

Part 1 General

1.1 RELATED REQUIREMENTS

- .1 Section 09 91 99 - Painting for Minor Works.

1.2 REFERENCES

- .1 American Society for Testing and Materials International (ASTM)
 - .1 ASTM A653/A653M-06a, Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process.
 - .2 ASTM B29-03, Standard Specification for Refined Lead.
 - .3 ASTM B749-03, Standard Specification for Lead and Lead Alloy Strip, Sheet and Plate Products.
- .2 Canadian General Standards Board (CGSB)
 - .1 CAN/CGSB-1.181-99, Ready-Mixed Organic Zinc-Rich Coating.
 - .2 CGSB 41-GP-19Ma-84, Rigid Vinyl Extrusions for Windows and Doors.
- .3 Canadian Standards Association (CSA International)
 - .1 CSA-G40.20-04/G40.21-04, General Requirements for Rolled or Welded Structural Quality Steel/Structural Quality Steel.
 - .2 CSA W59-03, Welded Steel Construction (Metal Arc Welding).
- .4 Canadian Steel Door Manufacturers' Association (CSDMA)
 - .1 CSDMA, Recommended Specifications for Commercial Steel Doors and Frames, 2000.
 - .2 CSDMA, Selection and Usage Guide for Commercial Steel Doors, 1990.
- .5 National Fire Protection Association (NFPA)
 - .1 NFPA 80-99, Standard for Fire Doors and Fire Windows.
 - .2 NFPA 252-03, Standard Methods of Fire Tests of Door Assemblies.
- .6 Underwriters' Laboratories of Canada (ULC)
 - .1 CAN/ULC-S701-01, Standard for Thermal Insulation, Polystyrene, Boards and Pipe Covering.
 - .2 CAN/ULC-S702-97, Standard for Thermal Insulation, Mineral Fibre, for Buildings.
 - .3 CAN/ULC-S704-03, Standard for Thermal Insulation, Polyurethane and Polyisocyanurate Boards, Faced.
 - .4 CAN4-S104-M80, Standard Method for Fire Tests of Door Assemblies.
 - .5 CAN4-S105-M85, Standard Specification for Fire Door Frames Meeting the Performance Required by CAN4-S104.

1.3 SYSTEM DESCRIPTION

- .1 Design Requirements:
 - .1 Design exterior frame assembly to accommodate to expansion and contraction when subjected to minimum and maximum surface temperature of -35 degrees C to 35 degrees C.
 - .2 Maximum deflection for exterior steel entrance screens under wind load of 1.2 kPa not to exceed 1/175th of span.
 - .3 Steel fire rated doors and frames: labelled and listed by an organization accredited by Standards Council of Canada in conformance with CAN4-S104 NFPA 252 for ratings specified or indicated.
 - .4 Provide fire labelled frames for openings requiring fire protection ratings. Test products in conformance with CAN4-S104, and listed by nationally recognized agency having factory inspection services.

1.4 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Provide submittals in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Provide product data: in accordance with Section 01 33 00 - Submittal Procedures.
- .3 Provide shop drawings: in accordance with Section 01 33 00 - Submittal Procedures.
 - .1 Indicate each type of door, material, steel core thicknesses, mortises, reinforcements, location of exposed fasteners, openings, glazed, louvred, arrangement of hardware fire rating and finishes.
 - .2 Indicate each type frame material, core thickness, reinforcements, glazing stops, location of anchors and exposed fastenings reinforcing.
 - .3 Include schedule identifying each unit, with door marks and numbers relating to numbering on drawings and door schedule.
 - .4 Submit test and engineering data, and installation instructions.

1.5 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with manufacturer's instructions.
- .2 Waste Management and Disposal:
 - .1 Separate waste materials for reuse and recycling as appropriate.

Part 2 Products

2.1 MATERIALS

- .1 Hot dipped galvanized steel sheet: to ASTM A653M, ZF75, minimum base steel thickness in accordance with CSDMA Table 1 - Thickness for Component Parts.

2.2 DOOR CORE MATERIALS

- .1 Honeycomb construction:
 - .1 Structural small cell, 24.5 mm maximum kraft paper 'honeycomb', weight: 36.3 kg per ream minimum, density: 16.5 kg/m³ minimum sanded to required thickness.

2.3 ADHESIVES

- .1 Honeycomb cores and steel components: heat resistant, spray grade, resin reinforced neoprene/rubber (polychloroprene) based, low viscosity, contact cement.
- .2 Polystyrene and polyurethane cores: heat resistant, epoxy resin based, low viscosity, contact cement.
- .3 Lock-seam doors: fire resistant, resin reinforced polychloroprene, high viscosity, sealant/adhesive.

