each pair of Women's Pants shall have a durable label sewn on to the inside pant on the left front pocket lining. It shall contain the following information:
  - (i) Manufacturer's identification
  - (ii) date of manufacture
  - (iii) size code

E5.15 Care Instructions

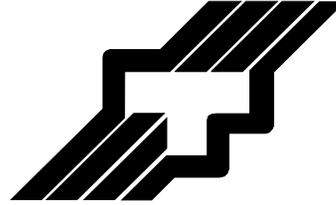
- (a) Each pair of pants shall have a durable label sewn into the inside pant on the left front pocket lining detailing care requirements consistent with all components of the finished garment. Women's Western Style Pants shall be machine washable and dryable.
- (b) Hang Tags available from the manufacturers of the garment's components, describing the characteristics and care of the Teflon coating and fabric shall be attached to each garment.
- (c) Pressing: All seams shall be properly pressed and the finished garment shall be pressed to the best commercial standards.

E5.16 Union Label

- (a) The Contractor shall be a Union Shop and each pair of pants shall bear a union label affixed to the inside body of the finished garment.

E5.17 Packaging

- (a) Pants shall be packaged in boxes containing one size only with the size clearly shown on the outside of the box.



## THE CITY OF WINNIPEG SPECIFICATIONS

### SPECIFICATIONS FOR: MEN'S SUPERVISORS' PANTS

#### E6. MEN'S SUPERVISORS' PANTS

- E6.1 This specification shall govern the manufacture and inspection of Men's Supervisors' Pants.
- E6.2 This specification, sample, drawing or other information issued in connection therewith, may only be used for specific inquiries, tenders, or orders placed on behalf of the City of Winnipeg.
- E6.3 The article or material covered by this specification shall be free from imperfections or blemishes such as may affect its appearance or serviceability. In all particulars not covered by this specification or contract documents, production shall be equivalent in all respects to the sample.
- E6.4 The Men's Supervisors' Pants shall be designed in all respects to the sample and any drawings attached, and forming part of this specification.
- E6.5 Size
- (a) Goods to be supplied will be required in a variety of sizes as set out in the specifications. The quantities of each size will be provided by the City to the Contractor at the time of order.
- E6.6 Delivery
- (a) The Contractor shall deliver all goods to Winnipeg Transit Stores, F.O.B., 421 Osborne Street, Winnipeg, Manitoba freight prepaid between the hours of 7:00 AM - 2:00 PM, Monday-Friday. The order shall be shipped complete.
- E6.7 Payment
- (a) Payment will be made in Canadian funds net thirty (30) calendar days after receipt and approval of the Contractor's invoice following delivery of goods.
- E6.8 Materials - Care requirements shall be consistent with all the components of the finished garment. The Men's Supervisors' Pants shall be machine washable and dryable.
- E6.9 Outer Fabric - From Raeford Uniform Fabrics Company
- (a) Fiber: 55/45 polyester wool
  - (b) Weave: 3 ply plain
  - (c) Weight: 220-230 gr/square meter
  - (d) 21-22 ends per cm
  - (e) 18 picks per cm
  - (f) Range: 573
  - (g) Colour: 30 Dark Navy

- (h) Care: washable, tumble dry
  - (i) Finish - 4UZ
- E6.10 Pocketing
- (a) Fiber: commercial quality, perma press pocketing, Dominion Textile Beaujean A9086 or equivalent must be used
  - (b) Colour: natural or pale blue
  - (c) Care: washable and tumble dry
- E6.11 Notions
- (a) Zipper: YKK #5cm, metal zipper, colour to match outer fabric
  - (b) Hook and bar closure: rust proof, black, good commercial quality
  - (c) Thread: spun polyester, size 40 colour to match fabric
- E6.12 Construction
- (a) Men's Supervisors' Pants are to be factory permanent pressed along front and back crease lines. Regulation civilian style, easy over hip and cut to allow comfort when in the seated position.
- E6.13 Seams
- (a) All seam allowances, at least 3/8" wide, shall be serged, seamed and pressed open. Stitches shall present a regular even appearance without puckers. There shall be not less than 3 nor more than 4 stitches per cm. The specified thread shall be used. Seat seams to be sewed with flat stitch machine. Allow 5cm outlets in seams for any necessary alterations. Crotch pieces to be lined same as fly or equivalent.
- E6.14 Front Zipper
- (a) Fly front must be lined and have a French bearer. Stitching at the waistband seam and fly front to be deluxe AA@ thread not less than 12 stitches to the inch. Bar tacked at lower edge.
- E6.15 Waistband
- (a) Snugtex waistband. Washable and tumble dry. 4cm wide. See drawing. Closure at fly with hook and bar closure and button safety closure on fly lining. Waistband should fold back upon itself at the center front, the width of the fly, to provide a solid base for hook and bar closure.
- E6.16 Hems
- (a) Lower edge of pants are to be serged and left unhemmed. Side leg length 122cm for regular sizes, waist seam to lower unfinished edge of garment. Leg width at lower hem = 23cm for size 34.
- E6.17 Belt Loops
- (a) Seven loops are to be made of self fabric, not less than 12mm wide, nor more than 16mm wide. Loops must be sewn into waistband seam. They must accommodate a belt of at least 4cm wide. Center back belt loop is necessary.
- E6.18 Front Pockets
- (a) Slash pocket design. Front pockets are to have an opening of at least 15cm, but not more than 18cm. The lining must allow a pocket length of at least 28cm, from waist seam. Bar tacking at stress points.

