



586-2005 ADDENDUM 2

SUPPLY AND INSTALLATION OF A THERMAL OXIDIZER AT THE
SEWPCC

URGENT

**PLEASE FORWARD THIS DOCUMENT TO
WHOEVER IS IN POSSESSION OF THE BID
OPPORTUNITY**

ISSUED: December 16, 2005
BY: Paul Barsalou
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**THIS ADDENDUM SHALL BE INCORPORATED
INTO THE BID OPPORTUNITY AND SHALL
FORM A PART OF THE CONTRACT
DOCUMENTS**

Template Version: A20050301

Please note the following and attached changes, corrections, additions, deletions, information and/or instructions in connection with the Bid Opportunity, and be governed accordingly. Failure to acknowledge receipt of this Addendum in Paragraph 8 of Form A: Bid may render your Bid non-responsive.

PART B – BIDDING PROCEDURES

Revise: B2.1 to read: The Submission Deadline is 4:00 p.m. Winnipeg time, December 21, 2005

PART E – SPECIFICATIONS

Revise: 15010 – 1.1.6 to read: .1 Remove the existing 150mm (6 inch) exhaust pipe.

.2 Provide new 300 mm (12 inch) thermal oxidizer exhaust to replace the existing 150mm exhaust. Material to be 11 gauge 316 stainless steel tube and fittings to ASTM A-778.

.3 Insulation to be 'Vesuvius' Cer-wool HP 128 kg/m³ (8lb/ft³) density, 150 mm (6 inches) thick. Installed in accordance with the manufactures recommendations.

.4 Recovery Jackets: Aluminum: 0.9 mm embossed aluminum sheet to ASTM B 209. Longitudinal and circumferential slip joints with 50 mm laps. 0.9 mm thick die shaped fitting covers with factory attached protective liner. Metal jacket banding and mechanical seals: stainless steel, 19 mm wide, 0.5 mm thick at 300 mm spacing.

.5 The new exhaust is to follow the routing of the removed 150 mm pipe. Connect new exhaust to new thermal oxidizer.

.6 Provide capped 300 mm exhaust manifold of 1.2 meters in length. Manifold to contain 20, 75 mm holes evenly spaced top and bottom. Material to match new exhaust tubing.

.7 Provide new rollers for the hangers to accommodate the new exhaust pipe.