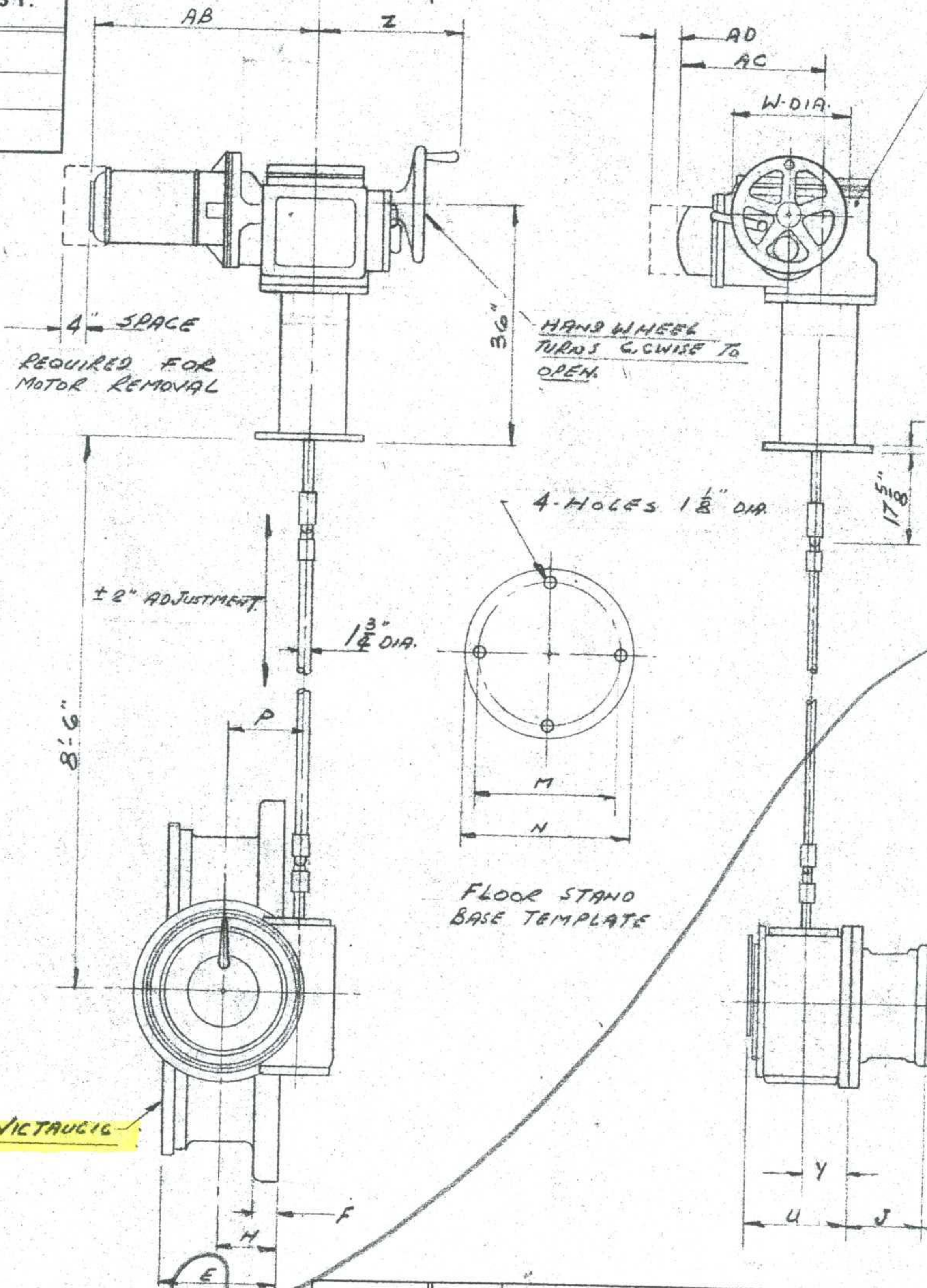


USED ON ASS'Y.



