

**PART 1 GENERAL**

**1.1 SUMMARY**

- .1 Section Includes:
  - .1 Materials and requirements for the identification of piping systems, ductwork, valves and controllers, including the installation and location of identification systems.

**1.2 REFERENCES**

- .1 Canadian General Standards Board (CGSB)
  - .1 CAN/CGSB-1.60-97, Interior Alkyd Gloss Enamel.
  - .2 CAN/CGSB-24.3-92, Identification of Piping Systems.

**1.3 SUBMITTALS**

- .1 Product Data:
- .2 Submittals: in accordance with Section 01 001.
- .3 Product data to include paint colour chips, nameplates, labels, tags, lists of proposed legends.

**PART 2 PRODUCTS**

**2.1 MANUFACTURER'S EQUIPMENT NAMEPLATES**

- .1 Metal or plastic laminate nameplate mechanically fastened to each piece of equipment by manufacturer.
- .2 Lettering and numbers raised or recessed.
- .3 Information to include, as appropriate:
  - .1 Equipment: manufacturer's name, model, size, serial number, capacity.
  - .2 Motor: voltage, Hz, phase, power factor, duty, frame size.

**2.2 SYSTEM NAMEPLATES**

- .1 Colours:
  - .1 Black letters, white background (except where required otherwise by applicable codes).
- .2 Construction:
  - .1 3 mm thick laminated plastic, matte finish, with square corners, letters accurately aligned and machine engraved into core.

.3 Sizes:

Size # mm	.1 Conform to following table: Sizes (mm)	No. of Lines	Height of Letters (mm)
1	10 x 50	1	3
2	13 x 75	1	5
3	13 x 75	2	3
4	20 x 100	1	8
5	20 x 100	2	5
6	20 x 200	1	8
7	25 x 125	1	12
8	25 x 125	2	8
9	35 x 200	1	20

.2 Use maximum of 25 letters/numbers per line.

.4 Locations:

.1 Terminal cabinets, control panels: use size # 5.

.2 Equipment in Mechanical Rooms: use size # 7.

**2.3 EXISTING IDENTIFICATION SYSTEMS**

.1 Apply existing identification system to new Work.

.2 Where existing identification system does not cover for new Work, use identification system specified this section.

.3 Before starting Work, obtain written approval of identification system from Contract Administrator

**2.4 IDENTIFICATION OF PIPING SYSTEMS**

.1 Identify contents by background colour marking, pictogram (as necessary), legend; direction of flow by arrows. To CAN/CGSB 24.3 except where specified otherwise.

.2 Pictograms:

.1 Where required: Workplace Hazardous Materials Information System (WHMIS) regulations.

.3 Legend:

.1 Block capitals to sizes and colours listed in CAN/CGSB 24.3.

.4 Arrows showing direction of flow:

.1 Outside diameter of pipe or insulation less than 75 mm: 100 mm long x 50 mm high.

.2 Outside diameter of pipe or insulation 75 mm and greater: 150 mm long x 50 mm high.

.3 Use double-headed arrows where flow is reversible.

.5 Extent of background colour marking:

.1 To full circumference of pipe or insulation.

.2 Length to accommodate pictogram, full length of legend and arrows.

.6 Materials for background colour marking, legend, arrows:

- .1 Pipes and tubing 20 mm and smaller: waterproof and heat-resistant pressure sensitive plastic marker tags.
- .2 Other pipes: pressure sensitive plastic-coated cloth vinyl with protective overcoating, waterproof contact adhesive undercoating, suitable for ambient of 100% RH and continuous operating temperature of 150 degrees C and intermittent temperature of 200 degrees C.
- .7 Colours and Legends:
  - .1 Where not listed, obtain direction from Contract Administrator.
  - .2 Colours for legends, arrows: to following table:

Background colour:	Legend, arrows:
Yellow	BLACK
Green	WHITE
Red	WHITE
  - .3 Background colour marking and legends for piping systems:

<u>Contents</u>	<u>Background Color Marking</u>	<u>Legend</u>
Compressed Air (<700 kPa)	Green	COMP. AIR ____ kPa
Compressed Air (>700 kPa)	Yellow	COMP. AIR ____ kPa

## **2.5 IDENTIFICATION DUCTWORK SYSTEMS**

- .1 50 mm high stencilled letters and directional arrows 150 mm long x 50 mm high.
- .2 Colours: back, or co-ordinated with base colour to ensure strong contrast.

## **2.6 VALVES, CONTROLLERS**

- .1 Brass tags with 12 mm stamped identification data filled with black paint.
- .2 Include flow diagrams for each system, of approved size, showing charts and schedules with identification of each tagged item, valve type, service, function, normal position, location of tagged item. Provide copy of flow diagram in the Operating and Maintenance Manual.

## **2.7 CONTROLS COMPONENTS IDENTIFICATION**

- .1 Identify all systems, equipment, components, controls, sensors with system nameplates specified in this section.
- .2 Inscriptions to include function and (where appropriate) fail-safe position.

## **2.8 LANGUAGE**

- .1 Identification in English

## **PART 3 EXECUTION**

### **3.1 MANUFACTURER'S INSTRUCTIONS**

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

**3.2 TIMING**

- .1 Provide identification only after painting has been completed.

**3.3 INSTALLATION**

- .1 Perform Work in accordance with CAN/CGSB-24.3 except as specified otherwise.
- .2 Provide ULC and or CSA registration plates as required by respective agency.

**3.4 NAMEPLATES**

- .1 Locations:
  - .1 In conspicuous location to facilitate easy reading and identification from operating floor.
- .2 Standoffs:
  - .1 Provide for nameplates on hot and/or insulated surfaces.
- .3 Protection:
  - .1 Do not paint, insulate or cover.

**3.5 LOCATION OF IDENTIFICATION ON PIPING AND DUCTWORK SYSTEMS**

- .1 On long straight runs in open areas in boiler rooms, equipment rooms, galleries, tunnels: at not more than 17 m intervals and more frequently if required to ensure that at least one is visible from any one viewpoint in operating areas and walking aisles.
- .2 Adjacent to each change in direction.
- .3 At least once in each small room through which piping or ductwork passes.
- .4 On both sides of visual obstruction or where run is difficult to follow.
- .5 On both sides of separations such as walls, floors, partitions.
- .6 At beginning and end points of each run and at each piece of equipment in run.
- .7 At point immediately upstream of major manually operated or automatically controlled valves, and dampers. Where this is not possible, place identification as close as possible, preferably on upstream side.
- .8 Identification easily and accurately readable from usual operating areas and from access points.
  - .1 Position of identification approximately at right angles to most convenient line of sight, considering operating positions, lighting conditions, risk of physical damage or injury and reduced visibility over time due to dust and dirt.

**3.6 CLEANING**

- .1 Upon completion and verification of performance of installation, remove surplus materials, excess materials, rubbish, tools and equipment.

City of Winnipeg  
Transit Department  
Paint Booth Breathing Air System  
0829720100-TS-G0001-00

**MECHANICAL IDENTIFICATION**

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**END OF SECTION**