FORM A: BID (See B7)

1.	Contract Title	SUPPLY AND INSTALLATION OF 18' X 8' DUMP BODIES
2.	Bidder	
		Name of Bidder
		Street
		City Province Postal Co
		Facsimile Number
	(Mailing address if different)	Street or P.O. Box
		City Province Postal Co
		The Bidder is:
	(Choose one)	a sole proprietor
		a partnership
		a corporation
		carrying on business under the above name.
3.	Contact Person	The Bidder hereby authorizes the following contact person to represe the Bidder for purposes of the Bid.
		Contact Person Title
		Telephone Number Facsimile Number E-mail address
4.	Definitions	All capitalized terms used in the Contract shall have the meaning ascribed to them in the General Conditions and D3.
5.	Offer	The Bidder hereby offers to perform the Work in accordance with the Contract for the price(s), in Canadian funds, set out on Form B: Price appended hereto.
6.	Commencement of the Work	The Bidder agrees that no Work shall commence until he is in receipt a notice of award from the Award Authority authorizing th commencement of the Work.

7.	Contract	The Bidder agrees that the Bid Opportunity in its entirety shall be deemed to be incorporated in and to form a part of this offer notwithstanding that not all parts thereof are necessarily attached to or accompany this Bid.
8.	Addenda	The Bidder certifies that the following addenda have been received and agrees that they shall be deemed to form a part of the Contract: No. Dated
9.	Time	This offer shall be open for acceptance, binding and irrevocable for a
	-	period of sixty (60) Calendar Days following the Submission Deadline.
10.	Signatures	The Bidder or the Bidder's authorized official or officials have signed this day of, 20
		Signature of Bidder or Bidder's Authorized Official or Officials
		(Print here name and official capacity of individual whose signature appears above)

(Print here name and official capacity of individual whose signature appears above)

FORM B: PRICES (See B8)

SUPPLY AND INSTALLATION OF 18' X 8' DUMP BODIES

UNIT PRICES

ITEM NO.	DESCRIPTION	SPEC. REF.	UNIT	APPROX. QUANTITY	UNIT PRICE	AMOUNT
1.	S & I of an 18' x 8' Dump Body	09038	Each	2	\$	\$
TOTAL BID PRICE (GST and MRST extra) (in figures) \$						
(in words)						
						·····

Name of Bidder

FORM N: DETAILED SPECIFICATIONS 09038

18' x 8' DUMP BODY (Forestrv)

1.0 <u>SCOPE</u>

- 1.1 These specifications describe the supply and installation of an 18' x 8' steel dump body as specified herein. The unit shall be installed by the successful bidder on a tandem axle cab & chassis owned by The City of Winnipeg (see Section 17.0 Installation for chassis description).
- 1.2 The unit shall be furnished complete and ready for use. All parts not specifically mentioned, but which are required to complete and place the unit into successful operation, shall be furnished as though specifically mentioned in these specifications. The complete unit and all parts thereof, shall conform in strength and quality of material and workmanship to the best standards and engineering practice of the industry.
- 1.3 It will be the responsibility of the Bidder to inform the City of any deficiencies in these specifications, for under this Contract the Contractor shall be held responsible for the design, performance, reliability and satisfactory operational function of the unit.
- 1.4 The ratings specified herein merely state the minimum values acceptable to the City. There is no intent of implying that these values are sufficient for the design of the unit being bid.

2.0 STANDARDS

- 2.1 All applicable SAE standards form an integral part of these specifications and shall have precedence in any conflict concerning minimum acceptable standards.
- 2.2 All welding shall conform to the CSA/CWB Standards W47.1-03 and W59-03.
- 2.3 The completed unit and all its components shall comply with all C.M.V.S.S. and Manitoba Highway Traffic Act regulations and requirements including, but not limited to, a Manitoba Government Inspection with Safety Sticker.

3.0 INSTRUCTIONS FOR COMPLETION OF SPECIFICATIONS

- 3.1 All items in these specifications must be answered indicating compliance or non-compliance. Bidders shall state "yes" for compliance or state deviation, or give a reply where requested to do so. Deviations shall be clearly stated and fully detailed. Alternatives will be considered subject to evaluation.
- 3.2 Each bidder is required to fill in every blank. Failure to do so may be used as a basis for rejection of bid.