E6.19 Back pockets

- (a) Conventional two hip pockets with standard single or double welt shall be placed 7cm below back waist and be 14cm in length. Left hip pocket to have diamond shaped tab to button and to measure 2 inches by 1 3 inch. All pockets securely bar tacked at ends.

E6.20 Marking

- (a) Each pair of pants shall have a durable label sewn on to the inside pant on the left front pocket lining. It shall contain the following information:
  - (i) Manufacturer's Identification
  - (ii) Date of Manufacture
  - (iii) Size Code

E6.21 Each pair of Men's Supervisors' Pants shall have a durable label sewn into the inside pant on the left front pocket lining detailing care requirements consistent with all components of the finished garment. Men's Supervisors' Pants shall be machine washable and dryable.

E6.22 Pressing

- (a) All seams shall be properly pressed and the finished garment shall be pressed to the best commercial standards.



## The City of Winnipeg Specification For Women's Supervisor's Pants

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### **E7. WOMEN'S SUPERVISOR'S PANTS**

- E7.1 This specification shall govern the manufacture and inspection of Women's Supervisor Style Pants.
- E7.2 The Women's Supervisor Style Pants shall be designed according to the attached pattern and the attached drawings, forming part of this specification, and shall conform in every respect to the sample, except as noted in the specifications.
- E7.3 Size and Dimensions
- (a) Women's Supervisor Style Pants to this specification shall be supplied in the sizes specified by the City. Measurements and drawings attached in this specification are for a size 12 Women's Pant. Manufacture to standard 2" graded hip sizes 6-30. Size 12 = 30-32" waist / 39-41" hip.
- E7.4 Materials
- (a) Care requirements shall be consistent with all the components of the finished garment. The Women's Supervisor Style Pants shall be machine washable and dryable.
  - (b) Outer Fabric - From Raeford Uniform Fabrics Company
    - (i) Fiber: 55/45 polyester wool
    - (ii) Weave: 3 ply plain
    - (iii) Weight: 220-230 gr/square meter
    - (iv) 21-22 ends per cm
    - (v) 18 picks per cm
    - (vi) Range: 573
    - (vii) Colour: 30 Dark Navy
    - (viii) Finish: 4UZ
    - (ix) Care: washable, tumble dry
- E7.5 Pocketing
- (a) Fiber: commercial quality, perma press pocketing, Dominion Textile Beaujean A9086 or equivalent must be used
  - (b) Colour: natural or pale blue
  - (c) Care: washable and tumble dry
  - (d) Notions
    - (i) Zipper: YKK #5cm, metal zipper, colour to match outer fabric
    - (ii) Hook and bar closure: rust proof, black, good commercial quality
    - (iii) Thread: spun polyester, size 40, colour to match fabric

E7.6 Construction

- (a) Pants are to be factory permanent pressed along front and back crease lines. Regulation civilian style, easy over hip and cut to allow comfort when in the seated position.

E7.7 Seams

- (a) All seam allowances, at least 3/8" wide, shall be serged, seamed and pressed open. Stitches shall present a regular even appearance without puckers. There shall be not less than 3 nor more than 4 stitches per cm. The specified thread shall be used. Seat seams to be sewed with flat stitch machine. Allow 5cm outlets in seams for any necessary alterations.

