

Part 1 General

1.1 SUMMARY

- .1 Section Includes:
 - .1 Materials and installation for piping, valves and fittings for gas fired equipment.

1.2 RELATED SECTIONS:

- .1 Section 23 05 05 - Installation of Pipework.
- .2 Section 23 08 02 - Cleaning and Start-Up of Mechanical Piping Systems.

1.3 REFERENCES

- .1 American Society of Mechanical Engineers (ASME)
 - .1 ASME B16.5, Pipe Flanges and Flanged Fittings.
 - .2 ASME B16.18, Cast Copper Alloy Solder Joint Pressure Fittings.
 - .3 ASME B16.22, Wrought Copper and Copper Alloy Solder-Joint Pressure Fittings.
 - .4 ASME B18.2.1, Square and Hex Bolts and Screws Inch Series.
- .2 American Society for Testing and Materials International (ASTM)
 - .1 ASTM A47/A47M, Standard Specification for Ferritic Malleable Iron Castings.
 - .2 ASTM A53/A53M, Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc Coated, Welded and Seamless.
- .3 Canadian Standards Association (CSA)/Canadian Gas Association (CGA)
 - .1 CAN/CSA B149.1, Natural Gas and Propane Installation Code.
- .4 Health Canada/Workplace Hazardous Materials Information System (WHMIS)
 - .1 Material Safety Data Sheets (MSDS).

Part 2 Products

2.1 PIPE

- .1 Steel pipe: to ASTM A53/A53M, Schedule 40, seamless as follows:
 - .1 NPS 1/2 to 2, screwed.
 - .2 NPS2 1/2 and over, plain end.

2.2 JOINTING MATERIAL

- .1 Screwed fittings: pulverized lead paste.
- .2 Welded fittings: to CSA W47.1.
- .3 Flange gaskets: nonmetallic flat.
- .4 Brazing: to ASTM B837.

2.3 FITTINGS

- .1 Steel pipe fittings, screwed, flanged or welded:
 - .1 Malleable iron: screwed, banded, Class 150.
 - .2 Steel pipe flanges and flanged fittings: to ASME B16.5.
 - .3 Welding: butt-welding fittings.
 - .4 Unions: malleable iron, brass to iron, ground seat, to ASTM A47/A47M.
 - .5 Bolts and nuts: to ASME B18.2.1.
 - .6 Nipples: schedule 40, to ASTM A53/A53M.

2.4 VALVES

- .1 Provincial Code approved, lubricated plug type.

Part 3 Execution

3.1 MANUFACTURER'S INSTRUCTIONS

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

3.2 PIPING

- .1 Install in accordance with Section 23 05 05 - Installation of Pipework, and CAN/CSA B149.1.
- .2 Install drip points:
 - .1 At low points in piping system.
 - .2 At connections to equipment.

3.3 VALVES

- .1 Install valves with stems upright or horizontal unless otherwise approved by Departmental of Labor
- .2 Install valves at branch take-offs to isolate pieces of equipment, and as indicated.

3.4 FIELD QUALITY CONTROL

- .1 Site Tests/Inspection:
 - .1 Test system in accordance with CAN/CSA B149.1 and requirements of authorities having jurisdiction.
- .2 Manufacturer's Field Services:
 - .1 Have manufacturer of products supplied under this Section review work involved in handling, installation/application, protection and cleaning of its product(s), and submit written reports, in acceptable format, to verify compliance of work with Contract.

- .2 Provide manufacturer's field services, consisting of product use recommendations and periodic Site visits for inspection of product installation, in accordance with manufacturer's instructions.

3.5 ADJUSTING

- .1 Purging: purge after pressure test in accordance with CAN/CSA B149.1.
- .2 Pre-Start-Up Inspections:
 - .1 Check vents from regulators, control valves, terminate outside building in approved location, protected against blockage, damage.
 - .2 Check gas trains, entire installation is approved by authority having jurisdiction.

3.6 CLEANING

- .1 Cleaning: in accordance with Section 23 08 02 - Cleaning and Start-Up of Mechanical Piping Systems and CAN/CSA B149.1.
- .2 Perform cleaning operations in accordance with manufacturer's recommendations.

END OF SECTION