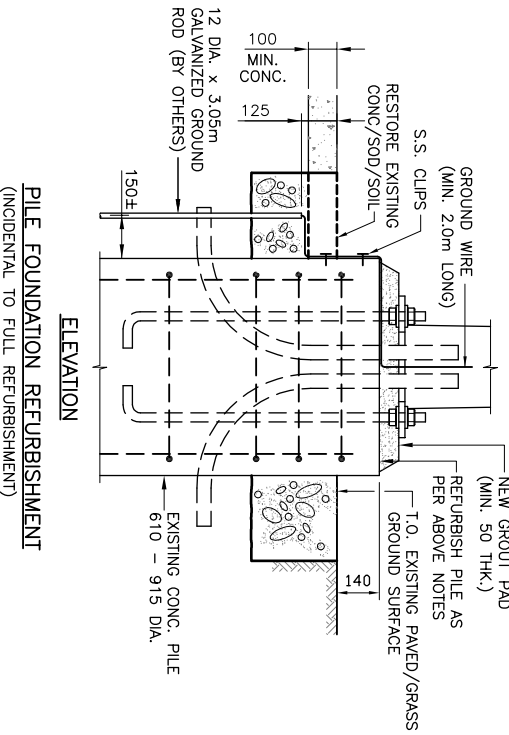


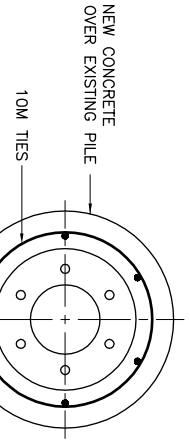
NOTES ON PILE REFURBISHMENT

- REQUIRED AT ALL SITE LOCATIONS WITH SUPERSTRUCTURE REFURBISHMENT OR INSTALLATION OF NEW SUPERSTRUCTURE ON EXISTING PILE INCIDENTAL TO THAT WORK.
- LIMITS:
 - SODDED & SOIL AREAS--DOWN TO 100mm BELOW GROUND SURFACE
 - CONCRETE & PAVING BLOCK AREAS--TO TOP OF PAVED SURFACE
 - PROCEDURE FOR PILE REFURBISHMENT:
 - REMOVE EXISTING GROUT PAD, BOTTOM ANCHOR BOLT NUTS, AND FORMWORK IF ANY
 - SANDBLAST EXPOSED CONCRETE SURFACE AND ANCHOR BOLTS
 - COAT ANCHOR BOLT WITH FIELD-APPLIED GALVANIZING MATERIAL AND RESTORE THREADS TO ACCOMMODATE NEW HOT DIP GALVANIZED NUTS
 - INSTALL GROUT ROD AND WIRE AS SHOWN ON THIS DRAWING WHERE APPLICABLE (BY OTHERS)
 - PATCH EXPOSED VERTICAL SURFACES AND EDGES OF PILE WITH MORTAR SLURRY BOND TO PROVIDE SMOOTH UNIFORM SURFACE
 - CONSTRUCT NEW GROUT PAD AFTER INSTALLING THE REFURBISHED SIGN STRUCTURE
 - GROUND ROD:
 - NEW GROUND ROD IS REQUIRED AS PER SCHEDULE
 - GROUND ROD SUPPLIED AND INSTALLED BY TRAFFIC SIGNALS
- APPLY CONCRETE CURE & PROTECTION SYSTEM ON VERTICAL SURFACES OF PILE AND GROUT PAD
- FILL SETTLEMENT OF GROUND AROUND PILE WITH SOIL (GROUND SURFACE SHALL SLOPE AWAY FROM PILE), RESTORE SODDING AS REQUIRED AND CLEAN UP SITE