E7.8 Front Zipper

- (a) Right fly front closure stitching 3cm from front edge. Bar tacked at lower edge. Stitch at waistband seam and fly front to be deluxe AA@ thread not less than 12 stitches to the inch.

E7.9 Waistband

- (a) Snugtex waistband. Washable and tumble dry, 4cm wide. See drawing. Closure at fly with hook and bar closure and button safety closure on fly lining. Waistband should fold back upon itself at the centre front, the width of the fly, to provide a solid base for hook and bar closure.

E7.10 Hems

- (a) Lower edge of pants are to be serged and left unhemmed. Side leg length 111cm for regular sizes, waist seam to lower unfinished edge of garment. Leg width at lower hem = 23cm for size 12.

E7.11 Belt Loops

- (a) Seven loops are to be made of self-fabric, not less than 12mm wide, nor more than 16mm wide. Loops must be sewn into waistband seam. They must accommodate a belt of at least 4cm wide. Center back belt loop is necessary.

E7.12 Front Pockets

- (a) Slash pocket design. Front pockets are to have an opening of at least 15cm, but not more than 18cm. The lining must allow a pocket length of at least 28cm, from waist seam. Bar tacking at stress points.

E7.13 Back Darts

- (a) Two back darts help shape the pants. They are at least 12cm in length, but no more 15cm. The waist dart overlap is to be one half of 36mm.

E7.14 Marking

- (a) Each pair of Women's Pants shall have a durable label sewn on to the inside pant on the left front pocket lining. It shall contain the following information:
  - (i) - Manufacturer's identification
  - (ii) - Date of manufacture
  - (iii) - Size code

E7.15 Care Instructions

- (a) Each pair of pants shall have a durable label sewn into the inside pant on the left front pocket lining detailing care requirements consistent with all components of the finished garment. Women's Supervisor Style Pants shall be machine washable and dryable.

E7.16 Hang Tags available from the manufacturers of the garment=s components, describing the characteristics and care of the Teflon coating and fabric shall be attached to each garment.

E7.17 Pressing

- (a) All seams shall be properly pressed and the finished garment shall be pressed to the best commercial standards.

E7.18 Packaging

- (a) Pants shall be packaged in boxes containing one size only with the size clearly shown on the outside of the box.

**E8. DELIVERY**

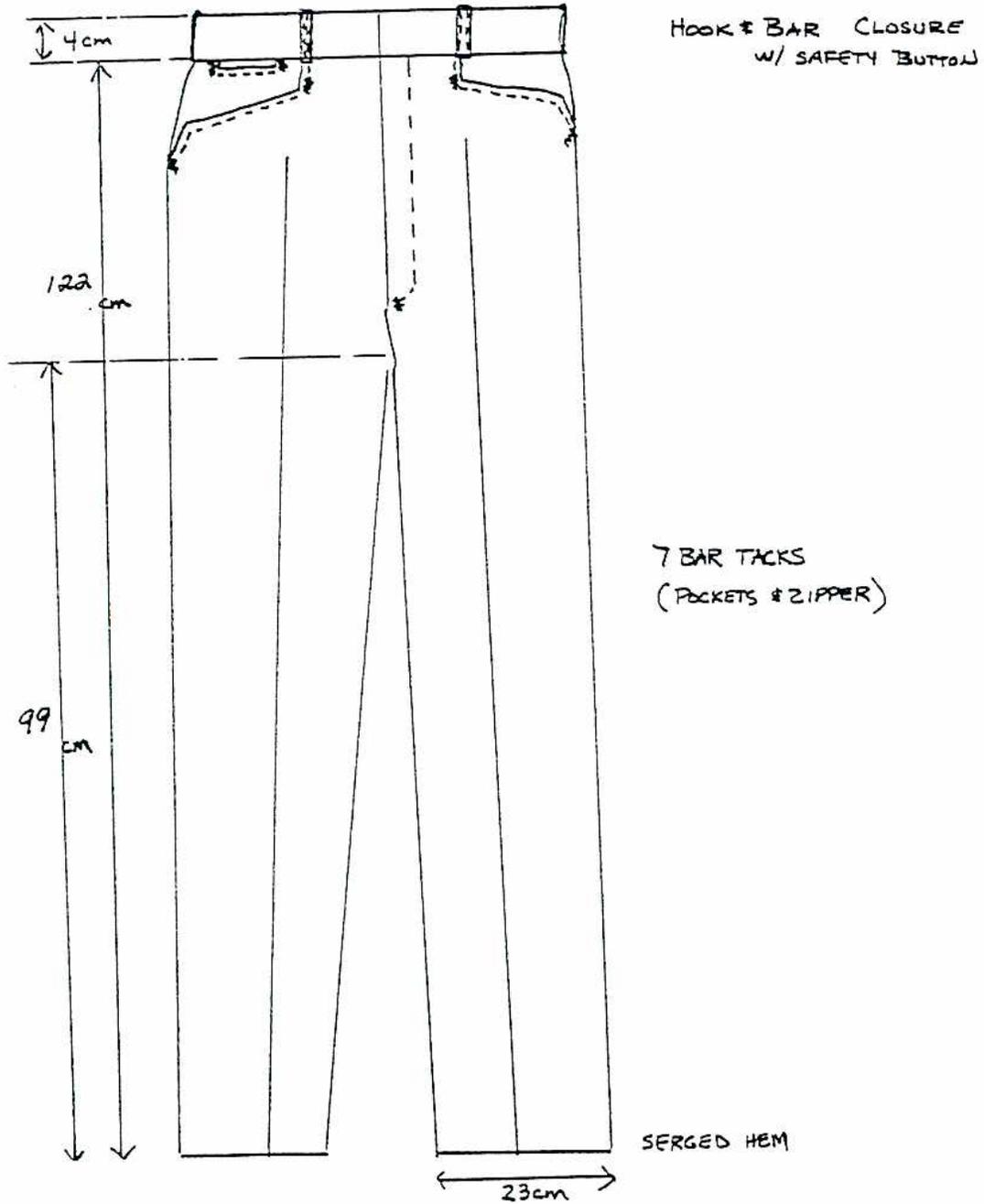
E8.1 Goods shall be delivered by November 1, 2004, f.o.b. destination, freight prepaid:

E8.2 Goods shall be delivered between 7:00 a.m. and 2:30 p.m. on Business Days.

E8.3 The Contractor shall off-load goods as directed at the delivery location.

WINNIPEG TRANSIT '97  
MEN'S WESTERN PANT

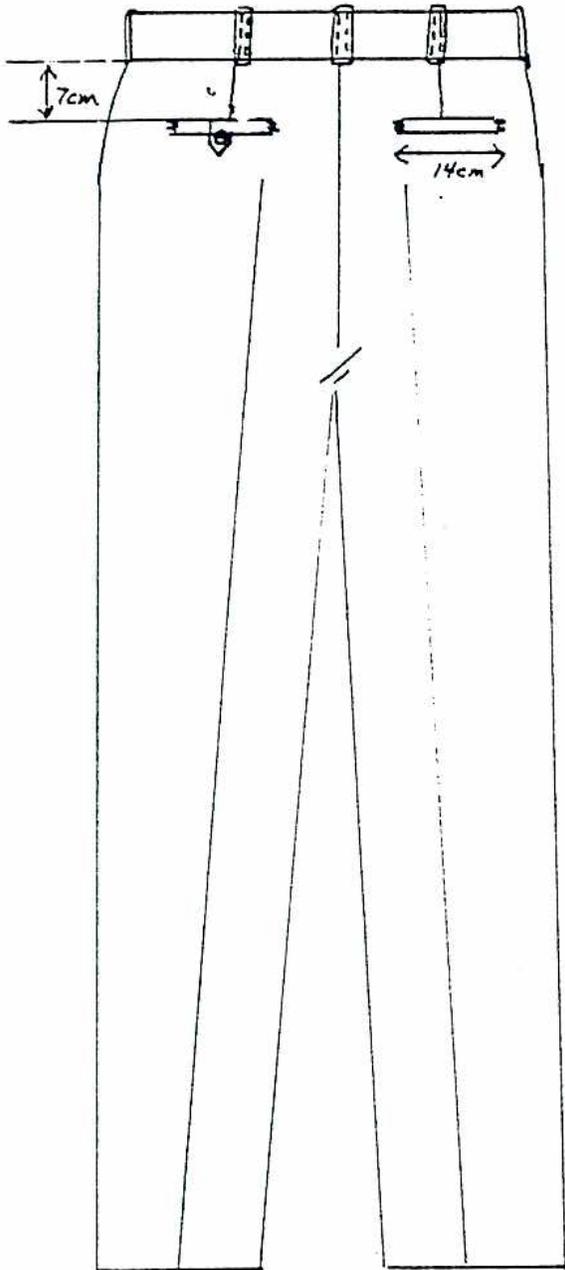