4.0 NATIONAL SAFETY MARK

4.1 State NSM number.

5.0 PERFORMANCE

5.1 The dump body shall be capable of consistent top performance for hauling and dumping during the summer and winter environment which is normal to the City of Winnipeg.

6.0 **DIMENSIONS**

- 6.1 Length, outside nominal 18 ft.
- 6.1.1 Length, inside 17 ft. 6 in. approx.
- 6.2 Width, outside 8 ft. 6 in. max. including side walking provision (see 9.4).
- 6.2.1 Width, inside 7 ft. approx.
- 6.3 Height of sides 48 in.
- 6.4 Height of rear doors 36 in. approx.
- 6.5 Height of front to match chassis cab height.

7.0 <u>MATERIAL</u>

7.1 All material used in construction to be minimum 10 ga., 65,000 psi yield, A36 steel or equal except where otherwise noted, state material.

8.0 <u>FRONT</u>

- 8.1 Recess for multi-stage head lift.
- 8.2 Cab shield formed from a single sheet of steel, 24 in. deep, sloped @ 20°.
- 8.2.1 Sides of cab shield to be $\frac{3}{16}$ in. plate.
- 8.2.2 Cab shield sides tapered @ 30° to provide adequate clearance for entry and egress of vehicle cab.
- 8.3 Hoist enclosure open front design.

9.0 <u>SIDES</u>

- 9.1 Top rail full box structural steel section, min. $3" \times 3" \times 3'_{16}"$ or equal heavy duty top rail. Top rail shall be able to withstand heavy impacts from large tree stumps and tree trunks.
- 9.2 Side supports minimum of six (6) vertical v-shaped ribs of formed steel, equally spaced along side of box.
- 9.3 Bottom section of sides shall include a self-cleaning bottom rail.
- 9.4 Walkway 6 in. steel grip strut attached to full length of each side near floor level providing a walkway from front to rear, hinged, fold-up design c/w grease zerks for hinges.
- 9.5 Tarp rail $-\frac{3}{6}$ in. round bar, welded to side supports mid-way between top and bottom, along full length of sides.
- 9.6 Rear side posts heavy duty, formed or structural, ¼ in. min.
- 9.7 Access ladders two (2) required, located at front corners of dump body, bolt-on design.

9.7.1	Ladder rungs – traction type rungs, 13-gauge steel, $2\frac{1}{4}$ in. width, 2 or 4-hole design, Traction Tread Products® or equal.	
9.7.2	First rung to be maximum 20 in. from ground level, 14 in. rung spacing to top of body.	
9.7.3	Grab handles – stainless steel or chrome plated, located for easy access to top of body.	
9.8	Inside access steps – one (1) per side, approx. 12"L x 5"W, located 30 in. from floor level.	
10.0	REAR DOORS	
10.1	Type – two (2) swing-out doors, hinged on rear side posts, centre latched. The right side door shall overlap the left side door.	
10.2	Inside – formed from single sheets of steel.	
10.3	Top rails – full box structural steel section, min. 3" x 3" x $^{3}/_{16}$ ".	
10.4	Horizontal rails – heavy-duty, one (1) centred on each door, one (1) self-cleaning bottom rail per door.	
10.5	Side and centre vertical rails – full box section, min. 3" x 4" x $^{3}/_{16}$ ".	
10.6	Hinges – two (2) per side, greasable, severe service with min. $1\frac{1}{4}$ in. pin diameter.	
10.7	Rear latch – spring loaded latch mounted to the right side door. The spring loaded pin shall latch into the rear of the floor.	
10.8	Door stays – required to secure rear doors in the fully open position while dumping.	
11.0	<u>FLOOR</u>	
11.1	Material $-\frac{3}{16}$ in., 100,000 psi yield min., AR200 or equal, state material.	
11.2	Floor to have a 60° slope along the joint to the side wall. Slope shall extend upward approx. 4 in.	
11.3	Long sills – 8-10 in. formed longsills, tapered hat section design, continuously welded to the floor, $\frac{1}{4}$ in. thickness minimum.	
12.0	HOIST	
12.1	Type – 4-stage, front-mounted headlift hoist, nitrided, quenched and polished cylinder stages, protected against corrosion. State make and model being bid.	
12.2	Bore – 6 in. min., state.	
12.3	Capacity – min. 30-tons @ 2200 psi, state.	
12.4	Dumping angle – 50 degrees.	

