

PART E

SPECIFICATIONS

PART E - SPECIFICATIONS

GENERAL

E1. GENERAL

E1.1 These Specifications shall apply to the Work.

E1.2 The following Drawings are applicable to the Work:

<u>Drawing No.</u>	<u>Drawing</u>
ID-21A	6" (in) x 8" (in) x .081 blank = one (1) page
RB-51	12" (in) x 12" (in) x .081 blank = one (1) page
RB-54	12" (in) x 18" (in) x .081 blank = one (1) page
RB-11T	12" (in) x 24" (in) x .081 blank = one (1) page
RB-21	12" (in) x 36" (in) x .081 blank = one (1) page
RB-21A	12" (in) x 36" (in) x .125 blank = one (1) page
RB-11	24" (in) x 24" (in) x .081 blank = one (1) page
RB-25	24" (in) x 30" (in) x .081 blank = one (1) page
WA-10D	24" (in) x 36" (in) x .081 blank = one (1) page
WD-A41	30" (in) x 30" (in) x .081 blank = one (1) page
WD-A54	30" (in) x 48" (in) x .081 blank = one (1) page
RA-1	Stop sign 24" (in) x 24" (in) x .081 blank = one (1) page
RA-2	Yield sign 30" (in) x 30" (in) x .081 blank = one (1) page
SNS2	Street Sign Blade 6 ¼" (in) x 24" (in) = one (1) page
SNS2	Street Sign Blade 6 ¼" (in) x 36" (in)
SNS2	Street Sign Blade 6 ¼" (in) x 36" (in)
N/A	Blank 9" (in) x 60" (in) .081 square corners no holes
N/A	Blank 12" (in) x 84" (in) .125 square corners no holes

E2. GOODS

E2.1 The Contractor shall supply and deliver aluminum sign blanks as shown in E1.2 and, in accordance with the requirements hereinafter specified.

E2.2 All aluminum sign blanks shall be new, virgin aluminium regular grade 5052, H36 or H38 sheet aluminium.

E2.3 All aluminum sign blanks shall be complete in all respects including metal preparation, shearing, punching and finishing as indicated on the attached drawings.

E2.4 All aluminum blanks shall have all burrs and sharp edges removed and shall be degreased by a suitable solvent or steam cleaning process, and etched both sides to accept applications of covering sheeting and dried.

E2.5 All aluminum blanks are Imperial Measurement only.

E3. DELIVERY

E3.1 Goods shall be delivered on an "as required" basis during the term of the Contract, f.o.b. destination, freight prepaid to:

Traffic Services Branch
421 Osborne Street
Winnipeg, MB

- E3.1.1 Goods shall be delivered within ten (10) Business Days of the placing of an order, except where otherwise agreed at the time of ordering.
- E3.2 Goods shall be delivered between 8:30 a.m. and 4:30 p.m. on Business Days.
- E3.3 The Contractor shall off-load goods as directed at the delivery location.