DRAWING # MPI



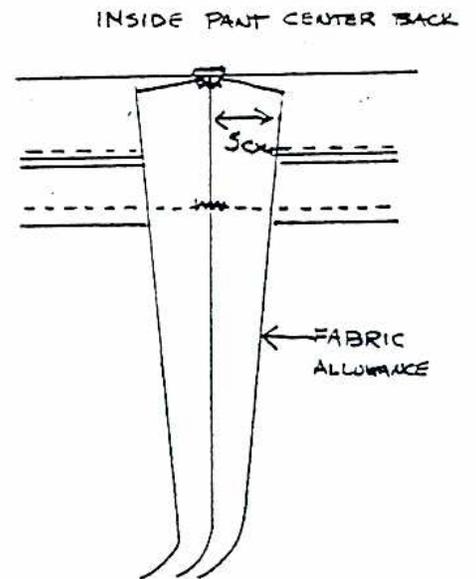
FRONT

WINNIPEG TRANSIT '97  
MEN'S WESTERN PANT

DRAWING # MP2



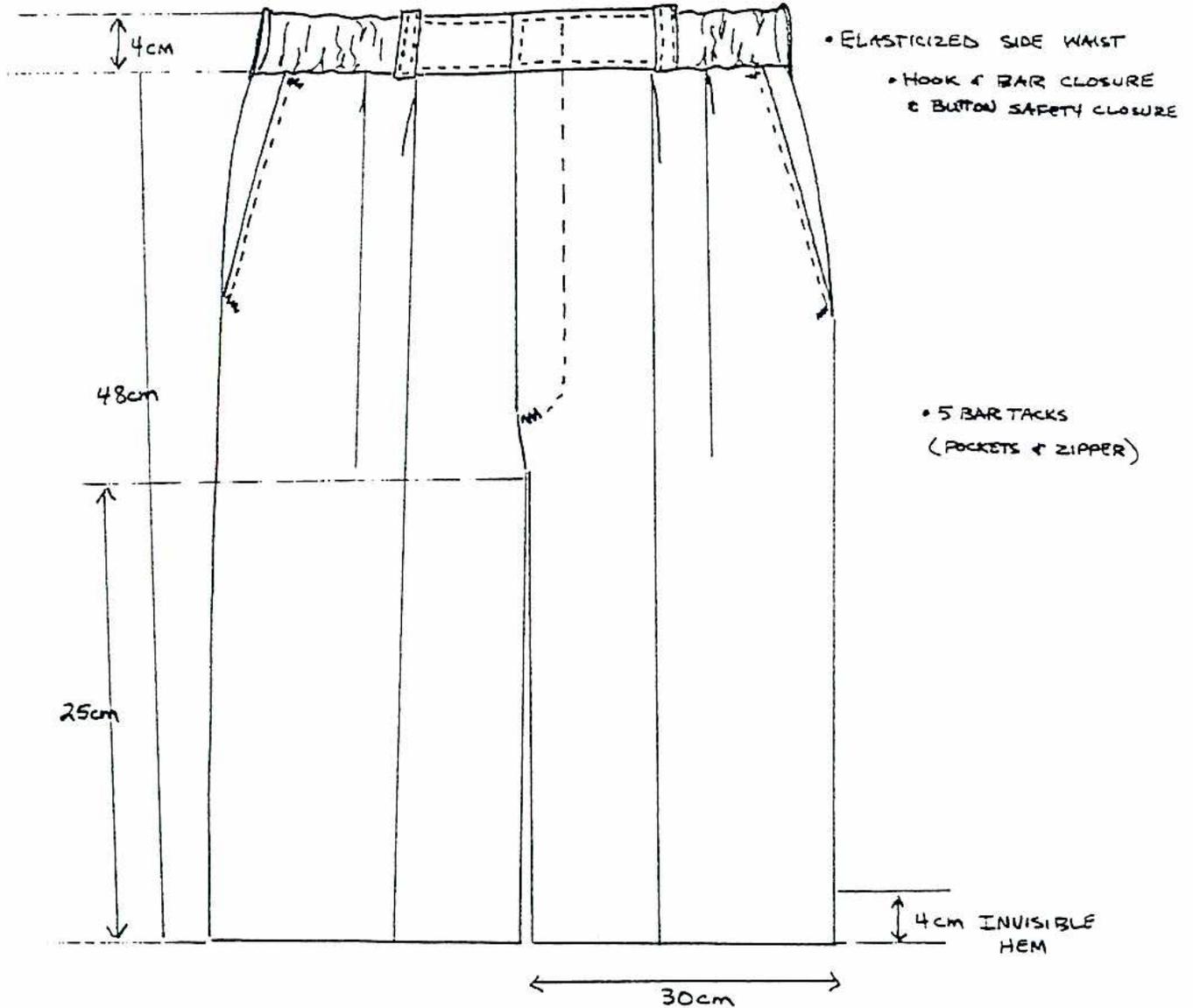
BACK



WINNIPEG TRANSIT '97

MEN'S SHORTS