12.5 Grease fittings – required on all pivot pins.

13.0 IN-CAB CONTROLS

13.1 Hoist controls – electric/hydraulic, wired through OEM chassis manufacturer's factory dash-mounted switch.

14.0 HYDRAULICS

- 14.1 PTO Muncie electric/hydraulic power shift.
- 14.1.1 Electric/hydraulic power shift to be operable from a normal driving position.
- 14.1.2 PTO warning light to show PTO engaged, 1 in. diameter., dash mounted, red.
- 14.2 Pump closed coupled hydraulic dump pump with integral hoist valve, Muncie, Chelsea or Commercial, cable shift, 27 gpm, state make and model being bid.
- 14.2.1 Pump shall be plumbed in a 3-line system configuration.
- 14.3 Hydraulic oil reservoir right hand side, chassis frame mounted, steel construction, baffled as required, c/w breather type filler cap with filter, filler strainer and sight gauge.
- 14.3.1 Capacity 20 US gallon min., state capacity.
- 14.3.2 Suction strainer 100 micron, replaceable, in-tank mounted.
- 14.3.3 Drain plug $-\frac{3}{4}$ in. diameter.
- 14.3.4 Reservoir shall be clearly labelled "Hydraulic Oil" with a permanent type, engraved style label.
- 14.4 Return line filter 10 micron spin-on type, serviceable without oil loss.
- 14.5 Shut-off valve ball type, located between reservoir and inlet side of pump, secured in open position with a bracket and bolt.
- 14.6 Hydraulic hoses wire braid reinforced, rated for system operating pressure with 4 to 1 safety factor for burst pressure.
- 14.6.1 Hydraulic hoses to be protected at wear and scuff locations.
- 14.6.2 Hose fittings hydraulic full flow, crimp-on (non-reusable) type.

15.0 ELECTRICAL & LIGHTING

- 15.1 All lighting to conform to CMVSS and Manitoba Highway Traffic Act.
- 15.2 Supplier installed lighting and lighting equipment shall be Truck-Lite (except where otherwise noted) and shall include the following components:

- 15.2.1 Combination turn/stop and taillights P/N 44302R, one (1) per side with 40700 mounting grommets.
- 15.2.2 Back-up lights P/N 44206C, one (1) per side with 40700 mounting grommets.
- 15.2.3 Light cluster three (3) only P/N 10250R with P/N 10700 mounting grommets, located to be protected from damage.
- 15.2.4 Rear light mounting location taillights, back-up lights, 3-light cluster and rear-corner mounted clearance lights shall be mounted in the rear sill of the dump body. The lights shall be situated so that no debris contacts the lights while dumping.
- 15.2.5 Clearance lamps P/N 10250R and 10250Y with P/N 10700 mounting grommets.
- 15.2.5.1 Clearance lamp mounting locations:
 - i) Front two (2), located one on each bottom corner.
 - ii) Sides two (2) per side, located on front and rear bottom corners.
 - iii) Rear two (2), located one on each bottom corner.

15.3 No clearance light shall protrude beyond the dump body.

- 15.4 License plate lamp P/N 15040, complete with license plate bracket.
- 15.5 Harnesses Truck-Lite 50 Series Harness system, properly routed and secured.
- 15.5.1 All harnesses shall be internally grounded, no exceptions.
- 15.6 Junction box P/N 50400, complete with necessary compression fittings, required for all vehicle lighting harness connections, located inside rear of truck frame, protected from damage and road spray.
- 15.7 All plug-in connectors shall be coated with Truck-Lite NYK compound prior to assembly.
- 15.8 Mini light bar Whelen R2LPPA, mounted to top of cab guard, 360° visibility.
- 15.8.1 Branch guard heavy duty branch guard constructed by ³/₆ in. roundbar or equivalent.
- 15.8.2 Strobe lights two (2) Whelen P/N 5GA00FAR lights, located inside of back-up lights, rear facing in rear sill or in enclosed metal enclosure boxes.
- 15.8.3 Mini light bar and strobe lights shall be wired through the ignition, wired through the chassis dash mounted OEM switch, labelled "Beacon".
- 15.9 Trailer connector factory chassis manufacturer's OEM 6-pole trailer connector shall be mounted and installed in rear hitch plate.

