### PART 1 GENERAL

#### 1.1 SUMMARY

- .1 Section Includes:
  - .1 Thermal insulation for insulated piping and piping accessories affected by construction and new pipe sections as indicated on drawings.
  - .2 Thermal insulation for refrigerant piping.

## 1.2 REFERENCES

- .1 American Society of Heating, Refrigeration and Air Conditioning Engineers (ASHRAE)
  - .1 ASHRAE Standard 90.1, Energy Standard for Buildings Except Low-Rise Residential Buildings (IESNA co-sponsored; ANSI approved; Continuous Maintenance Standard).
- .2 American Society for Testing and Materials International (ASTM)
  - .1 ASTM B 209M, Standard Specification for Aluminum and Aluminum Alloy Sheet and Plate Metric.
  - .2 ASTM C 335, Standard Test Method for Steady State Heat Transfer Properties of Horizontal Pipe Insulation.
  - .3 ASTM C 411, Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation.
  - .4 ASTM C 449/C 449M, Standard Specification for Mineral Fiber-Hydraulic-Setting Thermal Insulating and Finishing Cement.
  - .5 ASTM C 533, Calcium Silicate Block and Pipe Thermal Insulation.
  - .6 ASTM C 547, Mineral Fiber Pipe Insulation.
  - .7 ASTM C 795, Standard Specification for Thermal Insulation for Use in Contact with Austenitic Stainless Steel.
  - .8 ASTM C 921, Standard Practice for Determining the Properties of Jacketing Materials for Thermal Insulation.
- .3 Canadian General Standards Board (CGSB)
  - .1 CGSB 51-GP-52Ma, Vapour Barrier, Jacket and Facing Material for Pipe, Duct and Equipment Thermal Insulation.

- .2 CAN/CGSB-51.53, Poly (Vinyl Chloride) Jacketting Sheet, for Insulated Pipes, Vessels and Round Ducts
- .4 Health Canada/Workplace Hazardous Materials Information System (WHMIS)
  - .1 Material Safety Data Sheets (MSDS).
- .5 Manufacturer's Trade Associations
  - .1 Thermal Insulation Association of Canada (TIAC): National Insulation Standards (Revised 2004).
- .6 Underwriters' Laboratories of Canada (ULC)
  - .1 CAN/ULC-S102, Surface Burning Characteristics of Building Materials and Assemblies.
  - .2 CAN/ULC-S701, Thermal Insulation, Polystyrene, Boards and Pipe Covering.
  - .3 CAN/ULC-S702, Thermal Insulation, Mineral Fibre, for Buildings
  - .4 CAN/ULC-S702.2, Thermal Insulation, Mineral Fibre, for Buildings, Part 2: Application Guidelines.

# 1.3 DEFINITIONS

- .1 For purposes of this section:
  - .1 "CONCEALED" insulated mechanical services in suspended ceilings and non-accessible chases and furred-in spaces.
  - .2 "EXPOSED" will mean "not concealed" as specified.
- .2 TIACs:
  - .1 CRF: Code Rectangular Finish.
  - .2 CPF: Code Piping Finish.

#### 1.4 SUBMITTALS

- .1 Submittals: in accordance with Section 01 33 00- Submittal Procedures.
- .2 Product Data:
  - .1 Submit manufacturer's printed product literature, specifications and datasheet in accordance with Section

01 33 00 - Submittal Procedures. Include product characteristics, performance criteria, and limitations.

- .1 Submit two copies of Workplace Hazardous Materials Information System (WHMIS) Material Safety Data Sheets (MSDS) in accordance with Section 01 33 00 - Submittal Procedures.
- .3 Shop Drawings:
  - .1 Submit shop drawings in accordance with Section 01 33 00 Submittal Procedures.
- .4 Samples:
  - .1 Submit samples in accordance with Section 01 33 00 Submittal Procedures.
  - .2 Submit for approval: complete assembly of each type of insulation system, insulation, coating, and adhesive proposed. Mount sample on 12 mm plywood board. Affix label beneath sample indicating service.
- .5 Quality assurance submittals: submit following in accordance with Section 01 33 00 Submittal Procedures.
  - .1 Certificates: submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.
  - .2 Instructions: submit manufacturer's installation instructions.