DRAWING # MS1



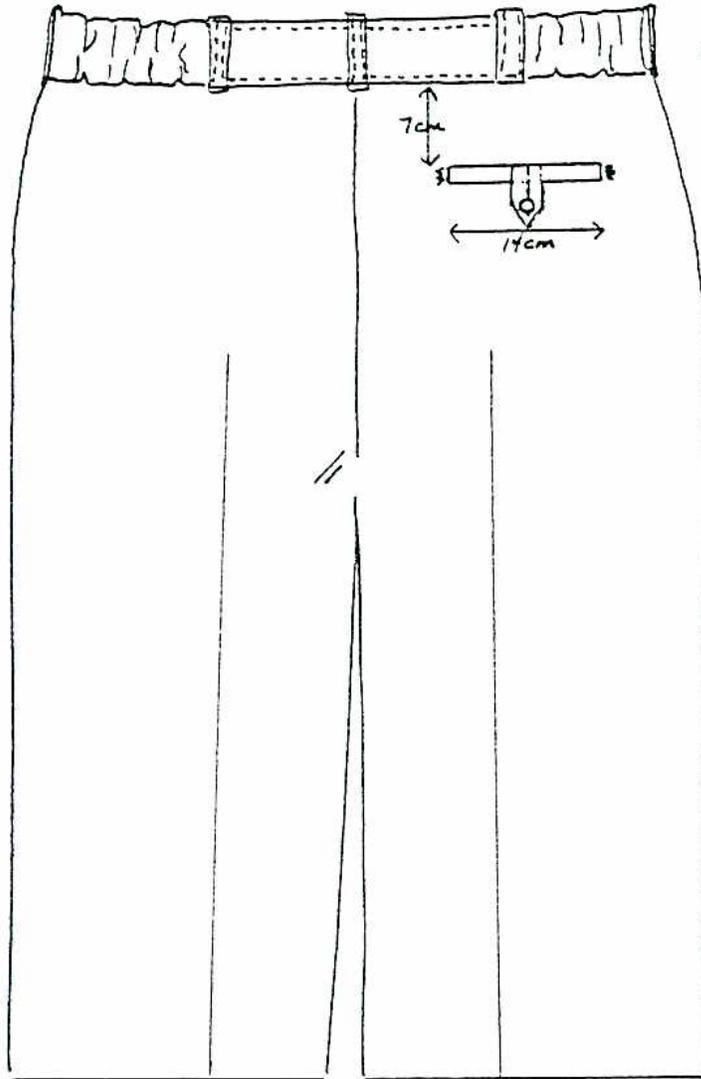
FRONT

\* NOT TO SCALE

WINNIPEG TRANSIT '97

MEN'S SHORTS

DRAWING # MS2



ELASTICIZED SIDE WAIST

2 BARTACKS  
(POCKET)

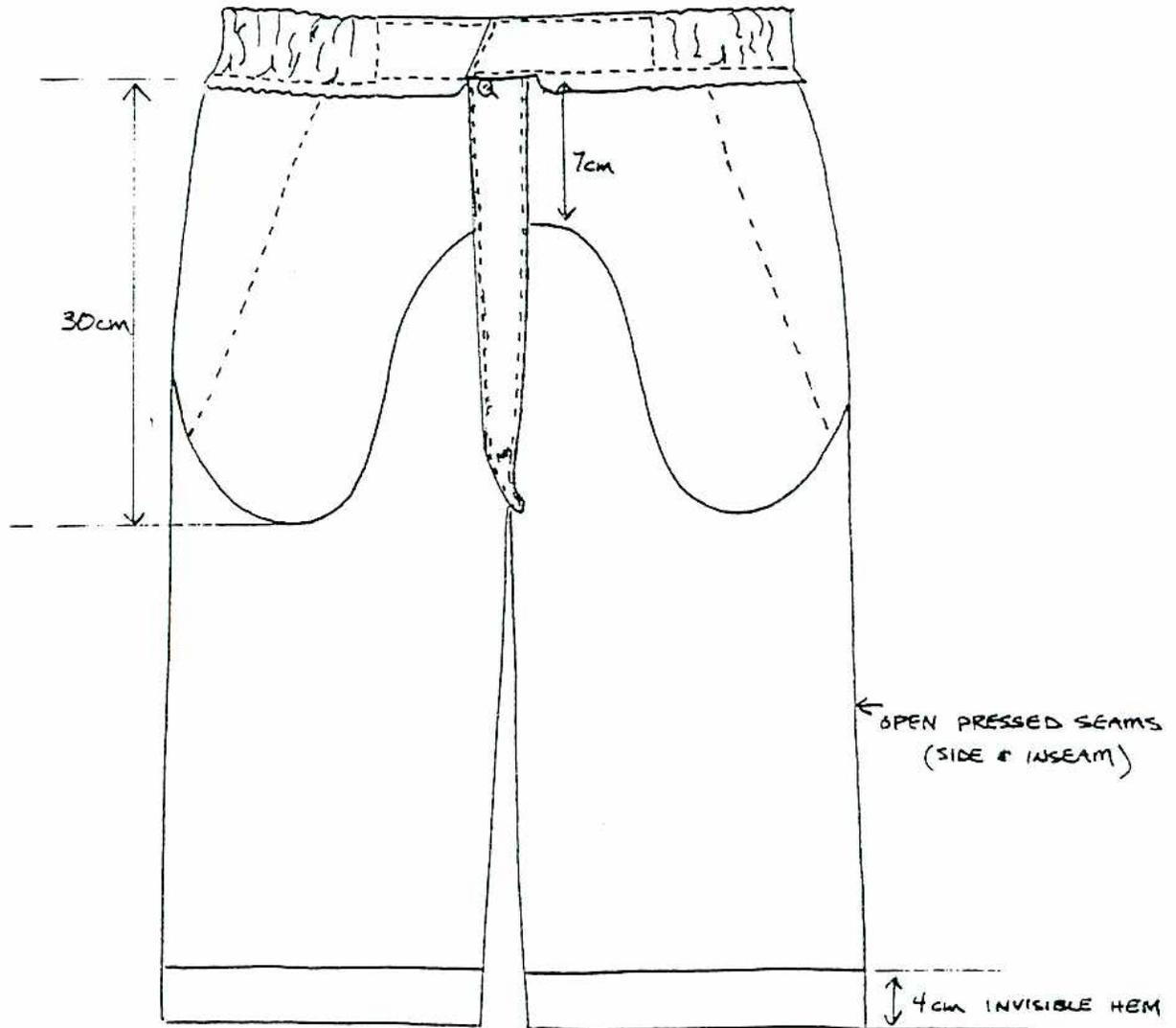
BACK