- 15.10 All wiring for back-up alarm and warning lights shall be colour coded, loomed and properly secured.
- 15.10.1 All electrical connectors shall be <u>crimped and soldered</u>, then sealed using heat shrink tubing.
- 15.10.2 All joining of wires shall be <u>soldered</u> and sealed using heat shrink tubing or approved OEM weathertight connections (crimp-on electrical connectors for joining of wires are not acceptable).
- 15.10.3 Any holes required to run wires through shall be drilled (not punched), grommeted and sealed as required.

16.0 <u>WELDING</u>

- 16.1 All welds shall be continuous welds.
- 16.2 All welding performed shall conform to CSA Standard W47.1-03 and W59-03.

Note: All welds are subject to inspection by a City of Winnipeg Qualified Inspector.

17.0 INSTALLATION

- 17.1 Any holes required in the chassis frame web must be drilled and reamed to fit bolts.
- 17.1.1 Drilling on chassis frame flanges is not permitted.
- 17.1.2 Welding on the chassis frame is not permitted, with the exception of installation of dump body pivot support.
- 17.2 Tire clearance min. 3 in. plus full suspension deflection.
- 17.3 Clearance between dump body and back of truck cab shall be 3 in. approx.
- 17.4 The dump body shall be installed on the following cab & chassis vehicle:

2009 International

- 54,000 lbs. GVWR, tandem axle
- 156 in. CA
- Outside frame rails clear
- MaxxForce® 10 (9.3L)
- Allison 3000 RDS Series transmission
- Vertical exhaust
- Air brake system
- 17.4.1 The chassis will be available for pick-up on or before July 24, 2009. The Contractor is responsible for pick-up and delivery of the unit as stated in 20.0 below.

18.0 MISCELLANEOUS

18.1 Rear fenders – black plastic or polyurethane, ½-oval fenders c/w stainless steel mounting hardware.

18.2	Hitch plate – "A" frame design c/w $\frac{1}{2}$ in. thick solid steel trailer hitch plate, (laminated plates unacceptable) installed to chassis frame.				
18.2.1	"A" frame hitch reinforcement – 3" x 3" x $\frac{1}{4}$ " angle iron, welded to back of hitch plate and bolted to chassis frame web.				
18.3	Pintle hitch – Premier 240 or approved equal, installed on hitch plateat a 24 in. height.				
18.4	Eye bolts for trailer safety chains – two (2) Buyers Products B56729 or equal.				
18.5	Trailer plug socket – shall be installed in rear hitch plate.				
	Note: The cab & chassis will be supplied with an IHC OEM trailer plug socket and all necessary wiring.				
18.6	Rear fenders – black plastic or polyurethane, ½-oval fenders c/w stainless steel mounting hardware.				
18.7	Grease fittings – required on tailgate release mechanisms, pivot points, and drop-down side linkages as required.				
18.8	Dump body prop – operable by a single person, state design.				
18.8.1	Prop shall support dump body in raised position and permit servicing of hoist.				
18.8.2	Dump body prop to be complete with a receiving bracket.				
18.9	Tool boxes – two (2) required, heavy duty aluminum construction, frame mounted, bottom hinged, gas shocks, stainless steel or nickel plated paddle style handles, lockable, dual latching design, keyed alike, 48"L x 18"D x 18"H approx. on driver's side, 30"L x 18"D x 18"H approx. on passenger side or maximized on passenger side to accommodate hydraulic tank and accessories.				
18.10	Winch type loadbinders – low profile weld-on or bolt-on winches, four (4) per side, Kinedyne 7820 or equal.				
18.10.1	Straps – min. 3"W x 25'L flat hook winch straps, Kinedyne 323021 or equal.				
18.10.2	Mounting location – welded to underside of dump body floor, equally spaced. Exact mounting locations to be determined at time of installation.				
18.11	Interfaces – any contact between aluminum and steel shall be separated by a minimum $1/_{16}$ in. rubber or neoprene sheet to prevent galvanic corrosion. Bolts between aluminum and steel shall be stainless steel.				
18.12	Automatic greasing system – complete dump body and chassis shall be supplied with a Groeneveld/CPL Systems Inc. automatic greasing system including all required grease points on dump body, approx.				

twenty-six (26) points on cab & chassis, and automatic low level shutoff with in-cab red light indicator.

