



**THE CITY OF WINNIPEG**

# **BID OPPORTUNITY**

**BID OPPORTUNITY NO. 466-2013**

**2013 BRIDGE MAINTENANCE – MISCELLANEOUS STRUCTURAL CONCRETE  
WORKS**

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## **PART B - BIDDING PROCEDURES**

### **B1. CONTRACT TITLE**

B1.1 2013 BRIDGE MAINTENANCE – MISCELLANEOUS STRUCTURAL CONCRETE WORKS

### **B2. SUBMISSION DEADLINE**

B2.1 The Submission Deadline is 12:00 noon Winnipeg time, June 20, 2013.

B2.2 Bids determined by the Manager of Materials to have been received later than the Submission Deadline will not be accepted and will be returned upon request.

B2.3 The Contract Administrator or the Manager of Materials may extend the Submission Deadline by issuing an addendum at any time prior to the time and date specified in B2.1.

### **B3. SITE INVESTIGATION**

B3.1 Further to C3.1, the Bidder may view the Site without making an appointment.

### **B4. ENQUIRIES**

B4.1 All enquiries shall be directed to the Contract Administrator identified in D3.1.

B4.2 If the Bidder finds errors, discrepancies or omissions in the Bid Opportunity, or is unsure of the meaning or intent of any provision therein, the Bidder shall notify the Contract Administrator of the error, discrepancy or omission, or request a clarification as to the meaning or intent of the provision at least five (5) Business Days prior to the Submission Deadline.

B4.3 Responses to enquiries which, in the sole judgment of the Contract Administrator, require a correction to or a clarification of the Bid Opportunity will be provided by the Contract Administrator to all Bidders by issuing an addendum.

B4.4 Responses to enquiries which, in the sole judgment of the Contract Administrator, do not require a correction to or a clarification of the Bid Opportunity will be provided by the Contract Administrator only to the Bidder who made the enquiry.

B4.5 The Bidder shall not be entitled to rely on any response or interpretation received pursuant to B4 unless that response or interpretation is provided by the Contract Administrator in writing.

### **B5. ADDENDA**

B5.1 The Contract Administrator may, at any time prior to the Submission Deadline, issue addenda correcting errors, discrepancies or omissions in the Bid Opportunity, or clarifying the meaning or intent of any provision therein.

B5.2 The Contract Administrator will issue each addendum at least two (2) Business Days prior to the Submission Deadline, or provide at least two (2) Business Days by extending the Submission Deadline.

B5.2.1 Addenda will be available on the Bid Opportunities page at The City of Winnipeg, Corporate Finance, Materials Management Division website at <http://www.winnipeg.ca/matmgt/bidopp.asp>

B5.2.2 The Bidder is responsible for ensuring that he/she has received all addenda and is advised to check the Materials Management Division website for addenda regularly and shortly before the Submission Deadline, as may be amended by addendum.

B5.3 The Bidder shall acknowledge receipt of each addendum in Paragraph 10 of Form A: Bid. Failure to acknowledge receipt of an addendum may render a Bid non-responsive.

## **B6. SUBSTITUTES**

- B6.1 The Work is based on the Plant, Materials and methods specified in the Bid Opportunity.
- B6.2 Substitutions shall not be allowed unless application has been made to and prior approval has been granted by the Contract Administrator in writing.
- B6.3 Requests for approval of a substitute will not be considered unless received in writing by the Contract Administrator at least five (5) Business Days prior to the Submission Deadline.
- B6.4 The Bidder shall ensure that any and all requests for approval of a substitute:
- (a) provide sufficient information and details to enable the Contract Administrator to determine the acceptability of the Plant, Material or method as either an approved equal or alternative;
  - (b) identify any and all changes required in the applicable Work, and all changes to any other Work, which would become necessary to accommodate the substitute;
  - (c) identify any anticipated cost or time savings that may be associated with the substitute;
  - (d) certify that, in the case of a request for approval as an approved equal, the substitute will fully perform the functions called for by the general design, be of equal or superior substance to that specified, is suited to the same use and capable of performing the same function as that specified and can be incorporated into the Work, strictly in accordance with the proposed work schedule and the dates specified in the Supplemental Conditions for Substantial Performance and Total Performance;
  - (e) certify that, in the case of a request for approval as an approved alternative, the substitute will adequately perform the functions called for by the general design, be similar in substance to that specified, is suited to the same use and capable of performing the same function as that specified and can be incorporated into the Work, strictly in accordance with the proposed work schedule and the dates specified in the Supplemental Conditions for Substantial Performance and Total Performance.
- B6.5 The Contract Administrator, after assessing the request for approval of a substitute, may in his/her sole discretion grant approval for the use of a substitute as an “approved equal” or as an “approved alternative”, or may refuse to grant approval of the substitute.
- B6.6 The Contract Administrator will provide a response in writing, at least two (2) Business Days prior to the Submission Deadline, only to the Bidder who requested approval of the substitute.
- B6.6.1 The Bidder requesting and obtaining the approval of a substitute shall be entirely responsible for disseminating information regarding the approval to any person or persons he/she wishes to inform.
- B6.7 If the Contract Administrator approves a substitute as an “approved equal”, any Bidder may use the approved equal in place of the specified item.
- B6.8 If the Contract Administrator approves a substitute as an “approved alternative”, any Bidder bidding that approved alternative may base his/her Total Bid Price upon the specified item but may also indicate an alternative price based upon the approved alternative. Such alternatives will be evaluated in accordance with B15.
- B6.9 No later claim by the Contractor for an addition to the Total Bid Price because of any other changes in the Work necessitated by the use of an approved equal or an approved alternative will be considered.
- B6.10 Notwithstanding B6.2 to B6.9, in accordance with B7.6, deviations inconsistent with the Bid Opportunity document shall be evaluated in accordance with B15.1(a).

**B7. BID COMPONENTS**

B7.1 The Bid shall consist of the following components:

- (a) Form A: Bid;
- (b) Form B: Prices;
- (c) Bid Security
  - (i) Form G1: Bid Bond and Agreement to Bond, or Form G2: Irrevocable Standby Letter of Credit and Undertaking, or a certified cheque or draft;

B7.2 Further to B7.1, the Bidder should include the written correspondence from the Contract Administrator approving a substitute in accordance with B6.

B7.3 All components of the Bid shall be fully completed or provided, and submitted by the Bidder no later than the Submission Deadline, with all required entries made clearly and completely, to constitute a responsive Bid.

B7.4 The Bid shall be submitted enclosed and sealed in an envelope clearly marked with the Bid Opportunity number and the Bidder's name and address.

B7.4.1 Samples or other components of the Bid which cannot reasonably be enclosed in the envelope may be packaged separately, but shall be clearly marked with the Bid Opportunity number, the Bidder's name and address, and an indication that the contents are part of the Bidder's Bid.

B7.5 Bidders are advised not to include any information/literature except as requested in accordance with B7.1.

B7.6 Bidders are advised that inclusion of terms and conditions inconsistent with the Bid Opportunity document, including the General Conditions, will be evaluated in accordance with B15.1(a).

B7.7 Bids submitted by facsimile transmission (fax) or internet electronic mail (e-mail) will not be accepted.

B7.8 Bids shall be submitted to:

The City of Winnipeg  
Corporate Finance Department  
Materials Management Division  
185 King Street, Main Floor  
Winnipeg MB R3B 1J1

**B8. BID**

B8.1 The Bidder shall complete Form A: Bid, making all required entries.

B8.2 Paragraph 2 of Form A: Bid shall be completed in accordance with the following requirements:

- (a) if the Bidder is a sole proprietor carrying on business in his/her own name, his/her name shall be inserted;
- (b) if the Bidder is a partnership, the full name of the partnership shall be inserted;
- (c) if the Bidder is a corporation, the full name of the corporation shall be inserted;
- (d) if the Bidder is carrying on business under a name other than his/her own, the business name and the name of every partner or corporation who is the owner of such business name shall be inserted.

B8.2.1 If a Bid is submitted jointly by two or more persons, each and all such persons shall identify themselves in accordance with B8.2.

- B8.3 In Paragraph 3 of Form A: Bid, the Bidder shall identify a contact person who is authorized to represent the Bidder for purposes of the Bid.
- B8.4 Paragraph 12 of Form A: Bid shall be signed in accordance with the following requirements:
- (a) if the Bidder is a sole proprietor carrying on business in his/her own name, it shall be signed by the Bidder;
  - (b) if the Bidder is a partnership, it shall be signed by the partner or partners who have authority to sign for the partnership;
  - (c) if the Bidder is a corporation, it shall be signed by its duly authorized officer or officers and the corporate seal, if the corporation has one, shall be affixed;
  - (d) if the Bidder is carrying on business under a name other than his/her own, it shall be signed by the registered owner of the business name, or by the registered owner's authorized officials if the owner is a partnership or a corporation.
- B8.4.1 The name and official capacity of all individuals signing Form A: Bid should be printed below such signatures.
- B8.5 If a Bid is submitted jointly by two or more persons, the word "Bidder" shall mean each and all such persons, and the undertakings, covenants and obligations of such joint Bidders in the Bid and the Contract, when awarded, shall be both joint and several.

## **B9. PRICES**

- B9.1 The Bidder shall state a price in Canadian funds for each item of the Work identified on Form B: Prices.
- B9.2 The quantities listed on Form B: Prices are to be considered approximate only. The City will use said quantities for the purpose of comparing Bids.
- B9.3 The quantities for which payment will be made to the Contractor are to be determined by the Work actually performed and completed by the Contractor, to be measured as specified in the applicable Specifications.
- B9.4 Payments to Non-Resident Contractors are subject to Non-Resident Withholding Tax pursuant to the Income Tax Act (Canada).

## **B10. QUALIFICATION**

- B10.1 The Bidder shall:
- (a) undertake to be in good standing under The Corporations Act (Manitoba), or properly registered under The Business Names Registration Act (Manitoba), or otherwise properly registered, licensed or permitted by law to carry on business in Manitoba; and
  - (b) be financially capable of carrying out the terms of the Contract; and
  - (c) have all the necessary experience, capital, organization, and equipment to perform the Work in strict accordance with the terms and provisions of the Contract.
- B10.2 The Bidder and any proposed Subcontractor (for the portion of the Work proposed to be subcontracted to them) shall:
- (a) be responsible and not be suspended, debarred or in default of any obligations to the City. A list of suspended or debarred individuals and companies is available on the Information Connection page at The City of Winnipeg, Corporate Finance, Materials Management Division website at <http://www.winnipeg.ca/matmgt/debar.stm>
- B10.3 The Bidder and/or any proposed Subcontractor (for the portion of the Work proposed to be subcontracted to them) shall:
- (a) have successfully carried out work similar in nature, scope and value to the Work; and

- (b) be fully capable of performing the Work required to be in strict accordance with the terms and provisions of the Contract; and
- (c) have a written workplace safety and health program if required pursuant to The Workplace Safety and Health Act (Manitoba);

B10.4 Further to B10.3(c), the Bidder shall, within five (5) Business Days of a request by the Contract Administrator, provide proof satisfactory to the Contract Administrator that the Bidder/Subcontractor has a workplace safety and health program meeting the requirements of The Workplace Safety and Health Act (Manitoba), by providing:

- (a) a valid COR certification number under the Certificate of Recognition (COR) Program administered by the Construction Safety Association of Manitoba or by the Manitoba Heavy Construction Association's WORKSAFELY™ COR™ Program; or
- (b) a report or letter to that effect from an independent reviewer acceptable to the City. (A list of acceptable reviewers and the review template are available on the Information Connection page at The City of Winnipeg, Corporate Finance, Materials Management Division website at <http://www.winnipeg.ca/matmgt/>)

B10.5 The Bidder shall submit, within three (3) Business Days of a request by the Contract Administrator, proof satisfactory to the Contract Administrator of the qualifications of the Bidder and of any proposed Subcontractor.

