

**Part 1            General**

**1.1                REFERENCES**

- .1        American Gear Manufacturers Association (AGMA)
- .2        American National Standards Institute (ANSI)
  - .1        ANSI MH 27.1 Specifications for Underhung Crane and Monorail Systems
- .3        American Society of Mechanical Engineers (ASME)
  - .1        ASME B30.16 Overhead Hoists (Underhung)
  - .2        ASME HST-4M Performance Standard for Overhead Electric Wire Rope Hoists
- .4        Crane Manufacturer's Association of America (CMA)
- .5        National Electrical Manufacturers Association (NEMA)
- .6        Canadian Standards Association (CSA)
  - .1        CSA B167-96, Safety Standard for Maintenance and Inspection of Overhead Cranes, Gantry Cranes, Monorails, Hoists, and Trolleys

**1.2                ACTION AND INFORMATIONAL SUBMITTALS**

- .1        Shop Drawings and Product Data:
  - .1        Submit shop drawings indicating electrical requirements, weights, loads, dimensions and clearances.

**1.3                CLOSEOUT SUBMITTALS**

- .1        Provide maintenance data for incorporation into manual specified in Section 01 78 00 - Closeout Submittals.
- .2        Include Owner's Manual including Operation and Maintenance instructions.

**Part 2            Products**

**2.1                GENERAL**

- .1        Supply and install one (1) push trolley electric wire rope hoist for hoisting equipment to any of the five levels of the pumping station.
  - .1        Identification: H-L1

**2.2                EQUIPMENT HOIST**

- .1        Operating environment – indoor, unclassified area.
- .2        Rated capacity: 1000 kg.
  - .1        Clearly mark capacity on permanent nameplate.
- .3        Equipment hoist to be in compliance with all standards referenced.
- .4        High torque, heavy duty hoist motor for smooth hoisting action.
- .5        D.C. disc motor brake.

- .6 Load brake capable of holding the load independent of the hoist motor brake.
- .7 13.5m (44.3 ft) minimum lift
- .8 Single speed lifting – 4.5 to 5 m/min (13 to 16.4 fpm)
- .9 .8 Deep grooved, large diameter rope drum to help prevent rope overwrap.
- .10 Manual single monorail trolley, rigid mount. Hoist to be compatible with existing S150 x 19 beam x 3.0 m length. Low headroom design.
- .11 Hook assembly: 360 deg rotation with safety spring-loaded latch.
- .12 Shrouded lower block.
- .13 Noise level: max. 85dBa at 1m
- .14 Power supply requirements:
  - .1 575V, 3 Phase, 60 Hz power.
- .15 Control Power
  - .1 Internally derived.
  - .2 Maximum voltage at pendant control to be 120V.
- .16 Upper travel limit switch
- .17 Unit complete with controller, magnetic contactors for hoist motor control, and pendant control.
- .18 Push-button pendant control suspended from the hoist.
  - .1 Cable complete with external strain relief.
  - .2 Cable length: 3 m
- .19 CSA approved.
- .20 High quality epoxy paint finish.
- .21 Unit completely assembled in the shop, and test run prior to shipping.
- .22 Acceptable products:
  - .1 Yale/ Shaw-Box Series 800
  - .2 Kone Cranes
  - .3 or approved equal in accordance with B7.

### **Part 3 Execution**

#### **3.1 INSTALLATION**

- .1 Install in accordance with the manufacturer's installation instructions and in conformance with local codes.

**3.2 FIELD TESTING**

- 3.3 Provide a documented functional test to verify the proper operation of the hoist. Utilize to lift one of the new pump motors.

**END OF SECTION**