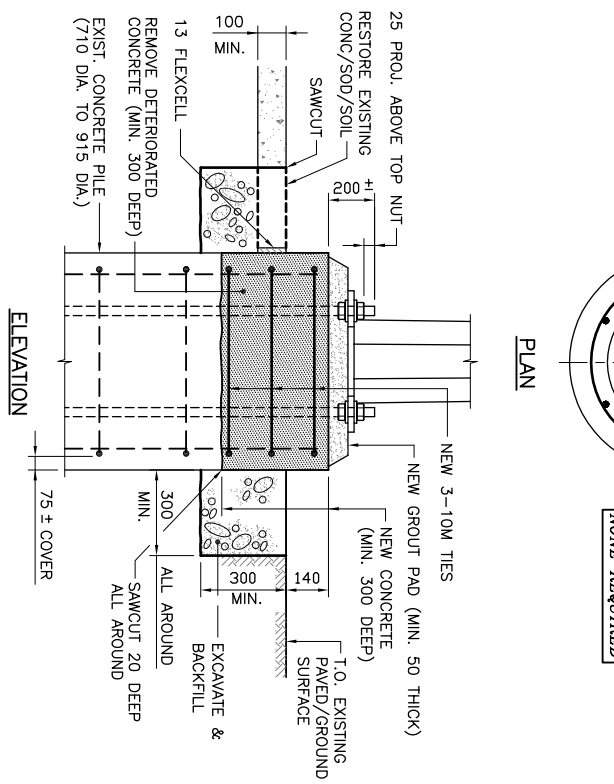
FULL PILE REFURBISHMENT SCHEDULE		
STRUCT. No.	No. OF PILES	GROUND ROD REQ'D.
S649	1	NO
S651	2	NO
S652	2	NO
S659	2	NO



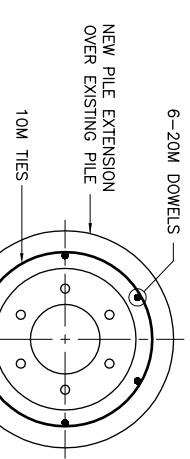
PILE FOUNDATION REFURBISHMENT
(INCIDENTAL TO FULL REFURBISHMENT)



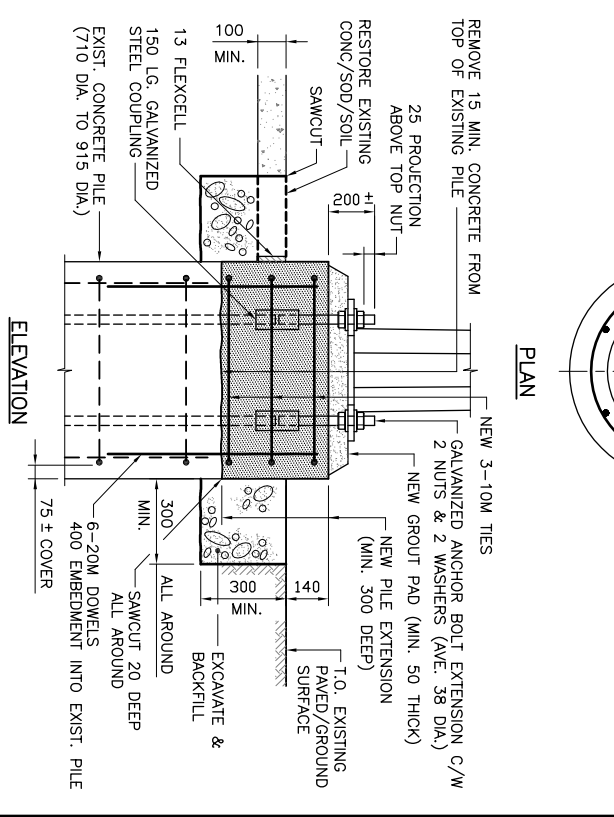
PILE FOUNDATION REPAIR SCHEDULE		
STRUCT. No.	No. OF PILES	LOCATION



REPAIR OF MAJOR SPALLING AND/OR DAMAGE



PILE EXTENSION SCHEDULE		
STRUCT. No.	No. OF PILES	LOCATION
S651	1	MEDIAN
S652	1	MEDIAN
S659	1	BLVD.