B10.6 The Bidder shall provide, on the request of the Contract Administrator, full access to any of the Bidder's equipment and facilities to confirm, to the Contract Administrator's satisfaction, that the Bidder's equipment and facilities are adequate to perform the Work.

## **B11. BID SECURITY**

B11.1 The Bidder shall provide bid security in the form of:

- (a) a bid bond, in the amount of at least ten percent (10%) of the Total Bid Price, and agreement to bond of a company registered to conduct the business of a surety in Manitoba, in the form included in the Bid Submission (Form G1: Bid Bond and Agreement to Bond); or
- (b) an irrevocable standby letter of credit, in the amount of at least ten percent (10%) of the Total Bid Price, and undertaking issued by a bank or other financial institution registered to conduct business in Manitoba and drawn on a branch located in Winnipeg, in the form included in the Bid Submission (Form G2: Irrevocable Standby Letter of Credit and Undertaking); or
- (c) a certified cheque or draft payable to "The City of Winnipeg", in the amount of at least fifty percent (50%) of the Total Bid Price, drawn on a bank or other financial institution registered to conduct business in Manitoba.

B11.1.1 If the Bidder submits alternative bids, the bid security shall be in the amount of the specified percentage of the highest Total Bid Price submitted.

B11.1.2 All signatures on bid securities shall be original.

B11.1.3 The Bidder shall sign the Bid Bond.

B11.1.4 The Surety shall sign and affix its corporate seal on the Bid Bond and the Agreement to Bond.

B11.2 The bid security of the successful Bidder and the next two lowest evaluated responsive and responsible Bidders will be released by the City when a Contract for the Work has been duly executed by the successful Bidder and the performance security furnished as provided herein. The bid securities of all other Bidders will be released when a Contract is awarded.

B11.2.1 Where the bid security provided by the successful Bidder is in the form of a certified cheque or draft pursuant to B11.1(c), it will be deposited and retained by the City as the performance security and no further submission is required.



B11.2.2 The City will not pay any interest on certified cheques or drafts furnished as bid security or subsequently retained as performance security.

B11.3 The bid securities of all Bidders will be released by the City as soon as practicable following notification by the Contract Administrator to the Bidders that no award of Contract will be made pursuant to the Bid Opportunity.

## **B12. OPENING OF BIDS AND RELEASE OF INFORMATION**

B12.1 Bids will be opened publicly, after the Submission Deadline has elapsed, in the office of the Corporate Finance Department, Materials Management Division, or in such other office as may be designated by the Manager of Materials.

B12.1.1 Bidders or their representatives may attend.

B12.1.2 Bids determined by the Manager of Materials, or his/her designate, to not include the bid security specified in B11 will not be read out.

B12.2 Following the submission deadline, the names of the Bidders and their Total Bid Prices (unevaluated, and pending review and verification of conformance with requirements) will be available on the Closed Bid Opportunities (or Public/Posted Opening & Award Results) page at The City of Winnipeg, Corporate Finance, Materials Management Division website at <http://www.winnipeg.ca/matmgt/>

B12.3 After award of Contract, the name(s) of the successful Bidder(s) and the Contract amount(s) will be available on the Closed Bid Opportunities (or Public/Posted Opening & Award Results) page at The City of Winnipeg, Corporate Finance, Materials Management Division website at <http://www.winnipeg.ca/matmgt/>

B12.4 The Bidder is advised that any information contained in any Bid may be released if required by City policy or procedures, by The Freedom of Information and Protection of Privacy Act (Manitoba), by other authorities having jurisdiction, or by law.

## **B13. IRREVOCABLE BID**

B13.1 The Bid(s) submitted by the Bidder shall be irrevocable for the time period specified in Paragraph 11 of Form A: Bid.

B13.2 The acceptance by the City of any Bid shall not release the Bids of the next two lowest evaluated responsive Bidders and these Bidders shall be bound by their Bids on such Work until a Contract for the Work has been duly executed and the performance security furnished as herein provided, but any Bid shall be deemed to have lapsed unless accepted within the time period specified in Paragraph 11 of Form A: Bid.

## **B14. WITHDRAWAL OF BIDS**

B14.1 A Bidder may withdraw his/her Bid without penalty by giving written notice to the Manager of Materials at any time prior to the Submission Deadline.

B14.1.1 Notwithstanding C23.3, the time and date of receipt of any notice withdrawing a Bid shall be the time and date of receipt as determined by the Manager of Materials.

B14.1.2 The City will assume that any one of the contact persons named in Paragraph 3 of Form A: Bid or the Bidder's authorized representatives named in Paragraph 12 of Form A: Bid, and only such person, has authority to give notice of withdrawal.

B14.1.3 If a Bidder gives notice of withdrawal prior to the Submission Deadline, the Manager of Materials will:

(a) retain the Bid until after the Submission Deadline has elapsed;

- (b) open the Bid to identify the contact person named in Paragraph 3 of Form A: Bid and the Bidder's authorized representatives named in Paragraph 12 of Form A: Bid; and
- (c) if the notice has been given by any one of the persons specified in B14.1.3(b), declare the Bid withdrawn.

B14.2 A Bidder who withdraws his/her Bid after the Submission Deadline but before his/her Bid has been released or has lapsed as provided for in B13.2 shall be liable for such damages as are imposed upon the Bidder by law and subject to such sanctions as the Chief Administrative Officer considers appropriate in the circumstances. The City, in such event, shall be entitled to all rights and remedies available to it at law, including the right to retain the Bidder's bid security.

## **B15. EVALUATION OF BIDS**

B15.1 Award of the Contract shall be based on the following bid evaluation criteria:

- (a) compliance by the Bidder with the requirements of the Bid Opportunity, or acceptable deviation therefrom (pass/fail);
- (b) qualifications of the Bidder and the Subcontractors, if any, pursuant to B10 (pass/fail);
- (c) Total Bid Price;
- (d) economic analysis of any approved alternative pursuant to B6.

B15.2 Further to B15.1(a), the Award Authority may reject a Bid as being non-responsive if the Bid is incomplete, obscure or conditional, or contains additions, deletions, alterations or other irregularities. The Award Authority may reject all or any part of any Bid, or waive technical requirements or minor informalities or irregularities, if the interests of the City so require.

B15.3 Further to B15.1(b), the Award Authority shall reject any Bid submitted by a Bidder who does not demonstrate, in his/her Bid or in other information required to be submitted, that he/she is responsible and qualified.

B15.4 Further to B15.1(c), the Total Bid Price shall be the sum of the quantities multiplied by the unit prices for each item shown on Form B: Prices.

B15.4.1 Further to B15.1(a), in the event that a unit price is not provided on Form B: Prices, the City will determine the unit price by dividing the Amount (extended price) by the approximate quantity, for the purposes of evaluation and payment.

## **B16. AWARD OF CONTRACT**

B16.1 The City will give notice of the award of the Contract or will give notice that no award will be made.

B16.2 The City will have no obligation to award a Contract to a Bidder, even though one or all of the Bidders are determined to be responsible and qualified, and the Bids are determined to be responsive.

B16.2.1 Without limiting the generality of B16.2, the City will have no obligation to award a Contract where:

- (a) the prices exceed the available City funds for the Work;
- (b) the prices are materially in excess of the prices received for similar work in the past;
- (c) the prices are materially in excess of the City's cost to perform the Work, or a significant portion thereof, with its own forces;
- (d) only one Bid is received; or
- (e) in the judgment of the Award Authority, the interests of the City would best be served by not awarding a Contract.

- B16.3 Where an award of Contract is made by the City, the award shall be made to the responsible and qualified Bidder submitting the lowest evaluated responsive Bid, in accordance with B15.
- B16.3.1 Following the award of contract, a Bidder will be provided with information related to the evaluation of his/her Bid upon written request to the Contract Administrator.

## **PART C - GENERAL CONDITIONS**

### **C0. GENERAL CONDITIONS**

C0.1 The *General Conditions for Construction* (Revision 2006 12 15) are applicable to the Work of the Contract.

C0.1.1 The *General Conditions for Construction* are available on the Information Connection page at The City of Winnipeg, Corporate Finance, Materials Management Division website at [http://www.winnipeg.ca/matmgt/gen\\_cond.stm](http://www.winnipeg.ca/matmgt/gen_cond.stm)

C0.2 A reference in the Bid Opportunity to a section, clause or subclause with the prefix “**C**” designates a section, clause or subclause in the *General Conditions for Construction*.

## **PART D - SUPPLEMENTAL CONDITIONS**

### **GENERAL**

#### **D1. GENERAL CONDITIONS**

D1.1 In addition to the General Conditions for Construction, these Supplemental Conditions are applicable to the Work of the Contract.

#### **D2. SCOPE OF WORK**

D2.1 The Work to be done under the Contract shall consist of:

- (a) St. Vital Bridge north approach slab and barrier replacement.
- (b) Concordia north slope paving replacement.

D2.2 The major components of the Work are as follows:

- (a) Mobilization and demobilization.
- (b) Pedestrian and traffic control.
- (c) Supply and placement of concrete and reinforcing steel for the replacement of the north St. Vital Bridge approach slabs and barriers.
- (d) Supply and placement of concrete and reinforcing steel for the replacement of the north Concordia slope paving.
- (e) Removal, stockpiling and reinstallation of the existing St. Vital Bridge barrier rail and posts.

#### **D3. CONTRACT ADMINISTRATOR**

D3.1 The Contract Administrator is Dillon Consulting Limited, represented by:

Mr. Mark Doucet, P.Eng.  
1558 Willson Place  
Winnipeg, Manitoba R3T 0Y4

Telephone No. (204) 453-2301  
Facsimile No. (204) 452-4412

D3.2 At the pre-construction meeting, Mr. Doucet will identify additional personnel representing the Contract Administrator and their respective roles and responsibilities for the Work.

D3.3 Bids Submissions must be submitted to the address in B7.8

#### **D4. CONTRACTOR'S SUPERVISOR**

D4.1 At the pre-construction meeting, the Contractor shall identify his/her designated supervisor and any additional personnel representing the Contractor and their respective roles and responsibilities for the Work.

D4.2 At least two (2) business days prior to the commencement of any Work on the site, the Contractor shall provide the Contract Administrator with a phone number where the supervisor identified in D4.1 or an alternate can be contacted twenty-four (24) hours a day to respond to an emergency.