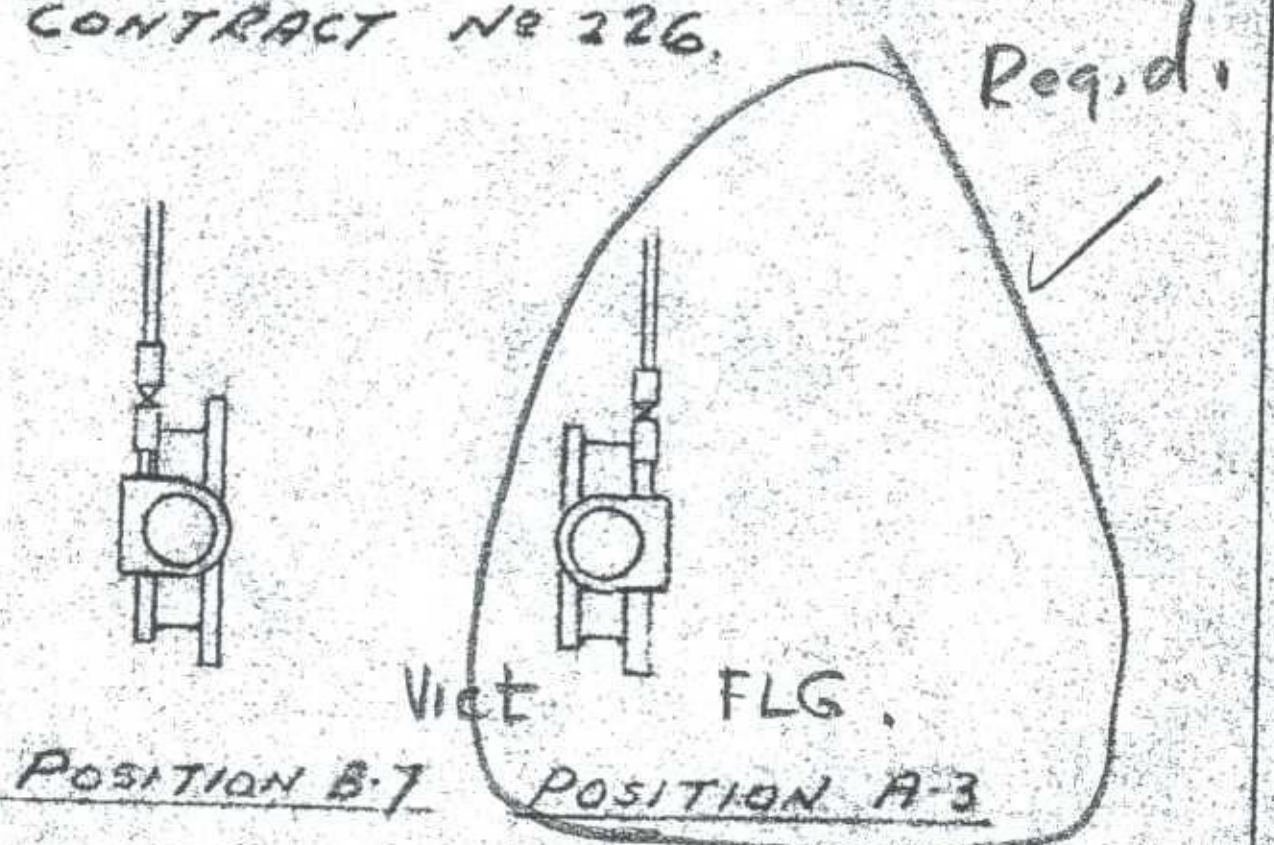
ALL SURFACE FINISHES ARE A.S.A. STANDARDS IN MICRO-INCHES.
 TOL. DECIMAL DIMENSIONS ± .005" UNLESS OTHERWISE SPECIFIED.
 TOL. FRACTIONAL MACHINED DIMENSIONS ± 1/64" UNLESS OTHERWISE SPECIFIED.
 ANGULAR TOL. ± 1/2° UNLESS OTHERWISE SPECIFIED.

VALVE SIZE	A	B	C	D	E	F	G	H	J	GEAR OPERATOR	ELECTRIC MOTOR	Y	P	V	W	Z	A-B	M	N	AC	AD	U	DD	
24																								
30																								
36																								
42																								
48	50	57 1/2	34 1/2	34	18 1/2	2 3/4	1 3/8	4 1/2	7 1/2	8	M4BC	SMB125	4 3/4	7 3/4	12	16 5/8	24 1/2	11	14	13 1/4	8 1/2	10 1/2	1 1/2	
54																								
60																								
66																								
72																								

NOT A.W.W.A. C-504-55T
 PLEASE EXPLAIN

CUSTOMER: THE METROPOLITAN OF GREATER WINNIPEG
 CUSTOMER PO: BCK ORDER NO. 42134
 PROJECT CONTRACT NO 226.

G = NO. & SIZE OF BOLTS
 125" STD. TAPPED HOLES
 ARE N.C. (3) R.H. THREAD
 STRADDLE &



THE METROPOLITAN CORPORATION OF GREATER WINNIPEG
 WATERWORKS & WASTE DISPOSAL DIVISION
APPROVED FOR CONSTRUCTION
[Signature] DATE MAY 1 1970
 Approval of this drawing covers only the general design and arrangement of material or equipment and does not in any way relieve the Contractor of any liability or responsibility for the satisfactory operation of this installation.

QTY PER UNIT	ITEM NO.	PATT. NO. OR DWG. NO.	MAT'L	DESCRIPTION
LINE				
JOB S.O.				

MATERIAL LIST

ISSUED FOR INFORMATION WITH
 BID OPPORTUNITY 35-2006

DATE	SYM.	REVISION	BY	APP'D

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Black Clawson-Kennedy Ltd.
 MONTREAL, QUE. OWEN SOUND, ONT.

TITLE *GENERAL ARRANGEMENT OF R141 BUTTERFLY VALVE WITH VICTAULIC FLANGE*

DR. DP DATE APR 15/70 SCALE CODE DWG. NO. L-35002
 CK. DATE N.T.S.
 APP'D. DATE

E-657-18