#### 1.5 QUALITY ASSURANCE

- .1 Qualifications:
- .2 Installer: specialist in performing work of this Section, and have at least 7 years successful experience in this size and type of project, qualified to standards of TIAC.

## 1.6 DELIVERY, STORAGE AND HANDLING

- .1 Packing, shipping, handling and unloading:
  - .1 Deliver, store and handle materials in accordance with manufacturer's written instructions.
  - .2 Deliver materials to site in original factory packaging, labelled with manufacturer's name, address.
- .2 Storage and Protection:

- .1 Protect from weather, construction traffic.
- .2 Protect against damage.
- .3 Store at temperatures and conditions required by manufacturer.
- .3 Waste Management and Disposal:
  - .1 Place excess or unused insulation and insulation accessory materials in designated containers.
  - .2 Divert unused metal materials from landfill to metal recycling facility.
  - .3 Dispose of unused adhesive material at official hazardous material collections site.

#### PART 2 PRODUCTS

## 2.1 FIRE AND SMOKE RATING

- .1 In accordance with CAN/ULC-S102.
  - .1 Maximum flame spread rating: 25.
  - .2 Maximum smoke developed rating: 50.

# 2.2 INSULATION

- .1 Mineral fibre specified includes glass fibre, rock wool, slag wool.
- .2 Thermal conductivity ("k" factor) not to exceed specified values at 24 degrees C mean temperature when tested in accordance with ASTM C 335.
- .3 TIAC Code A-1: rigid moulded mineral fibre without factory applied vapour retarder jacket.
  - .1 Mineral fibre: to CAN/ULC-S702 ASTM C 547.
  - .2 Maximum "k" factor: to CAN/ULC-S702.
- .4 TIAC Code A-3: rigid moulded mineral fibre with factory applied vapour retarder jacket.
  - .1 Mineral fibre: to CAN/ULC-S702 ASTM C 547.
  - .2 Jacket: to CGSB 51-GP-52Ma.
  - .3 Maximum "k" factor: to CAN/ULC-S702 ASTM C 547.

- .5 TIAC Code A-6: flexible unicellular tubular elastomer.
  - .1 Jacket: to CGSB 51-GP-52Ma.
  - .2 Maximum "k" factor:.
  - .3 Certified by manufacturer: free of potential stress corrosion cracking corrodants.

# 2.3 INSULATION SECUREMENT

- .1 Tape: self-adhesive, aluminum, reinforced, 50 mm wide minimum.
- .2 Contact adhesive: quick setting.
- .3 Canvas adhesive: washable.
- .4 Tie wire: 1.5 mm diameter stainless steel.
- .5 Bands: stainless steel, 19 mm wide, 0.5 mm thick.

## 2.4 CEMENT

- .1 Thermal insulating and finishing cement:
  - .1 Hydraulic setting or Air drying on mineral wool, to ASTM C 449/C 449M.

#### 2.5 VAPOUR RETARDER LAP ADHESIVE

.1 Water based, fire retardant type, compatible with insulation.

#### 2.6 INDOOR VAPOUR RETARDER FINISH

.1 Vinyl emulsion type acrylic, compatible with insulation.

## 2.7 OUTDOOR VAPOUR RETARDER FINISH

- .1 Vinyl emulsion type acrylic, compatible with insulation.
- .2 Reinforcing fabric: fibrous glass, untreated 305 g/m<sup>2</sup>.

# 2.8 JACKETS

- .1 Polyvinyl Chloride (PVC):
  - .1 One-piece moulded type and sheet to CAN/CGSB-51.53 with preformed shapes as required.
  - .2 Colours: to match adjacent finish paint.
  - .3 Minimum service temperatures: -20 degrees C.