#### **D5. OWNERSHIP OF INFORMATION, CONFIDENTIALITY AND NON DISCLOSURE**

D5.1 The Contract, all deliverables produced or developed, and information provided to or acquired by the Contractor are the property of the City and shall not be appropriated for the Contractors own use, or for the use of any third party.

- D5.2 The Contractor shall not make any public announcements or press releases regarding the Contract, without the prior written authorization of the Contract Administrator.
- D5.3 The following shall be confidential and shall not be disclosed by the Contractor to the media or any member of the public without the prior written authorization of the Contract Administrator;
- (a) information provided to the Contractor by the City or acquired by the Contractor during the course of the Work;
  - (b) the Contract, all deliverables produced or developed; and
  - (c) any statement of fact or opinion regarding any aspect of the Contract.
- D5.4 A Contractor who violates any provision of D5 may be determined to be in breach of Contract.

## **D6. NOTICES**

- D6.1 Except as provided for in C23.2.2, all notices, requests, nominations, proposals, consents, approvals, statements, authorizations, documents or other communications to the Contractor shall be sent to the address or facsimile number identified by the Contractor in Paragraph 2 of Form A: Bid.
- D6.2 All notices, requests, nominations, proposals, consents, approvals, statements, authorizations, documents or other communications to the City, except as expressly otherwise required in D6.3 or elsewhere in the Contract, shall be sent to the attention of the Contract Administrator at the facsimile number identified in D3.1.
- D6.3 All notices, requests, nominations, proposals, consents, approvals, statements, authorizations, documents or other communications required to be submitted or returned to the City Solicitor shall be sent to the following facsimile number:

The City of Winnipeg  
Legal Services Department  
Attn: Director of Legal Services  
Facsimile No.: 204-947-9155

## **D7. FURNISHING OF DOCUMENTS**

- D7.1 Upon award of the Contract, the Contractor will be provided with five (5) complete sets of the Bid Opportunity. If the Contractor requires additional sets of the Bid Opportunity, they will be supplied to him/her at cost.

## **SUBMISSIONS**

### **D8. AUTHORITY TO CARRY ON BUSINESS**

- D8.1 The Contractor shall be in good standing under The Corporations Act (Manitoba), or properly registered under The Business Names Registration Act (Manitoba), or otherwise properly registered, licensed or permitted by law to carry on business in Manitoba, or if the Contractor does not carry on business in Manitoba, in the jurisdiction where the Contractor does carry on business, throughout the term of the Contract, and shall provide the Contract Administrator with evidence thereof upon request.

### **D9. SAFE WORK PLAN**

- D9.1 The Contractor shall provide the Contract Administrator with a Safe Work Plan at least five (5) Business Days prior to the commencement of any Work on the Site but in no event later than the date specified in C4.1 for the return of the executed Contract.
- D9.2 The Safe Work Plan shall be prepared and submitted in the format shown in the City's template which is available on the Information Connection page at The City of Winnipeg, Corporate

Finance, Materials Management Division website at  
<http://www.winnipeg.ca/matmgt/safety/default.stm>

## **D10. INSURANCE**

D10.1 The Contractor shall provide and maintain the following insurance coverage:

- (a) commercial general liability insurance, in the amount of at least two million dollars (\$2,000,000.00) inclusive, with The City of Winnipeg added as an additional insured, with a cross-liability clause, such liability policy to also contain contractual liability, unlicensed motor vehicle liability, non-owned automobile liability, broad form property damage cover and products and completed operations, to remain in place at all times during the performance of the Work and throughout the warranty period;
- (b) if applicable, Automobile Liability Insurance covering all motor vehicles, owned and operated and used or to be used by the Contractor directly or indirectly in the performance of the Work. The Limit of Liability shall not be less than \$2,000,000 inclusive for loss or damage including personal injuries and death resulting from any one accident or occurrence;
- (c) an all risks Installation Floater carrying adequate limits to cover all machinery, equipment, supplies and/or materials intended to enter into and form part of any installation.

D10.2 Deductibles shall be borne by the Contractor.

D10.3 The Contractor shall provide the City Solicitor with a certificate(s) of insurance, in a form satisfactory to the City Solicitor, at least two (2) Business Days prior to the commencement of any Work but in no event later than the date specified in the C4.1 for the return of the executed Contract.

D10.4 The Contractor shall not cancel, materially alter, or cause each policy to lapse without providing at least thirty (30) Calendar Days prior written notice to the Contract Administrator.

## **D11. PERFORMANCE SECURITY**

D11.1 The Contractor shall provide and maintain performance security until the expiration of the warranty period in the form of:

- (a) a performance bond of a company registered to conduct the business of a surety in Manitoba, in the form attached to these Supplemental Conditions (Form H1: Performance Bond), in the amount of fifty percent (50%) of the Contract Price; or
- (b) an irrevocable standby letter of credit issued by a bank or other financial institution registered to conduct business in Manitoba and drawn on a branch located in Winnipeg, in the form attached to these Supplemental Conditions (Form H2: Irrevocable Standby Letter of Credit), in the amount of fifty percent (50%) of the Contract Price; or
- (c) a certified cheque or draft payable to "The City of Winnipeg", drawn on a bank or other financial institution registered to conduct business in Manitoba, in the amount of fifty percent (50%) of the Contract Price.

D11.1.1 Where the performance security is in the form of a certified cheque or draft, it will be deposited by the City. The City will not pay any interest on certified cheques or drafts furnished as performance security.

D11.2 If the bid security provided in his/her Bid was not a certified cheque or draft pursuant to B11.1(c), the Contractor shall provide the City Solicitor with the required performance security within seven (7) Calendar Days of notification of the award of the Contract by way of letter of intent and prior to the commencement of any Work on the Site and in no event later than the date specified in the C4.1 for the return of the executed Contract.

## **SCHEDULE OF WORK**

### **D12. COMMENCEMENT**

- D12.1 The Contractor shall not commence any Work until he/she is in receipt of a letter of intent from the Award Authority authorizing the commencement of the Work.
- D12.2 The Contractor shall not commence any Work on the Site until:
- (a) the Contract Administrator has confirmed receipt and approval of:
    - (i) evidence of authority to carry on business specified in D8;
    - (ii) evidence of the workers compensation coverage specified in C6.15;
    - (iii) the twenty-four (24) hour emergency response phone number specified in D4.2.
    - (iv) the Safe Work Plan specified in D9;
    - (v) evidence of the insurance specified in D10;
    - (vi) the performance security specified in D11;
  - (b) the Contractor has attended a pre-construction meeting with the Contract Administrator, or the Contract Administrator has waived the requirement for a pre-construction meeting.
- D12.3 The Contractor shall commence the Work on the Site within seven (7) Working Days of receipt of the letter of intent.
- D12.4 The City intends to award this Contract by June 28, 2013.
- D12.4.1 If the actual date of award is later than the intended date, the dates specified for Critical Stages, Substantial Performance, and Total Performance will be adjusted by the difference between the aforementioned intended and actual dates.

### **D13. CRITICAL STAGES**

- D13.1 The Contractor shall achieve critical stages of the Work in accordance with the following requirements:
- (a) St. Vital Bridge work will commence no earlier than July 1, 2013.
  - (b) St. Vital Bridge work must be completed by September 1, 2013.
- D13.2 When the Contractor considers the Work associated with St. Vital Bridge to be completed, the Contractor shall arrange, attend and assist in the inspection of the Work with the Contract Administrator for purposes of verifying Completion. Any defects or deficiencies in the Work noted during that inspection shall be remedied by the Contractor at the earliest possible instance and the Contract Administrator notified so that the Work can be re-inspected.
- D13.3 The date on which the St. Vital Bridge Work has been accepted by the Contract Administrator as being completed to the requirements of the Contract is the date on which completion of St. Vital Bridge Works has been achieved.

### **D14. SUBSTANTIAL PERFORMANCE**

- D14.1 The Contractor shall achieve Substantial Performance by September 30, 2013.
- D14.2 When the Contractor considers the Work to be substantially performed, the Contractor shall arrange, attend and assist in the inspection of the Work with the Contract Administrator for purposes of verifying Substantial Performance. Any defects or deficiencies in the Work noted during that inspection shall be remedied by the Contractor at the earliest possible instance and the Contract Administrator notified so that the Work can be re-inspected.
- D14.3 The date on which the Work has been certified by the Contract Administrator as being substantially performed to the requirements of the Contract through the issue of a certificate of Substantial Performance is the date on which Substantial Performance has been achieved.



## **D15. TOTAL PERFORMANCE**

- D15.1 The Contractor shall achieve Total Performance by October 7, 2013.
- D15.2 When the Contractor or the Contract Administrator considers the Work to be totally performed, the Contractor shall arrange, attend and assist in the inspection of the Work with the Contract Administrator for purposes of verifying Total Performance. Any defects or deficiencies in the Work noted during that inspection shall be remedied by the Contractor at the earliest possible instance and the Contract Administrator notified so that the Work can be re-inspected.
- D15.3 The date on which the Work has been certified by the Contract Administrator as being totally performed to the requirements of the Contract through the issue of a certificate of Total Performance is the date on which Total Performance has been achieved.

## **D16. LIQUIDATED DAMAGES**

- D16.1 If the Contractor fails to achieve Total Performance in accordance with the Contract by the day fixed herein for Total Performance, the Contractor shall pay the City three hundred and eighty five dollars (\$385) per Calendar Day for each and every Calendar Day following the day fixed herein for Total Performance during which such failure continues.
- D16.2 The amount specified for liquidated damages in D16.1 is based on a genuine pre-estimate of the City's damages in the event that the Contractor does not achieve Total Performance by the day fixed herein for same.
- D16.3 The City may reduce any payment to the Contractor by the amount of any liquidated damages assessed.

## **CONTROL OF WORK**

### **D17. PRIME CONTRACTOR – THE WORKPLACE SAFETY AND HEALTH ACT (MANITOBA)**

- D17.1 Further to C6.24, the Contractor shall be the Prime Contractor and shall serve as, and have the duties of the Prime Contractor in accordance with The Workplace Safety and Health Act (Manitoba).

### **D18. THE WORKPLACE SAFETY AND HEALTH ACT (MANITOBA) – QUALIFICATIONS**

- D18.1 Further to B10.4, the Contractor/Subcontractor must, throughout the term of the Contract, have a Workplace Safety and Health Program meeting the requirements of The Workplace Safety and Health Act (Manitoba). At any time during the term of the Contract, the City may, at its sole discretion and acting reasonably, require updated proof of compliance, as set out in B10.4.

## **MEASUREMENT AND PAYMENT**

### **D19. PAYMENT**

- D19.1 Further to C12, the City may at its option pay the Contractor by direct deposit to the Contractor's banking institution.

## **WARRANTY**

### **D20. WARRANTY**

- D20.1 Notwithstanding C13.2, the warranty period shall begin on the date of Total Performance and shall expire two (2) years thereafter unless extended pursuant to C13.2.1 or C13.2.2, in which case it shall expire when provided for thereunder.

