

PART E

SPECIFICATIONS

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GENERAL

E1. GENERAL

E1.1 These Specifications shall apply to the Work.

E2. GOODS

E2.1 The Contractor shall supply and deliver a Shrink Wrapping System in accordance with clause D2.2 and the requirements hereinafter specified;

E3. MINIMUM REQUIRED FEATURES

- (a) L-Sealer with separate heat tunnel;
- (b) Variable speed conveyor in heat tunnel;
- (c) Variable temperature control for heat tunnel;
- (d) Live/dead rollers through heat tunnel;
- (e) Curtains for heat tunnel;
- (f) Seal Bar Size = 14" wide x 19" long;
- (g) Counter balanced sealing head with automatic
- (h) Adjustable height for sealing area platform;
- (i) Auto-magnetic hold down cycle with variable Dwell/Seal time;
- (j) Automatic take-away conveyor with variable dwell time control;
- (k) Automatic cool down cycle with shut off;
- (l) Easy load adjustable film cradle with brake;
- (m) Film perforation wheels or heat punch for air evacuation;
- (n) Stainless steel loading table;
- (o) Dual magnetic hold down is preferred;
- (p) Solid state tunnel temperature controls with digital display;
- (q) Heavy duty console stand with heavy duty locking castors;
- (r) Maximum film roll width must be at least 20";
- (s) Capable of shrink wrapping packages up to (L x W x H) (**19" x 13" x 5"**);
- (t) Capable of sealing PVC and Polyolefin shrink films;
- (u) Shall be wired for 110 or 220 Volts;

E4. DELIVERY

E4.1 The Goods shall be delivered no later than December 30, 2004

E4.2 The Contractor shall confirm the delivery, with the Contract Administrator, at least two (2) Business Days before delivery.

E4.3 Goods shall be delivered between 8:30 a.m. and 12:00 noon, and 1:00 p.m. and 3:30 p.m. on Business Days.

- E4.4 Goods shall be delivered f.o.b. destination, freight prepaid to:
Corporate Services Department;
Research and Internal Services Division;
Printing, Graphics & Mail Services Branch;
510 Main Street
Basement
- E4.5 The Contractor is advised that Goods shall be delivered to 510 Main Street, North side of the Administration Building down-ramp for access to the Basement.
- E4.5.1 The Contractor shall be solely responsible for the off-load of goods, as directed at the delivery location