- .4 Maximum service temperature: 65 degrees C.
- .5 Moisture vapour transmission: 0.02 perm.
- .6 Thickness: 0.5 mm.
- .7 Fastenings:
  - .1 Use solvent weld adhesive compatible with insulation to seal laps and joints.
  - .2 Tacks.
  - .3 Pressure sensitive vinyl tape of matching colour.
- .8 Special requirements:
  - .1 Indoor: none.
  - .2 Outdoor: UV rated material at least 0.5 mm thick.

# 2.9 WEATHERPROOF CAULKING FOR JACKETS INSTALLED OUTDOORS

.1 Outdoor rated silicone caulking.

## PART 3 EXECUTION

#### 3.1 MANUFACTURER'S INSTRUCTIONS

.1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

#### 3.2 PRE-INSTALLATION REQUIREMENT

- .1 Pressure testing of piping systems and adjacent equipment to be complete, witnessed and certified.
- .2 Surfaces clean, dry, free from foreign material.

#### 3.3 INSTALLATION

- .1 Install in accordance with TIAC National Standards.
- .2 Apply materials in accordance with manufacturer's instructions and this specification.
- .3 Use two layers with staggered joints when required nominal wall thickness exceeds 75 mm.
- .4 Maintain uninterrupted continuity and integrity of vapour retarder jacket and finishes.

- .1 Install hangers, supports outside vapour retarder jacket.
- .5 Supports, Hangers:
  - .1 Apply high compressive strength insulation, suitable for service, at oversized saddles and shoes where insulation saddles have not been provided.

#### 3.4 REMOVABLE, PRE-FABRICATED, INSULATION AND ENCLOSURES

- .1 Application: at expansion joints, valves, primary flow measuring elements flanges and unions at equipment.
- .2 Design: to permit movement of expansion joint and to permit periodic removal and replacement without damage to adjacent insulation.
- .3 Insulation:
  - .1 Insulation, fastenings and finishes: same as system.
  - .2 Jacket: PVC.

#### 3.5 INSTALLATION OF ELASTOMERIC INSULATION

- .1 Insulation to remain dry. Overlaps to manufacturer's instructions. Ensure tight joints.
- .2 Provide vapour retarder as recommended by manufacturer.

## 3.6 PIPING INSULATION SCHEDULES

- .1 Includes valves, valve bonnets, strainers, flanges and fittings unless otherwise specified.
- .2 TIAC Code: A-1 for insulated pipe encountered during construction requiring relocation and/or if existing insulation systems are affected.
  - .1 Securements: SS wire Tape at 300 mm on centre.
  - .2 Seals: lap seal adhesive, lagging adhesive.
  - .3 Installation: TIAC Code 1501-H
  - .4 Jacket: PVC
- .3 TIAC Code: A-6 for refrigerant piping.
  - .1 Insulation securements: per manufacturer's recommendations.
  - .2 Seals: lap seal adhesive, lagging adhesive.

- .3 Jacket for outdoor piping only; stainless steel.
- .4 Thickness of insulation as listed in following table.
  - .1 For A-1 & A-3 systems match existing; assume 50 mm, filed confirm.
  - .2 For A-6 systems, 25 mm.

# .5 Finishes:

- .1 Exposed indoors: PVC jacket.
- .2 Exposed in mechanical rooms: PVC jacket.
- .3 Concealed, indoors: No further finish.
- .4 Use vapour retarder jacket on TIAC code A-3 insulation compatible with insulation.
- .5 Outdoors: water-proof SS jacket.
- .6 Finish attachments: SS screws orbands, at 150 mm on centre. Seals: closed.
- .7 Installation: to appropriate TIAC code CRF/1 through CPF/5.

# 3.7 CLEANING

- .1 Proceed in accordance with Section 01 74 00 Cleaning and Waste Management.
- .2 Upon completion and verification of performance of installation, remove surplus materials, excess materials, rubbish, tools and equipment.

# **END OF SECTION**