**FORM H1: PERFORMANCE BOND**  
(See D11)

KNOW ALL MEN BY THESE PRESENTS THAT

\_\_\_\_\_ ,  
(hereinafter called the "Principal"), and

\_\_\_\_\_ ,  
(hereinafter called the "Surety"), are held and firmly bound unto **THE CITY OF WINNIPEG** (hereinafter called the "Obligee"), in the sum of

\_\_\_\_\_ dollars (\$ \_\_\_\_\_ .\_\_\_\_)

of lawful money of Canada to be paid to the Obligee, or its successors or assigns, for the payment of which sum the Principal and the Surety bind themselves, their heirs, executors, administrators, successors and assigns, jointly and severally, firmly by these presents.

WHEREAS the Principal has entered into a written contract with the Obligee for

BID OPPORTUNITY NO. 466-2013

2013 BRIDGE MAINTENANCE – MISCELLANEOUS STRUCTURAL CONCRETE WORKS  
which is by reference made part hereof and is hereinafter referred to as the "Contract".

NOW THEREFORE the condition of the above obligation is such that if the Principal shall:

- (a) carry out and perform the Contract and every part thereof in the manner and within the times set forth in the Contract and in accordance with the terms and conditions specified in the Contract;
- (b) perform the Work in a good, proper, workmanlike manner;
- (c) make all the payments whether to the Obligee or to others as therein provided;
- (d) in every other respect comply with the conditions and perform the covenants contained in the Contract; and
- (e) indemnify and save harmless the Obligee against and from all loss, costs, damages, claims, and demands of every description as set forth in the Contract, and from all penalties, assessments, claims, actions for loss, damages or compensation whether arising under "The Workers Compensation Act", or any other Act or otherwise arising out of or in any way connected with the performance or non-performance of the Contract or any part thereof during the term of the Contract and the warranty period provided for therein;

THEN THIS OBLIGATION SHALL BE VOID, but otherwise shall remain in full force and effect. The Surety shall not, however, be liable for a greater sum than the sum specified above.

AND IT IS HEREBY DECLARED AND AGREED that the Surety shall be liable as Principal, and that nothing of any kind or matter whatsoever that will not discharge the Principal shall operate as a discharge or release of liability of the Surety, any law or usage relating to the liability of Sureties to the contrary notwithstanding.

IN WITNESS WHEREOF the Principal and Surety have signed and sealed this bond the

\_\_\_\_\_ day of \_\_\_\_\_, 20\_\_\_\_.

**SIGNED AND SEALED**  
in the presence of:

\_\_\_\_\_  
(Witness as to Principal if no seal)

\_\_\_\_\_  
(Name of Principal)

Per: \_\_\_\_\_ (Seal)

Per: \_\_\_\_\_

\_\_\_\_\_  
(Name of Surety)

By: \_\_\_\_\_ (Seal)  
(Attorney-in-Fact)



All demands for payment shall specifically state that they are drawn under this Standby Letter of Credit.

Subject to the condition hereinafter set forth, this Standby Letter of Credit will expire on

\_\_\_\_\_  
(Date)

It is a condition of this Standby Letter of Credit that it shall be deemed to be automatically extended from year to year without amendment from the present or any future expiry date, unless at least 30 days prior to the present or any future expiry date, we notify you in writing that we elect not to consider this Standby Letter of Credit to be renewable for any additional period.

This Standby Letter of Credit may not be revoked or amended without your prior written approval.

This credit is subject to the Uniform Customs and Practice for Documentary Credit (2007 Revision), International Chamber of Commerce Publication Number 600.

\_\_\_\_\_  
(Name of bank or financial institution)

Per: \_\_\_\_\_  
(Authorized Signing Officer)

Per: \_\_\_\_\_  
(Authorized Signing Officer)

## PART E - SPECIFICATIONS

### GENERAL

#### E1. APPLICABLE SPECIFICATIONS AND DRAWINGS

- E1.1 These Specifications shall apply to the Work.
- E1.2 *The City of Winnipeg Standard Construction Specifications* in its entirety, whether or not specifically listed on Form B: Prices, shall apply to the Work.
- E1.2.1 *The City of Winnipeg Standard Construction Specifications* is available on the Information Connection page at The City of Winnipeg, Corporate Finance, Materials Management Division website at <http://www.winnipeg.ca/matmgt/Spec/Default.stm>
- E1.2.2 The version in effect three (3) Business Days before the Submission Deadline shall apply.
- E1.2.3 Further to C2.4(d), Specifications included in the Bid Opportunity shall govern over *The City of Winnipeg Standard Construction Specifications*.
- E1.3 The following are applicable to the Work:

<u>Drawing No.</u>	<u>Drawing Name/Title</u>
	Cover Sheet
B116-13-01	North Approach Slab Removals
B116-13-02	Reinforcing Details
B123-13-01	North Slope Paving Removals
B123-13-02	North Slope Paving Details

#### E2. MOBILIZATION AND DEMOBILIZATION

- E2.1 Description
- E2.1.1 This Specification shall cover all operations relating to the mobilization and demobilization of the Contractor to the Site, as specified herein.
- E2.1.2 The Work to be done by the Contractor under this Specification shall include the furnishing of all superintendence, overhead, labour, materials, equipment, tools, supplies, and all things necessary for and incidental to the satisfactory performance and completion of all Works as hereinafter specified.
- E2.2 Materials
- E2.2.1 The Contractor shall be responsible for the supply, safe storage and handling of all materials as set forth in this Specification.
- E2.3 Construction Methods
- E2.3.1 The Contractor's Site supervisor is required to carry, at all times, a cellular telephone, with voice mail.
- E2.3.2 This section also includes travel and accommodation, set-up and demobilization of Site offices, storage conveniences and other temporary facilities, construction plant, and other items not required to form part of the permanent Works and not covered by other prices.
- E2.3.3 Confine work to public right-of-ways except if written permission has been given to the owner to enter onto private property. Provide the Contract Administrator with a copy of the written permission received prior to entering onto private property.
- E2.3.4 The Contractor's activities shall be confined to the minimum area necessary for undertaking the work and he shall be responsible for all damage to private property resulting from his work. Particular care shall be taken to ensure that no damage is done to

buildings, fencing, trees and plants, and provision shall be made to maintain full drainage for private properties during construction.

- E2.3.5 All repairs to damaged private property shall be to the satisfaction of the property owner and the Contract Administrator and the costs shall be borne by the Contractor.
- E2.3.6 Repair damage done to existing adjacent structures and properties during construction to the satisfaction of the owner and the Contract Administrator.
- E2.3.7 Re-grade and restore all areas damaged by construction to an equal or better condition to the satisfaction of the owner and the Contract Administrator.

#### E2.4 Measurement and Payment

- E2.4.1 Mobilization and Demobilization will not be measured. This item of Work will be paid for at the Contract Lump Sum Price for "Items of Work", listed here below, performed in accordance with this Specification and accepted by the Contract Administrator.

#### Items of Work

##### Mobilization and Demobilization:

- (a) St. Vital Bridge
- (b) Concordia Overpass

### E3. PROTECTION OF EXISTING TREES

- E3.1 The Contractor shall take the following precautionary steps to prevent damage from construction activities to existing boulevard trees within the limits of the construction area:
  - (a) The Contractor shall not stockpile materials and soil or park vehicles and equipment on boulevards within 2 metres of trees.
  - (b) Trees identified to be at risk by the Contract Administrator are to be strapped with 25 x 100 x 2400mm wood planks, or suitably protected as approved by the Contract Administrator.
  - (c) Excavation shall be performed in a manner that minimizes damage to the existing root systems. Where possible, excavation shall be carried out such that the edge of the excavation shall be a minimum of 1.5 times the diameter (measured in inches), with the outcome read in feet, from the closest edge of the trunk. Where roots must be cut to facilitate excavation, they shall be pruned neatly at the face of excavation.
  - (d) Operation of equipment within the drip line of the trees shall be kept to the minimum required to perform the work required. Equipment shall not be parked, repaired, refuelled; construction materials shall not be stored, and earth materials shall not be stockpiled within the drip lines of trees. The drip line of a tree shall be considered to be the ground surface directly beneath the tips of its outermost branches. The Contractor shall ensure that the operations do not cause flooding or sediment deposition on areas where trees are located.
  - (e) Work on-site shall be carried out in such a manner so as to minimize damage to existing tree branches. Where damage to branches does occur, they shall be neatly pruned.
- E3.2 All damage to existing trees caused by the Contractor's activities shall be repaired to the requirements and satisfaction of the Contract Administrator and the City Forester or his/her designate.
- E3.3 No separate measurement or payment will be made for the protection of trees.
- E3.4 Except as required in clause E3.1(c) and E3.1(e), Elm trees shall not be pruned at any time between April 1 and July 31.

#### **E4. LAYOUT OF WORK**

- E4.1 The Contractor shall be responsible for the true and proper layout of the Work and for the correctness of the location, levels, dimensions, and alignment of all aspects of the Work. He shall provide all required instruments and competent personnel for performing all layouts.
- E4.2 The Contract Administrator shall be notified at least one (1) Working Day prior to any Work being commenced in order to have the option to check and review all elevations and layouts at his discretion.
- E4.3 The Contractor shall carefully protect and preserve all benchmarks, stakes, and other items used in giving the basic data supplied by the Contract Administrator. Any such benchmarks or stakes removed or destroyed by the Contractor, without the consent of the Contract Administrator, shall be replaced by the Contract Administrator at the expense of the Contractor.

#### **E5. ENVIRONMENTAL PLANNING**

- E5.1 The Contractor shall conduct his operations in accordance with all current federal, provincial, or other regulations concerning environmental protection and pollution control. It shall be the Contractor's responsibility to familiarize himself with all applicable regulations and to obtain all necessary approvals and permits for his operations.

#### **E6. AUTHORIZED WORK ON PRIVATE PROPERTY**

- E6.1 The Contractor shall confine his work to the right of way or easements as much as possible. Where Work is required to be done on or accessed through private property, the Contractor shall obtain written permission from the property owner and provide a copy to the Contract Administrator.

#### **E7. TRAFFIC MANAGEMENT**

- E7.1 Description
- E7.1.1 The Work covered under this item shall cover traffic requirements.
- E7.1.2 The Work to be done by the Contractor under this Specification shall include the furnishing of all superintendence, overhead, labour, materials, equipment, tools, supplies, and all things necessary for and incidental to the satisfactory performance and completion of all Work as hereinafter specified.
- E7.2 Further to clauses 3.6 and 3.7 of CW 1130:
- (a) The Contractor shall notify the City of Winnipeg Customer Service at 986-5640 and the Contract Administrator, **two days** in advance of any traffic lane closures.
  - (b) In accordance with the Manual of Temporary Traffic Control in Work Areas on City Streets, the Contractor ("Agency" in the manual) shall make arrangements with the Traffic Services Branch of the City of Winnipeg to place all temporary regulatory signs. The Contractor shall bear all costs associated with the placement of temporary traffic control devices by the Traffic Services Branch of the City of Winnipeg in connection with the Works undertaken by the Contractor.
  - (c) The Contractor shall provide and maintain flagmen in accordance with the above-mentioned manual.
  - (d) The Contractor will be responsible for pedestrian and traffic control at the Site acceptable to the Contract Administrator.
  - (e) The Contractor shall maintain all pedestrian and vehicular access to a residence or business unless otherwise approved by the Contract Administrator. Should the Contractor be unable to maintain pedestrian or vehicular access to a residence or business, he shall review the planned disruption with the business or residence and the Contract



Administrator, and take reasonable measures to minimize the impact as approved by the Contract Administrator.

