


① BILL OF MATERIAL

No.	ITEM	QTY	DESCRIPTION	REFERENCE'S DWG
1.	BILL OF MATERIAL		ALL MATERIAL TO BE OF "MARINE GRADE" TYPE	ST-174 (IIX17) 1 OF 6
2.	AUDIBLE BOX	1	0.125" ALUMINUM PLATE 18 1/8" X 9"	ST-174 (IIX17) 2 OF 6
3.	AUDIBLE BOX BACK PLATE	1	0.125" ALUMINUM PLATE 15 9/16" X 2 3/4"	ST-174 (IIX17) 3 OF 6
4.	HORN PLATES			ST-174 (IIX17) 4 OF 6
	BACK PLATE	1	0.125" ALUMINUM PLATE 5 13/16"± X 2 3/4"	ST-174 (IIX17) 4 OF 6
	FRONT PLATE	1	0.125" ALUMINUM PLATE 4 7/32"± X 2 3/4"	ST-174 (IIX17) 4 OF 6
	DEFLECTOR PLATE	2	0.125" ALUMINUM PLATE 2" X 3/4"	ST-174 (IIX17) 4 OF 6
5.	DETAILS			ST-174 (IIX17) 5 OF 6
	DETAIL "A"	1	0.125" ALUMINUM PLATE 2 3/4" X 2 3/4"	ST-174 (IIX17) 5 OF 6
	DETAIL "B"	1	0.125" ALUMINUM PLATE 2 3/4" X 2 3/4"	ST-174 (IIX17) 5 OF 6
6.	AUDIBLE BOX WELDING		MIG OR TIG WELDING	ST-174 (IIX17) 6 OF 6

ALLOW NECESSARY MATERIAL FOR "RADIUS BENDS" TO MAINTAIN DIMENSIONS

				REFERENCE SPEC. NO.	ENGINEER'S SEAL	 THE CITY OF WINNIPEG PUBLIC WORKS DEPARTMENT TRANSPORTATION DIVISION		
				DESIGNED BY			CHECKED BY	SHEET 1 OF 6
				DRAWN BY KR			SCALE	CAD FILE DRAWING NUMBER
				APPROVED BY			KWLR 06/02/14	CITY DRAWING NUMBER
NO.	REVISIONS	DATE	BY	DATE		AUDIBLE BOX BILL OF MATERIAL ST-174		