CONSTRUCTION OF PILE EXTENSION

NOTES ON NEW CONCRETE PILE

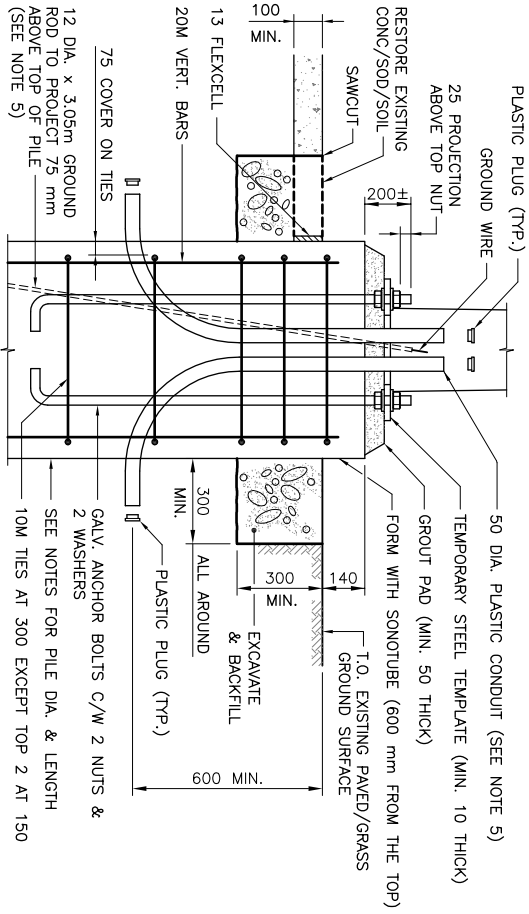
- REINFORCING STEEL:
 - GSA G30-12 GR. 400W
 - VERTICAL BARS FULL LENGTH
 - ALL BARS HOT DIP GALVANIZED
- ANCHORS BOLTS:
 - GSA G40-21 GR. 300W
 - 4-32 DIA. x 1500 LONG + 150 HOOK EACH BOLT C/W 2 NUTS & 2 WASHERS TOP 300 THREADED
 - HOT DIP GALVANIZED FULL LENGTH
- APPLY CONCRETE CURE AND PROTECTION SYSTEM FOR TOP 600 mm OF PILE. APPROVED PRODUCT HORSEY SET WDE (WATER-DISPERSED EPOXY), MADE BY WATSON BOWMAN ACME, AS SUPPLIED BY G.D. JOHNSTON LTD.
- CONCRETE MIX DESIGN:
 - PROPORTIONING OF FINE AGGREGATE, COARSE AGGREGATE, CEMENT, WATER, AND AIR ENTRAINING AGENT SHALL BE SUCH AS YIELD CONCRETE HAVING THE REQUIRED STRENGTH AND WORKABILITY AS FOLLOWS:
 - MINIMUM COMPRESSIVE STRENGTH AT 28 DAYS = 35 MPa
 - MINIMUM WATER/CEMENT RATIO = 0.45
 - MINIMUM CEMENT CONTENT = 340 kg/m³
 - SLUMP = 80 mm ± 30 mm
 - AGGREGATE: 20 mm NOMINAL
 - AIR CONTENT: 5.0 TO 8.0 PERCENT
 - CEMENT - TYPE 50
- SEE NEW PILE SCHEDULE FOR REQUIREMENT OF CONDUITS AND GROUND ROD

PILE FOUNDATION REPAIR NOTES:

- EXISTING CONDUITS NOT SHOWN IN PILE REPAIR & EXTENSION DETAILS FOR CLARITY
- EXTEND CONDUITS THROUGH NEW CONCRETE AS REQUIRED
- CLEAN EXPOSED CONCRETE SURFACE, EXISTING ANCHOR BOLTS AND REBAR BY SANDBLASTING
- APPLY CONCRETE CURE & PROTECTION SYSTEM ON VERTICAL SURFACES AND GROUT PAD
- INCREASE DEPTH OF PILE EXTENSION TO 600mm BELOW GRADE AT LOCATIONS WHERE NEW CONDUITS ARE TO BE INSTALLED

NEW PILE SCHEDULE

STRUCT. No.	PILE DATA	ANCHOR BOLTS	CONDUITS & GROUND ROD			
No. REQ'D.	DIA.	LENGTH	REIN.	SIZE	BCD	GROUND REQ'D.



NEW CONCRETE PILE DETAIL

NO.	REVISIONS	DATE	BY	CITY ENGINEER

DESIGNED BY: S.S.R. N.B.G.
 DRAWN BY: N.B.G.
 CHECKED BY: S.S.R.
 APPROVED BY: S.S.R.
 SCALE: HORIZ. AS SHOWN
 DATE: JULY 2004

DILLON CONSULTING

ENGINEER'S SEAL
S.S. RIHAL
 REGISTERED PROFESSIONAL ENGINEER

THE CITY OF WINNIPEG
 PUBLIC WORKS DEPARTMENT

OVERHEAD SIGN SUPPORT
 STRUCTURE MAINTENANCE WORKS
 2004 PROGRAM

MISCELLANEOUS DETAILS
 SHEET 1 OF 3

CITY DRAWING NUMBER
 OHSS-04-04
 SHEET 4 OF 7