- (f) Pedestrian and ambulance/emergency vehicle access must be maintained at all times;
- (g) The Contractor shall take all other safety measures necessary to cope with any peculiar or unusual circumstances that have not been set out in the above-mentioned manual and shall, at all times, ensure that maximum protection is afforded to the road-user and that his operations in no way interfere with the safe operation of traffic.
- (h) Improper signing will be sufficient reason for the Contract Administrator or Inspector to immediately shut down the entire job.
- (i) Barricades shall be supplied and installed by the Contractor and include the telephone number(s) at which he can be reached twenty-four (24) hours per day, seven (7) days per week.
- (j) During the hours when the Contractor is not working, equipment and stockpiled materials shall be left in such a location so as not to interfere with or present a hazard to motorists or pedestrians.
- (k) Contractor to ensure that the traffic lanes are clean and free of debris when they are opened.

#### E7.3 Specific Vehicular Traffic Control

- (a) Concordia Westbound
  - (i) Maintain a minimum of one lane of traffic for westbound Concordia Avenue during construction.
  - (ii) On and off ramp access shall be maintained at all times.
- (b) Concordia Eastbound and Lagimodiere
  - (i) No lane closures permitted.
- (c) St. Vital Bridge Northbound and Southbound
  - (i) Maintain a minimum of one lane of traffic for northbound and southbound St. Vital Bridge during construction.
  - (ii) On and off ramp access shall be maintained at all times.

#### E7.4 Specific Pedestrian Traffic Control

- (a) Concordia
  - (i) The Contractor shall maintain a safe pedestrian path which is wheel chair accessible for the duration of the project. The slope of the pedestrian path shall not exceed 4%.
- (b) St. Vital Bridge
  - (i) The contractor shall maintain access to the bridge sidewalks at all times unless otherwise approved by the Contract Administrator.

#### E7.5 Measurement and Payment

- E7.5.1 Traffic Control will not be measured. This item of Work will be paid for at the Contract Lump Sum Price for "Items of Work", listed here below, performed in accordance with this Specification and accepted by the Contract Administrator.

#### Items of Work

##### Traffic Control:

- (a) St. Vital Bridge
- (b) Concordia Overpass

## **E8. BARRIER RAIL AND POSTS**

### **E8.1 Description**

- E8.1.1 The Work covered under this item shall include all operations relating to the removal, salvage and reinstallation of the existing barrier rail and posts as specified herein.
- E8.1.2 The Work to be done by the Contractor under this Specification shall include the furnishing of all superintendence, overhead, labour, materials, equipment, tools, supplies, and all things necessary for and incidental to the satisfactory performance and completion of all Work as hereinafter specified.

### **E8.2 Materials**

- E8.2.1 The Contractor shall be responsible for the supply, safe storage and handling of all materials as set forth in this Specification.
- E8.2.2 Non-shrink cementitious grout for grouting the posts shall be Sternson M-bed Standard, Specialty Construction Products CPD Non-Shrink Grout, Sika 212 Non-Shrink Grout, Meadows CG-86, or equal as accepted by the Contract Administrator. The minimum compressive strength of the grout at 28 days shall be 40 MPa.
- E8.2.3 **BR1 Post Anchor Bolts**
- (a) Rail post anchor bolts shall be 250 mm x 16 mm diameter stainless steel; each complete with one stainless steel hex nut, one stainless steel lock washer, one stainless steel flat washer, and one 50 mm diameter galvanized flat washer with 18 mm diameter hole. The anchor bolts shall be threaded for 65 mm and shall be pre-bent as shown on the Drawings (where applicable). The stainless steel hex head and socket head cap screws shall conform to ASTM A276 Type 430 and the dimensional requirements of ANSI B18.3.
- E8.2.4 **Rail Post Shims**
- (a) Rail post shims shall conform to ASTM Standard B221, Alloy 6061-T6, and shall be supplied as required to facilitate the installation of the rail posts as shown on the Drawings. Supply of shims will be considered incidental to the supply of bridge rail posts.
- E8.2.5 **Bituminous Paint**
- (a) Bituminous paint shall be an alkali-resistant coating and conform to CGSB 31-GP-3M. Supply of bituminous paint shall be incidental to the supply of aluminum traffic barrier rail posts.
- E8.2.6 **Antiseize Coating**
- (a) The antiseize coating to be applied to all threaded components when being assembled shall be LPS-3® or equal as accepted by the Contract Administrator.

### **E8.3 Construction Methods**

- E8.3.1 The Contractor shall demolish the existing concrete barrier in such a manner as to ensure the existing barrier rail and posts bolted to the barrier are not damaged during removal.
- E8.3.2 The barrier rail and posts shall be removed and stockpiled on Site. The barrier rail and posts shall be cleaned of all hardened concrete and corrosion products prior to reinstallation in the new curb.
- E8.3.3 Contractor shall cast new barrier rail anchor bolts into concrete barrier.
- E8.3.4 The barrier rail anchor bolts shall be aligned with a steel template matching the bolt holes in the rail post base plate. The setting template shall be held in place by the top nut of the anchor bolt. The anchor bolts shall be plumb.

### **E8.4 Measurement and Payment**

E8.4.1 No measurement or payment will be made for performing all operations related to removal, stockpiling and reinstallation of barrier rails and posts herein described and all other items incidental to the work described in E10.

## **E9. EXCAVATION AND CONCRETE REMOVAL**

### **E9.1 Description**

E9.1.1 The Work covered under this item shall include all operations relating to concrete removal and excavation Works to the limits shown on the drawings for the north approach slab reconstruction at St. Vital Bridge and the north slope paving reconstruction at the Route 20 twin overpass, as herein specified.

E9.1.2 The Work to be done by the Contractor under this Specification shall include the furnishing of all superintendence, overhead, labour, materials, equipment, tools, supplies, and all things necessary for and incidental to the satisfactory performance and completion of all Work as hereinafter specified.

### **E9.2 Construction Methods**

E9.2.1 Excavation shall consist of:

(a) Concordia

(i) Breaking up and removing the existing concrete, excavation, removal of vegetation.

(b) St. Vital Bridge

(i) Breaking up and removing the existing concrete and backfill.

E9.2.2 The Contractor shall remove all demolished materials from the site and properly dispose of them at an approved location.

E9.2.3 Existing concrete shall be demolished to the limits indicated on the Drawings. Prior to proceeding with the demolition of the existing concrete, the Contractor shall sawcut full depth through the concrete at the limit of concrete removal as shown on the Drawings. The Contractor shall not start removing any pavement without prior permission from the Contract Administrator.

E9.2.4 The Contractor shall recycle the maximum quantity of concrete practically or economically feasible. Non-recycled pavement shall be disposed of in accordance with the applicable Provincial and Municipal Regulations and Acts and the Environmental Act Licence No. 2691.

E9.2.5 The Contractor shall undertake the pavement demolition and removal operations in such a manner so as to ensure that any disturbance to the underlying subgrade is kept to an absolute minimum. Any damage to adjacent pavement that is to be left in place shall be corrected at the Contractor's cost to the satisfaction of the Contract Administrator.

E9.2.6 Any damage to reinforcing steel and adjacent concrete intended to be left in place shall be corrected at the Contractor's cost to the satisfaction of the Contract Administrator.

E9.2.7 Excavate in-situ material to the depth to accommodate the new structure as shown on the Drawings or as directed by the Contract Administrator.

### **E9.3 Measurement and Payment**

E9.3.1 Excavation and Concrete removal works will not be measured. This item of Work will be paid for at the Contract Lump Sum Price for "Items of Work", listed here below, performed in accordance with this Specification and accepted by the Contract Administrator.

#### Items of Work

#### Excavation and Concrete Removals:

(a) St. Vital Bridge

(b) Concordia Overpass

**E10. CONCRETE WORKS**

E10.1 Description

E10.1.1 The Work covered under this item shall include all operations relating to Works for the construction of the north concrete slope paving at Concordia and north approach slabs and associated barriers on St. Vital Bridge, as herein specified.

E10.1.2 The Work to be done by the Contractor under this Specification shall include the furnishing of all superintendence, overhead, labour, materials, equipment, tools, supplies, and all things necessary for and incidental to the satisfactory performance and completion of all Work as hereinafter specified.

E10.2 Submittals

E10.2.1 Concrete Mix Design

(a) Mix design for ready mix concrete shall be submitted to Contract Administrator at least two weeks prior to concrete placing operations.

E10.3 Materials

E10.3.1 General

(a) The Contractor shall be responsible for the supply, safe storage, and handling of all materials set forth in this Specification.

E10.3.2 Handling and Storage of Materials

(a) All materials shall be handled and stored in a careful and workmanlike manner, to the satisfaction of the Contract Administrator. Storage of materials shall be in accordance with CSA Standard CAN/CSA-A23.1.

E10.3.3 Testing and Approval

- (a) All materials supplied under this Specification shall be subject to inspection and testing by the Contract Administrator or by the Testing Laboratory designated by the Contract Administrator. There shall be no charge to the City for any materials taken by the Contract Administrator for testing purposes.
- (b) All materials shall be approved by the Contract Administrator at least seven (7) days before any construction is undertaken. If, in the opinion of the Contract Administrator, such materials in whole or in part, do not conform to the Specifications detailed herein or are found to be defective in manufacture or have become damaged in transit, storage, or handling operations, then such materials shall be rejected by the Contract Administrator and replaced by the Contractor at his own expense.

E10.3.4 Bonding Agents

(a) Latex Bonding Agent

(i) Latex bonding agent shall be Acryl-Stix, SikaCem 810, or equal as approved by the Contract Administrator.

(b) Bonding Grout

(i) Grout for bonding new concrete to existing concrete, if used, may consist of the following constituents by weight:

- ◆ 1 part water;
- ◆ 1 part latex bonding agent; and
- ◆ 1½ parts Type GUSF Portland Cement

(ii) The consistency of the bonding grout shall be such that it can be brushed on the existing concrete surface in a thin, even coating that will not run or puddle in low spots.

E10.3.5 Curing Compound

- (a) If permitted for use, curing compound shall be liquid membrane-forming and conform to the requirements of ASTM Standard C309 and the proposed standard ASTM P198. Rate of application shall be 1.5 times the rate required to meet the requirements of ASTM P198 for the texture of concrete to which the curing compound is being applied.
- (b) Curing compounds shall be resin-based and clear.

E10.3.6 Flexible Joint Sealant

- (a) Flexible joint sealant for all horizontal, vertical, and sloping joints shall be guaranteed non-staining, grey polyurethane, accepted by the Contract Administrator and applied in strict accordance with the details shown on the Drawings and the manufacturer's instructions including appropriate primers if recommended. Accepted products are Vulkem 116 by Mameco, Sonolastic NP 1 by Sonneborn, Sikaflex-1a by Sika, Bostik 915 by Bostik, or equal as accepted by the Contract Administrator.