\* NOT TO SCALE

WINNIPEG TRANSIT '97

MEN'S SHORTS

DRAWING # MS3



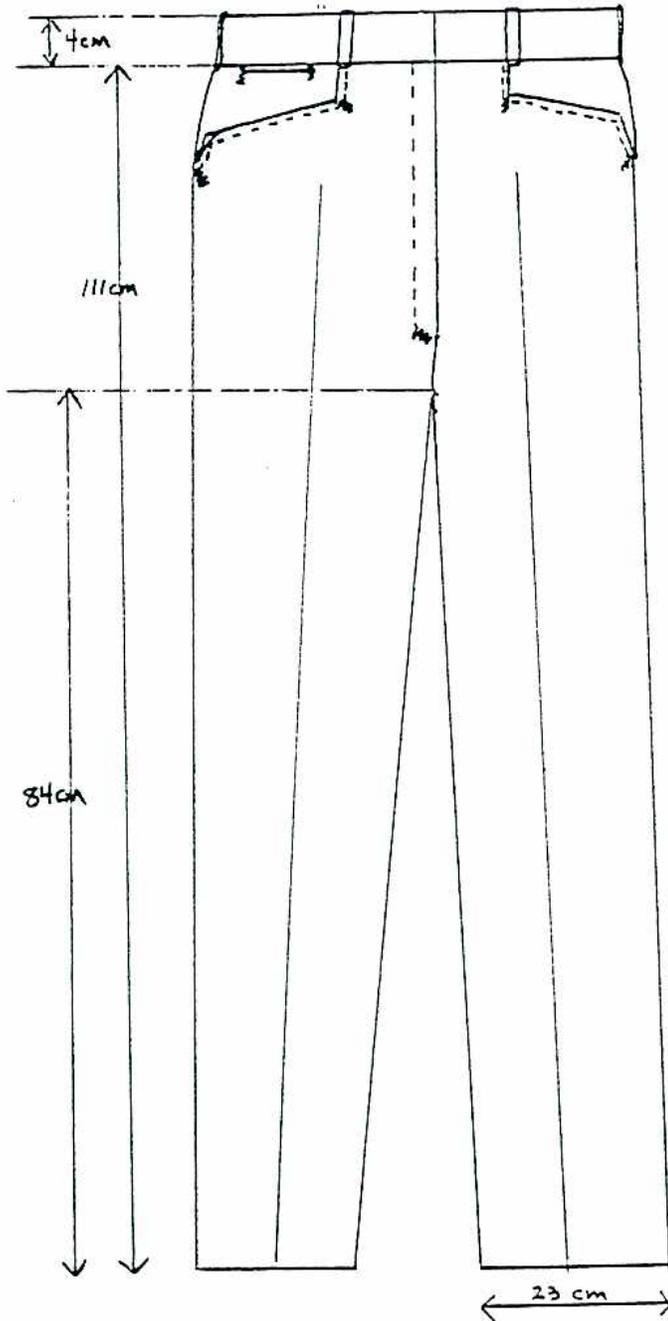
INSIDE FRONT

\* NOT TO SCALE

WINNIPEG TRANSIT '97

WOMEN'S WESTERN PANT

DRAWING # WP1



HOOK & BAR CLOSURE  