19.0 <u>FINISH</u>

- 19.1 Complete dump body, hitch plate, steel brackets, etc. (with the exception of areas stated in 19.2) shall be sandblasted, properly cleaned, primed and finished with the Endura paint process as follows:
- 19.1.1 Primer Endura EP32 Intermix Epoxy Primer.
- 19.1.2 Paint 3-5 mils of Endura EX-2C Topcoat, black.
- 19.2 Line-X the following areas shall be coated with black Line-X heavy duty smooth coating, 120 mil thickness minimum:
- 19.2.1 Sides, interior complete sides on interior of box.
- 19.2.2 Sides, exterior required on top of each self-cleaning rail.
- 19.2.3 Tailgate, interior complete tailgate on interior of box.
- 19.2.4 Tailgate, exterior required on top of each self-cleaning rail.
- 19.2.5 Top rails required on upper portion of top rails, i.e., sides and tailgate.

20.0 PICK-UP AND DELIVERY

20.1 Pick-up – the Contractor shall be responsible for picking-up the cab & chassis vehicle from the City upon commencement of the Contract. The vehicle will be available for pick-up at the Winnipeg Fleet Management Agency, 185 Tecumseh St., Winnipeg, Manitoba. Pick-up times will be between 8:00 am and 3:00 pm on any business day. The Contractor shall be responsible for any related fuel and Insurance costs to and from their facility.

Note: The vehicles will be fully fuelled, licensed and insured at the time of pick-up by the Contractor.

- 20.2 Delivery the unit shall be serviced, ready for operation, fully fuelled and delivered F.O.B. with the freight prepaid to the Winnipeg Fleet Management Agency, 185 Tecumseh Street, Winnipeg, Manitoba within **eighteen (18) calendar weeks** from the date of official notification of award of Contract. The Contractor shall contact the Contract Administrator prior to delivery of the equipment. Equipment shall be delivered within 8:00 am and 3:00 pm on Business Days.
- 20.3 A pre-delivery inspection shall be performed by the Contractor on all equipment.

21.0 PERFORMANCE RELIABILITY

- 21.1 The responsibility for the design of the complete dump body, its performance and reliability shall rest upon the Contractor.
- 21.2 The term *"repeat failures"* as used herein is defined to mean that the same component, assembly, or sub-assembly develops repeated

defects, breakdowns and/or malfunctions rendering the unit inoperative, or requiring repeated shop correction, service and/or replacement during the warranty period applicable for said component, assembly, or sub-assembly. Minor items or ordinary service adjustments are not included, or considered under the scope of "repeated failures", as well as other factors, such as operational damage due to accidents, misuse or lack of proper maintenance, service and lubrication attention by not following the manufacturer's preventative maintenance schedules.

21.3 Where the unit develops "repeated failures" in service, the Contractor shall make any necessary engineering changes, repairs, alterations or modifications in order to guarantee reliability of performance.

22.0 WARRANTY

- 22.1 For the purpose of warranty repairs, the Contractor shall have an authorized service facility located within 10 km of the boundaries of the City of Winnipeg. The facility, or a portion thereof, shall be dedicated to the service and maintenance of the equipment being offered. Further to B9.1, Bidders shall provide a description of the service facility including, but not limited to, number of qualified service staff, years of service experience on dump body equipment, and general service capabilities. A description of the service facility shall be provided within 3-Calendar Days upon request of the Contract Administrator.
- 22.2 If a suitable warranty facility is not available within 10 km of the boundaries of the City of Winnipeg, the Bidder may propose that warranty work be performed by the City of Winnipeg Repair Facilities. Any work performed by the City of Winnipeg Repair Facilities shall be charged to the Contractor at the Facility's shop rate in effect at the time the work is performed (for example, shop rate for 2009: \$75.00/hr regular time, \$102.50/hr overtime and callout).
- 22.3 The Contractor shall warrant **all equipment** and all parts thereof, against any defects of workmanship, construction and materials, and agrees to repair or replace without cost to the City any article that has become defective and not proven to have been caused by negligence on the part of the user within **two (2) years** from the date the equipment is put into service by the City of Winnipeg.