E10.3.7 Patching Mortar

- (a) The patching mortar shall be made of the same cementitious material and of approximately the same proportions as used for the concrete, except that the coarse aggregate shall be omitted and the mortar shall consist of not more than 1 part cement to 2 parts sand by damp loose volume. White Portland Cement shall be substituted for a part of the grey Portland Cement on exposed concrete in order to produce a colour matching the colour of the surrounding concrete, as determined by a trial patch. The quantity of mixing water shall be no more than necessary for handling and placing.

E10.3.8 Non-Shrink Cementitious Grout

- (a) Where non-shrink cementitious grout is used, it shall be Sternson M-bed Standard, Specialty Construction Products CPD Non-Shrink Grout, Sika 212 Non-Shrink Grout, Meadows CG-86, or equal as accepted by the Contract Administrator. The minimum compressive strength of the grout at 28 days shall be 40 MPa.

E10.3.9 Epoxy Adhesive

- (a) Epoxy adhesive for bonding concrete to steel shall be ST431, as manufactured by Sternson Limited or equal as approved in accordance with B6.

E10.3.10 Synthetic Fibres

- (a) The synthetic fibres shall consist of 100% virgin polypropylene or 100% virgin polyolefin as accepted by the Contract Administrator. The dosage shall be designed by the Contractor to meet the requirements for post-cracking residual strength index (R<sub>i</sub>) and fibre dispersion in accordance to the CHBDC CSA-S6-06, Fibre-Reinforced Structures, Clause 16.6 except the post-cracking residual strength index (R<sub>i</sub>) shall be determined in accordance with ASTM C1609.

E10.3.11 Formwork

- (a) Formwork materials shall conform to CSA Standard CAN/CSA-A23.1, and American Concrete Publication SP:4, "Formwork for Concrete".
- (b) No "stay-in-place" formwork or falsework is permitted.
- (c) Form sheeting plywood to be covered with form liner or to be directly in contact with soil shall be exterior Douglas Fir, concrete form grade, conforming to CSA Standard O121-M1978, a minimum of 20 mm thick.
- (d) Where form liner is not being used, form sheeting shall be Douglas Fir, overlay form liner type conforming to CSA Standard O121-M1978. Approved manufacturers are "Evans" and "C-Z".
- (e) Boards used for formwork shall be fully seasoned and free from defects such as knots, warps, cracks, etc., which may mark the concrete surface.

- (f) No formwork accessories will be allowed to be left in place within 50 mm of the surface following form removal. Items to be left in place, must be made from a non-rusting material or galvanized steel; and they shall not stain, blemish, or spall the concrete surface for the life of the concrete.
- (g) Forms for exposed concrete surfaces that do not require a form liner may be either new plywood or steel as authorized by the Contract Administrator.
- (h) Studding shall be spruce or pine and shall have such dimensions and spacing that they shall withstand distortion from all the forces to which the forms will be subjected. Minimum dimensions shall be 50 mm x 150 mm.
- (i) Walers shall be spruce or pine, with minimum dimensions of 100 mm x 150 mm.
- (j) All forms are incidental to these Works and must be removed by the Contractor once adequate strength and curing of the concrete has been achieved.

E10.3.12 Permeable Formliner

- (a) Formliner shall be Hyroform, Texel Drainform or equal as approved in accordance with B6.

E10.3.13 Backup Rod

- (a) Backup rod shall be preformed compressible polyethylene, urethane, neoprene, or vinyl foam backer road, extruded into a closed cell form and oversized 30 to 50%.

E10.3.14 Galvanized Reinforcing Steel

- (a) Contractor to submit reinforcement shop drawings for review two (2) weeks prior to supply.
- (b) Reinforcing steel shall be deemed to include all reinforcing bars, tie-bars, and dowels.
- (c) All reinforcing steel shall conform to the requirements of CSA Standard G30.18, Grade 400W, Billet-Steel Bars for concrete reinforcement. If, in the opinion of the Contract Administrator, any reinforcing steel provided for the concrete works exhibits flaws in manufacture or fabrication, such material shall be immediately removed from the Site and replaced with acceptable reinforcing steel.
- (d) All reinforcing steel shall be hot-dip galvanized after fabrication in accordance with CSA Standard G164 to a minimum retention of 600 g/m<sup>2</sup>. The galvanizer shall safeguard against hydrogen embrittlement using recommended practices from applicable standards. Reinforcing steel shall be deemed to include all reinforcing bars, tie-bars, and dowels.
- (e) All reinforcing steel shall be straight and free from paint, oil, mill-scale, and injurious defects. Surface seams or surface irregularities will not be cause for rejection, provided that the minimum dimensions, cross section area, and tensile properties of a hand wire-brushed specimen are not less than the requirements of CSA Standard G30.18.

E10.3.15 Bar Accessories for Galvanized Steel Reinforcing

- (a) Bar accessories shall be of a type approved by the Contract Administrator. They shall be made from a non-rusting material, and shall not stain, blemish, or spall the concreted surface for the life of the concrete.
- (b) Bar accessories shall include bar chairs, spacers, clips, wire ties, wire (18 gauge minimum), or other similar devices that may be approved by the Contract Administrator.

E10.3.16 Concrete

- (a) The Contractor shall be responsible for the design and performance of all concrete mixes supplied under this specification. Either ready mix concrete or proprietary repair mortars, where applicable, may be used having the following minimum properties in accordance with CSA A23.1-09:
  - (i) Class of Exposure : C-1

- (ii) Compressive Strength @ 28 days = 35 MPa
- (iii) Water / Cementing Materials Ratio = 0.4
- (iv) Air Content: Category 2 per Table 4 of CSA A23.1-09
- (v) Cement - Shall be as specified in E10.3.18.
- (vi) Fiber reinforced (synthetic)  $R_i = 0.15$  (St. Vital Bridge Only)
- (b) The workability of each concrete mix shall be consistent with the Contractor's placement operations.
- (c) Any proposed proprietary repair mortar shall be subject to the approval of the Contract Administrator and must meet or exceed the properties of the ready mix concrete.
- (d) Concrete materials susceptible to frost damage shall be protected from freezing.

#### E10.3.17 Aggregates

- (a) The Contractor shall be responsible for testing the fine and coarse aggregates to establish conformance to these specifications, and the results of these tests shall be provided to the Contract Administrator if requested. All aggregates shall comply with CSA A23.1.
- (b) Coarse Aggregate
  - (i) The maximum nominal size of coarse aggregate shall be sized to suit the Contractor's mix design. Gradation shall be in accordance with CSA A23.1, Table 11, Group 1. The coarse aggregate shall satisfy the Standard Requirements specified in CSA A23.1, Table 12, "Concrete Exposed to Freezing and Thawing".
  - (ii) Coarse aggregate shall consist of crushed stone or gravel or a combination thereof, having hard, strong, durable particles free from elongation, dust, shale, earth, vegetable matter or other injurious substances. Coarse aggregate shall be clean and free from alkali, organic or other deleterious matter; and shall have an absorption not exceeding 2.25%.
  - (iii) The aggregate retained on the 5 mm sieve shall consist of clean, hard, tough, durable, angular particles with a rough surface texture, and shall be free from organic material, adherent coatings of clay, clay balls, and excess of thin particles or any other extraneous material.
  - (iv) Coarse aggregate when tested for abrasion in accordance with ASTM C131 shall not have a loss greater than 30%.
  - (v) Tests of the coarse aggregate shall not exceed the limits for standard for requirements prescribed in CSA A23.1, Table 12, for concrete exposed to freezing and thawing.
- (c) Fine Aggregate
  - (i) Fine aggregate shall meet the grading requirements of CSA A23.1, Table 10, Gradation FA1.
  - (ii) Fine aggregate shall consist of sand, stone, screenings, other inert materials with similar characteristics or a combination thereof, having clean, hard, strong, durable, uncoated grains free from injurious amounts of dust, lumps, shale, alkali, organic matter, loam, or other deleterious substances.
  - (iii) Tests of the fine aggregate shall not exceed the limits for standard requirements prescribed in CSA A23.1, Table 12.

#### E10.3.18 Cementing Materials

- (a) Cementing materials shall conform to the requirements of CSA A3001.
- (b) Silica Fume
  - (i) Should the Contractor choose to include silica fume in the concrete mix design, it shall not exceed 8% by mass of cement.
- (c) Fly Ash

- (i) Fly ash shall be Type C1 or Type F and shall not exceed 25% by mass of cement.
- (d) Cementitious materials shall be stored in a suitable weather-tight building that shall protect these materials from dampness and other destructive agents. Cementitious materials that have been stored for a length of time resulting in the hardening or formation of lumps shall not be used in the Work.

E10.3.19 Admixtures

- (a) Air entraining admixtures shall conform to the requirements of ASTM C260.
- (b) Chemical admixtures shall conform to the requirements of ASTM C494 or C1017 for flowing concrete.
- (c) All admixtures shall be compatible with all other constituents. The addition of calcium chloride, accelerators, and air-reducing agents will not be permitted, unless otherwise approved by the Contract Administrator.
- (d) Appropriate low range water reducing and/or superplasticizing admixtures shall be used in concrete containing silica fume. Approved retarders or set controlling admixtures may be used for concrete containing silica fume.

E10.3.20 Water

- (a) Water to be used for mixing and curing concrete or grout and saturating substrate shall conform to the requirements of CSA A23.1 and shall be free of oil, alkali, acidic, organic materials or deleterious substances.

E10.3.21 Concrete Supply

- (a) Concrete shall be proportioned, mixed, and delivered in accordance with the requirements of CSA A23.1, except that the transporting of ready mixed concrete in non-agitating equipment will not be permitted unless prior written approval is received from the Contract Administrator.
- (b) Unless otherwise directed by the Contract Administrator, the discharge of ready mixed concrete shall be completed within 120 minutes after the introduction of the mixing water to the cementing materials and aggregates.
- (c) The Contractor shall maintain all equipment used for handling and transporting the concrete in a clean condition and proper working order.

E10.3.22 Expanding Foam Joint Filler

- (a) The expanding foam joint filler shall be a watertight joint sealant system. The watertight joint sealant system shall be an Emseal DSM System or equivalent as accepted by the Contract Administrator. Expanding foam joint filler will be incidental to the Concrete Works pay items.

E10.3.23 Working Base

- (a) Working base shall be concrete of minimum compressive strength of 20 MPa.

E10.3.24 Sub-grade Preparation

- (a) All sub-grade shall be prepared in accordance with CW 3110.

E10.3.25 Granular Base Course

- (a) Crushed base course material will have a maximum aggregate size of 20 mm and be supplied and installed in accordance with CW 3110.

E10.3.26 Cold Mix Asphalt

- (a) Cold Mix Asphalt shall be QPR® Permanent & Easy Pothole Repair or equal as accepted by the Contract Administrator in accordance with B5.

E10.3.27 Miscellaneous Materials



- (a) The Contractor shall supply all materials, as approved by the Contract Administrator, to ensure the satisfactory completion of the concrete works.