W/ SAFETY BUTTON

7 BARTACKS  
(POCKETS & ZIPPER)

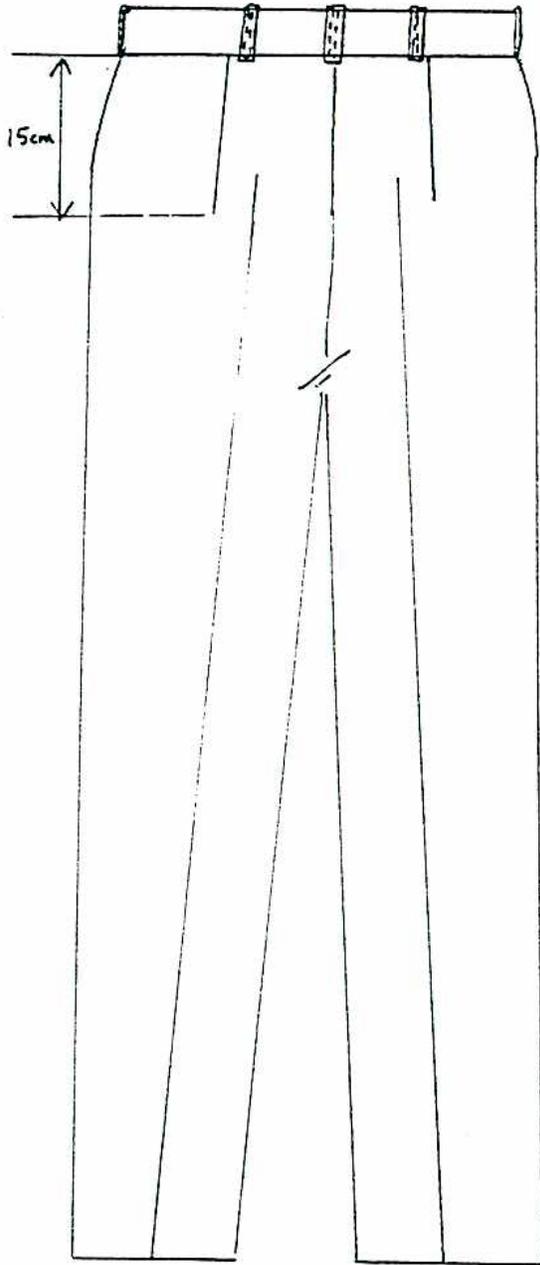
SERGED HEM

FRONT

WINNIPEG TRANSIT '97

WOMEN'S WESTERN PANT

DRAWING # WP2



BACK

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