#### E10.4 Equipment

##### E10.4.1 General

- (a) All equipment shall be of a type accepted by the Contract Administrator. The equipment shall be in good working order, kept free from hardened concrete or foreign materials, and shall be cleaned at frequent intervals.
- (b) The Contractor shall have sufficient standby equipment available on short notice at all times.

##### E10.4.2 Vibrators

- (a) The Contractor shall have sufficient numbers of internal concrete vibrators and experienced operators on Site to properly consolidate all concrete in accordance with ACI 309. The type and size of vibrators shall be appropriate for the particular application, the size of the pour, and the amount of reinforcing and shall conform to standard construction procedures.
- (b) The Contractor shall use rubber coated vibrators for consolidating concrete containing epoxy-coated reinforcing steel.
- (c) The Contractor shall have standby vibrators available at all times during the pour.

##### E10.4.3 Miscellaneous Equipment

- (a) The Contractor shall provide all miscellaneous equipment as required to properly and thoroughly execute and complete all operations related to the supply and placement of concrete.

#### E10.5 Construction Methods

##### E10.5.1 Fabrication of Reinforcing Steel

- (a) All reinforcing steel shall be fabricated in accordance with the latest edition of the Reinforcement Steel Manual of Standard Practice by the RSIC, to the lengths and shapes as shown on the Drawings.

##### E10.5.2 Placing and Fastening of Reinforcing Steel

- (a) General
  - (i) Reinforcing steel shall be placed accurately in the positions shown on the Drawings and shall be retained in such positions by means of a sufficient number of bar accessories so that the bars shall not be moved out of alignment during or after the depositing of concrete. The Contract Administrator's decision in this matter shall be final.
  - (ii) Reinforcing steel shall be free of all foreign material in order to ensure a positive bond between the concrete and steel. The Contractor shall also remove any dry concrete which has been deposited on the steel from previous pouring operations before additional concrete may be placed. Intersecting bars shall be tied positively at each intersection.
  - (iii) Splices in reinforcing steel shall be made only where indicated on the Drawings. Prior acceptance by the Contract Administrator shall be obtained where other splices must be made. Welded splices shall not be permitted. (iv) reinforcing steel shall be placed to provide a clear space between the reinforcing bars as shown on the Drawings to accurately place preformed holes where necessary.
  - (iv) Reinforcing steel shall not be straightened or re-bent in a manner that will injure the metal. Bars with bends not shown on the Drawings shall not be used.
  - (v) Heating of reinforcing steel shall not be permitted without prior acceptance by the Contract Administrator

- (vi) Reinforcing steel shall be placed within the tolerances specified in CAN/CSA A23.1.
- (vii) The Contractor shall supply and place all necessary support accessories to ensure proper placement of reinforcing steel. All reinforcement shall be accurately placed in the positions shown on the Drawings, and firmly tied and chaired before placing the concrete.
- (viii) Distances from the forms shall be maintained by means of stays, spacers, or other approved supports. Spacers and supports for holding reinforcing steel at the required location and ensuring the specified concrete cover over the reinforcing steel shall be as specified in E11.3.16, "Bar Accessories".
- (ix) Welding or tack welding is not permitted.
- (x) Unless otherwise shown on the Drawings, the minimum distance between bars shall be 40 mm.

#### E10.5.3 Splicing

##### (a) General

- (i) Splices shall only be provided as shown on the Drawings. Splices other than as shown on the Drawings will not be permitted without the written approval of the Contract Administrator.
- (ii) For lapped splices, the bars shall be placed in contact and wired together in such a manner as to maintain a clearance of not less than the required minimum clear distance to other bars, and the required minimum distance to the surface of the concrete. In general, suitable lap lengths shall be supplied as detailed on the Drawings. If this information is not detailed on the Drawings, a minimum of thirty-five (35) bar diameters lap length shall be provided.

#### E10.5.4 Form Work and Shoring

- (a) Formwork shall be designed, erected, braced, and maintained to safely support all vertical and lateral loads until such loads can be supported by the concrete.
- (b) As a maximum, the following spacings shall apply, for studding and whaling:
  - (i) 20 mm plywood: studding - 450 mm center to center
  - (ii) walers - 760 mm center to center
- (c) Forms shall be clean before use. Plywood and other wood surfaces shall be sealed against adsorption of moisture from the concrete by a field-applied form coating or a factory-applied liner.
- (d) Form accessories to be partially or wholly embedded in the concrete, such as ties and hangers, shall be a commercially manufactured type. The portion remaining within the concrete shall leave no metal within 50 mm of the surface when the concrete is exposed to view. Spreader cones on ties shall not exceed 25 mm in diameter.
- (e) All exposed edges shall be chamfered 25 mm unless otherwise noted on the Drawings.
- (f) Slots, recesses, chases, sleeves, inserts, bolts, hangers, and other items shall be formed or set in coordination and cooperation with the trade concerned. No openings shall be made in structural members that are not shown on the structural drawings without the prior approval of the Contract Administrator.
- (g) Shores shall be provided with positive means of adjustment (jacks or wedges). All settlement shall be taken up before or during concreting as required.
- (h) Mud sills of suitable size shall be provided beneath shores, bedded in sand or stone, where they would otherwise bear on soil. The soil below shores must be adequately prepared to avoid settlements during or after concreting. Shores must not be placed on frozen ground.
- (i) Brace shores horizontally in two directions and diagonally in the same two vertical planes so that they can safely withstand all dead and moving loads to which they will be subjected.

- (j) The loads and lateral pressures outlined in Part 3, Section 102 of "Recommended Practice for Concrete Formwork," (ACI 347) and wind loads as specified by the National Building Code shall be used for design. Additional design considerations concerning factors of safety for formwork elements and allowable settlements outlined in Section 103 of the above reference shall apply.
- (k) Formwork shall have sufficient strengths and rigidity so that the resultant finished concrete conforms to the shapes, lines, and dimensions of the members shown on the Drawings.
- (l) Formwork shall be constructed to permit easy dismantling and stripping and such that removal will not damage the concrete. Provision shall be made in the formwork for shores to remain undisturbed during stripping where required.
- (m) Forms shall be constructed and maintained so that the completed Work is within minus 3 mm or plus 6 mm of the dimensions shown on the Drawings.
- (n) Formwork shall be cambered, where necessary to maintain the specified tolerances, to compensate for anticipated deflections in the formwork due to the weight and pressure of the fresh concrete and due to construction loads.
- (o) Forms shall be sufficiently tight to prevent leakage of grout or cement paste.
- (p) Form panels shall be constructed so that the contact edges are kept flush and aligned.
- (q) All form lumber, studding, etc. becomes the property of the Contractor when the Work is finished, and it shall be removed from the concrete and the Site by the Contractor after the concrete is set, free of extra charge, and the entire Site left in a neat and clean condition.
- (r) It shall be permissible to use the forms over again where possible, provided they are thoroughly cleaned and in good condition after being removed from the former portions of the Work. The Contract Administrator shall be the sole judge of their condition and his decision shall be final regarding the use of them again.

#### E10.5.5 Formliner

- (a) Formliner shall be used on all exposed formed surfaces, except soffit surfaces.

#### E10.5.6 Bonding New Concrete to Existing Concrete

- (a) The Contractor is responsible to create a bond between the new mortar/concrete and the existing substrates. This may be done by either the application of a suitable bonding agent or grout or by using a self-bonding mortar or concrete. The Contract Administrator will check all repaired areas for bond using a hammer "sounding" method after form removal. Place mortar or concrete by trowelling, pumping, spraying, or into forms ensuring that all entrapped air is removed.
- (b) Should a bonding grout be used, it shall be applied immediately before concrete placement. It shall be thoroughly brushed onto the existing hardened concrete surface in a thin and even coating that will not puddle.

#### E10.5.7 Mixing and Placing Concrete

- (a) The Contract Administrator must be notified at least twenty-four (24) hours prior to placing concrete so that an adequate inspection may be made of the prepared concrete substrate or other prepared works. Placement without prior notification will not be allowed.
- (b) Equipment for mixing and placing concrete shall be thoroughly flushed with clean water prior to commencement of the repair operation. All equipment and processes are subject to the acceptance by the Contract Administrator.
- (c) Placing of concrete, once started, shall be continuous. No concrete shall be placed against concrete that has sufficiently hardened to cause the formation of seams of "cold joints" within the section. If placing must be interrupted, construction joints shall be located where shown on the Drawings or as approved.

- (d) Concrete shall be placed as nearly as possible in its finish position. Rakes or mechanical vibrators shall not be used to transport concrete.
- (e) The maximum drop of free concrete into the forms shall not be greater than 1.5 m; otherwise, rubber tubes or pouring ports spaced not more than 1.5 m vertically and 2.5 m horizontally shall be used.
- (f) All concrete, during and immediately after deposition, shall be consolidated by mechanical vibrators so that the concrete is thoroughly worked around the reinforcement, around embedded items, and into the corners of forms; eliminating all air or stone pockets that may cause honeycombing, pitting, or planes of weakness. Mechanical vibrators, when immersed, shall have a minimum frequency of 7,000 revolutions per minute.
- (g) Vibrators shall be inserted systematically into the concrete at intervals such that the zones of influence of the vibrator overlap (generally 300 to 900 mm). Apply the vibrator at any point until the concrete is sufficiently compacted (5 to 15 seconds) but not long enough for segregation to occur. Spare vibrators in working condition shall be kept on the job Site during all placing operations.
- (h) Concrete shall not be placed during rain or snow, unless adequate protection is provided for formwork and concrete surfaces.
- (i) All unformed concrete surfaces shall be given a magnesium or steel float finish.

#### E10.5.8 General Curing

- (a) Refer to Clause E6.5.9 for hot weather curing requirements.
- (b) The use of curing compound will not be allowed on concrete areas that are to receive additional concrete or waterproofing.
- (c) Unformed concrete surfaces shall be covered and kept moist by means of wet polyester blankets for seven (7) consecutive days immediately following finishing operations or otherwise approved by the Contract Administrator and shall be maintained at above 10°C for at least seven (7) consecutive days thereafter. Construction joints shall only be covered and kept saturated by means of wet polyester curing blankets for the curing period.
- (d) If permitted for use, curing compounds shall be applied at the rate of not less than 4 m<sup>2</sup>/L. The compound must be applied uniformly and by roller. Spraying of the compound will not be permitted.
- (e) Concrete shall be protected from the harmful effects of sunshine, drying winds, surface dripping, or running water, vibration, and mechanical shock. Concrete shall be protected from freezing until at least twenty-four hours after the end of the curing period.
- (f) Changes in temperature of the concrete shall be uniform and gradual and shall not exceed 3° in any one hour period or 20° in any twenty-four hour period.
- (g) Formed surfaces shall receive, immediately after stripping and patching, the same application of curing compound as finished surfaces.
- (h) After completing the finishing of unformed surfaces, where curing compound is not permitted, the surfaces shall be promptly covered with a minimum of a single layer of clean, damp polyester curing blanket and 6 mil polyethylene.
- (i) Care shall be exercised to ensure that the polyester curing blanket is well drained and that it is placed as soon as the surface will support it without deformation. The Contractor shall ensure that water from the polyester curing blankets does not run into areas where concrete placement and finishing operations are underway. If this occurs, concrete placement shall stop until the problem is corrected satisfactory to the Contract Administrator.

#### E10.5.9 Form Removal

- (a) All forms shall remain in place for a minimum of three (3) days. The Contract Administrator must be notified at least 24 hours prior to any form removal. The Contractor must receive approval from the Contract Administrator prior to beginning Work.
- (b) The minimum strength of concrete in place for safe removal of vertical forms for the retaining wall shall be 20 MPa, with the added provisions that the wall shall be of sufficient strength to carry safely its own weight, together with superimposed construction loads, and that the forms shall stay in place a minimum of three days unless otherwise approved by the Contract Administrator.
- (c) Field-cured test specimens, representative of the in-place concrete being stripped, may be tested to verify the concrete strength.

#### E10.5.10 Patching of Formed Surfaces

- (a) Immediately after forms have been removed, but before any repairing or surface finishing is started, the concrete surface shall be inspected by the Contract Administrator. Any repair or surface finishing started before this inspection may be rejected and required to be removed.
- (b) All formed concrete surfaces shall have bolts, ties, struts, and all other timber or metal parts not specifically required for construction purposes cut back fifty (50) mm from the surface before patching.
- (c) Minor surface defects caused by honeycomb, air pockets greater than 5 mm in diameter, and voids left by strutting, and tie holes shall be repaired by removing the defective concrete to sound concrete, dampening the area to be patched and then applying patching mortar. A slurry grout consisting of water and cement shall be thoroughly brushed onto the area to be patched. When the slurry grout begins to lose the water sheen, the patching mortar shall be applied. It shall be struck-off slightly higher than the adjacent surface and left for one hour before final finishing to permit initial shrinkage of the patching mortar and it shall be touched up until it is satisfactory to the Contract Administrator. The patch shall be cured as specified in this Specification, and the final colour shall match the surrounding concrete.
- (d) All objectionable fins, projections, offsets, streaks, or other surface imperfections shall be removed by approved means to the Contract Administrator's satisfaction. Cement washes of any kind shall not be used.
- (e) Concrete shall be cast against forms that will produce plane surfaces with no bulges, indentations, or protuberances other than those shown on the Drawings. The arrangement of panel joints shall be kept to a minimum. Panels containing worn edges, patches, or other defects that will impair the texture of concrete surfaces shall not be used. All fins on the concrete surfaces shall be removed.

#### E10.5.11 Cold Weather Concreting

- (a) The requirements of this section shall be applied to all concreting operations during cold weather; i.e., if the mean daily temperature falls below 5°C during placing or curing.
- (b) The Contract Administrator will advise the Contractor, in writing, as to the degree of heating of water and aggregates.
- (c) Supplementary equipment, as required below, shall be at the job Site if concrete is likely to be placed in cold weather.
- (d) Formwork and reinforcing steel shall be heated to at least 5°C before concrete is placed.
- (e) The temperature of the concrete shall be maintained at not less than 10°C for seven days or 15°C for five days or 20°C for three days after placing. The concrete shall be kept above freezing temperature for at least a period of seven days. In no case shall the heating be removed until the concrete has reached a minimum compressive strength, which will be specified by the Contract Administrator for Work under

construction, and as determined from compressive strength tests for specimens secured under the same conditions as the concrete works in question.

- (f) Aggregates shall be heated to a temperature of not less than 20°C and not more than 55°C. Water shall be heated to a temperature between 55°C and 55°C. The temperature of the concrete at the time of placement shall be within the range specified in CSA Standard CAN/CSA-A23.1 for the thickness of the section being placed.
- (g) When the mean daily temperature may fall below 5°C, a complete hoarding of the Work, together with supplementary heat, shall be provided.
- (h) When the ambient temperature is below -15°C, the hoarding shall be constructed so as to allow the concrete to be placed without the hoarding having to be opened. If the mixing is done outside of the hoarding, the concrete shall be placed by means of hoppers installed through the hoarding. The hoppers are to be plugged when not in use.
- (i) When the ambient temperature is equal to or above -15°C, the Contractor will be permitted to open small portions of the hoarding for a limited time to facilitate the placing of the concrete.
- (j) Before depositing any of the concrete, the Contractor shall show that enough heating equipment is available to keep the air temperature surrounding the forms within the specified range. This shall be accomplished by bringing the temperature inside of the hoarding to the specified 20°C, at least 12 hours prior to the start of the concrete placing.
- (k) The Contractor shall supply all required heating apparatus and the necessary fuel. When dry heat is used, a means of maintaining atmospheric moisture shall be provided. The relative humidity within the heated enclosure shall be maintained at a minimum of 40 percent during concrete placing and finishing operations. Surface moisture evaporation rates shall not exceed the limits specified in E6.5.9(b). Following finishing operations, exposed concrete surfaces shall be protected from excessive drying by applying curing compound, covering the surfaces with polyethylene, or providing water curing.
- (l) Sufficient standby heating equipment must be available to allow for any sudden drop in outside temperatures and any breakdowns that may occur in the equipment.
- (m) Combustion-type heaters may be used if their exhaust gases are vented outside the enclosures and not allowed to come into contact with concrete surfaces. Fire extinguishers must be readily at hand wherever combustion-type heaters are used.
- (n) The Contractor shall keep a curing record of each concrete pour. The curing record shall include: date and location of the pour, mean daily temperature, hoarding relative humidity, temperatures above and below the concrete surface at several points, and notes regarding the type of heating, enclosure, unusual weather conditions, etc. This record shall be available for inspection by the Contract Administrator at the end of the concrete operations.

#### E10.5.12 Hot Weather Concreting

- (a) General
  - (i) The requirements of this section shall be applied during hot weather; i.e. air temperatures above 25°C during placing.
  - (ii) Ice may be substituted for a portion of the mixing water, providing it has melted by the time mixing is completed.
  - (iii) Form and conveying equipment shall be kept as cool as possible before concreting, by shading them from the sun, painting their surfaces white, and/or the use of watersprays.
  - (iv) Sunshades and wind breaks shall be used as required during placing and finishing.

- (v) Work shall be planned so that concrete can be placed as quickly as possible to avoid "cold joints."
- (vi) The Contract Administrator's approval is necessary before the Contractor may use admixtures, such as retardants, to delay setting or water-reducing agents to maintain workability and strength, and these must then appear in the Mix Design Statement submitted to the Contract Administrator.
- (vii) Curing shall follow immediately after the finishing operations.
- (b) Hot Weather Curing
  - (i) When the air temperature is at or above 25°C, curing shall be accomplished by water spray or by using saturated absorptive fabric, in order to achieve cooling by evaporation. Mass concrete shall be water cured for the basic curing period when the air temperature is at or above 20°C, in order to minimize the temperature rise of the concrete.
- (c) Job Preparation
  - (i) When the air temperature is at or above 25°C, or when there is a probability of its rising to 25°C during the placing period, facilities shall be provided for protection of the concrete in place from the effects of hot and/or drying weather conditions. Under severe drying conditions, as defined in E6.5.9, the formwork, reinforcement, and concreting equipment shall be protected from the direct rays of the sun or cooled by fogging and evaporation.
- (d) Concrete Temperature
  - (i) The temperature of the concrete as placed shall be as low as practicable and in no case greater than that shown below for the indicated size of the concrete section.

Thickness of Section (m)	Temperatures, °C	
	Minimum	Maximum
Less than 0.3	10	35
0.3 to 1.0	10	30
1.0 to 2.0	5	25

- E10.5.13 Clean Up
  - (a) The Contractor shall maintain the Sites of Work in a tidy condition and free from the accumulation of waste and debris.
- E10.5.14 Expanding Foam Joint Filler Installation
  - (a) The expanding foam joint filler shall be installed in accordance with the Manufacturer's instructions. The supply and installation of expanding joint filler shall be considered incidental to the Concrete Works payment items.
- E10.5.15 St. Vital Bridge Adjacent Approach
  - (a) The Contractor shall not damage asphalt approach adjacent to the St. Vital Bridge works. Any repairs to asphalt approach will be completed by the Contractor at no expense.
- E10.6 Measurement and Payment
  - E10.6.1 St. Vital Bridge Works
    - (a) This item will include construction of north approach slabs, barriers and all necessary reinforcing steel. This item will not be measured and will be paid for at the Contract Lump Sum Price "St. Vital Bridge Works", which price will be payment in full for performing all operations herein described and all other items incidental to the Work included in this Specification.

**E10.6.2 Concordia Overpass Slope Paving**

- (a) This pay item will include construction of north concrete slope paving, granular base course and all necessary reinforcing steel. This item will be measured at the Contract Lump Sum Price "Concordia Overpass Slope Paving", which price will be payment in full for performing all operations herein described and all other items incidental to the Work included in this Specification.

**E11. SURFACE RESTORATIONS**

- E11.1 Further to clause 3.3 of CW 1130, when Total Performance is not achieved in the year the Contract is commenced, the Contractor shall temporarily repair any Work commenced and not completed to the satisfaction of the Contract Administrator. The Contractor shall maintain the temporary repairs in a safe condition as determined by the Contract Administrator until permanent repairs are completed. The Contractor shall bear all costs associated with temporary repairs and their maintenance.

**E12. SALT TOLERANT GRASS SEEDING**

**E12.1 Description**

- E12.1.1 Further to CW 3520 and CW3540, this specification shall cover sub-grade preparation and the supply and placement of Salt Tolerant Grass Seed.

**E12.2 Materials**

**E12.2.1 Salt Tolerant Grass Seed**

- (a) Salt Tolerant Grass Seed for regional and collector boulevards, medians and interchange areas shall be a mixture composed of:
  - (i) Seventy percent (70%) Fults or Nuttals Alkaligrass (*Puccinellia* spp.), twenty percent (20%) Audubon or Aberdeen Creeping Red Fescue and ten percent (10%) Perennial Ryegrass.

**E12.3 Equipment**

- E12.3.1 Scarification equipment shall be suitable for the area being scarified, shall be capable of scarifying the sub-grade to the specified depth and shall be accepted by the Contract Administrator. For confined areas a toothed bucket may be acceptable. For larger areas tilling equipment may be required.

**E12.4 Construction Methods**

**E12.4.1 Preparation of Existing Grade**

- (a) Prior to placing topsoil, in areas to be seeded greater in width than 600mm, prepare the existing sub-grade by scarifying to a minimum depth of 75mm and to a maximum depth of 100mm to the satisfaction of the Contract Administrator.
- (b) Scarification shall consist of breaking up and loosening the sub-grade. No scarification shall occur within the edge of a tree canopy (or drip line).

**E12.4.2 Salt Tolerant Grass Seeding**

- (a) Salt Tolerant Grass Seed shall be sown at a rate of 2.2 kilograms per 100 square meters.

**E12.5 Measurement and Payment**

- E12.5.1 No measurement or payment will be made for performing all operations related to supply, placement and maintenance of Salt Tolerant Grass Seed herein described and all other items incidental to the work described in E2.