2.4 PRIMER

- .1 Touch-up prime CAN/CGSB-1.181.

2.5 PAINT

- .1 Field paint steel doors and frames in accordance with Section 09 91 99 - Painting for Minor Works. Protect weatherstrips from paint. Provide final finish free of scratches or other blemishes.

2.6 ACCESSORIES

- .1 Door silencers: single stud rubber/neoprene type.
- .2 Exterior top caps: rigid polyvinylchloride extrusion conforming to CGSB 41-GP-19Ma.
- .3 Fabricate glazing stops as formed channel, minimum 16 mm height, accurately fitted, butted at corners and fastened to frame sections with counter-sunk oval head sheet metal screws.
- .4 Door bottom seal: see Door Schedule.
- .5 Metallic paste filler: to manufacturer's standard.
- .6 Fire labels: metal riveted.

2.7 FRAMES FABRICATION GENERAL

- .1 Fabricate frames in accordance with CSDMA specifications.
- .2 Fabricate frames to profiles and maximum face sizes as indicated.
- .3 Exterior frames: 1.6 mm thermally broken type construction.
- .4 Interior frames: 1.6 mm welded or knocked-down type construction.

- .5 Blank, reinforce, drill and tap frames for mortised, templated hardware, [electronic hardware] using templates provided by finish hardware supplier. Reinforce frames for surface mounted hardware.
- .6 Protect mortised cutouts with steel guard boxes.
- .7 Prepare frame for door silencers, 3 for single door, 2 at head for double door.
- .8 Manufacturer's nameplates on frames and screens are not permitted.
- .9 Conceal fastenings except where exposed fastenings are indicated.
- .10 Provide factory-applied touch up primer at areas where zinc coating has been removed during fabrication.
- .11 Insulate exterior frame components with polyurethane insulation.

2.8 FRAME ANCHORAGE

- .1 Provide appropriate anchorage to floor and wall construction.
- .2 Locate each wall anchor immediately above or below each hinge reinforcement on hinge jamb and directly opposite on strike jamb.
- .3 Provide 2 anchors for rebate opening heights up to 1520 mm and 1 additional anchor for each additional 760 mm of height or fraction thereof.
- .4 Locate anchors for frames in existing openings not more than 150 mm from top and bottom of each jambs and intermediate at 660 mm on centre maximum.

2.9 FRAMES: WELDED TYPE

- .1 Welding in accordance with CSA W59.
- .2 Accurately mitre or mechanically joint frame product and securely weld on inside of profile.
- .3 Cope accurately and securely weld butt joints of mullions, transom bars, centre rails and sills.
- .4 Grind welded joints and corners to a flat plane, fill with metallic paste and sand to uniform smooth finish.
- .5 Securely attach floor anchors to inside of each jamb profile.
- .6 Weld in 2 temporary jamb spreaders per frame to maintain proper alignment during shipment.

2.10 FRAMES: KNOCKED-DOWN TYPE

- .1 Ship knocked-down type frames unassembled.
- .2 Provide frames with mechanical joints which inter-lock securely and provide functionally satisfactory performance when assembled and installed in accordance with CSDMA Recommended Installation Guide for Steel Doors and Frames.
- .3 Securely attach floor anchors to inside of each jamb profile.

2.11 DOOR FABRICATION GENERAL

- .1 Doors: swing type, flush, with provision for glass and/or louvre openings as indicated.
- .2 Fabricate doors with longitudinal edges welded. Seams: visible.
- .3 Blank, reinforce, drill doors and tap for mortised, templated hardware.
- .4 Factory prepare holes 12.7 mm diameter and larger except mounting and through-bolt holes, on site, at time of hardware installation.
- .5 Reinforce doors where required, for surface mounted hardware. Provide flush PVC top caps to exterior doors. Provide inverted, recessed, spot welded channels to top and bottom of interior doors.
- .6 Provide factory-applied touch-up primer at areas where zinc coating has been removed during fabrication.
- .7 Provide fire labelled doors for those openings requiring fire protection ratings, as scheduled. Test such products in conformance with CAN4-S104 and list by nationally recognized agency having factory inspection service and construct as detailed in Follow-Up Service Procedures/Factory Inspection Manuals issued by listing agency to individual manufacturers.
- .8 Manufacturer's nameplates on doors are not permitted.

2.12 HOLLOW STEEL CONSTRUCTION

- .1 Form face sheets for exterior doors from 1.6 mm sheet steel.
- .2 Form face sheets for interior doors from 1.6 sheet steel.
- .3 Reinforce doors with vertical stiffeners, securely welded to face sheets at 150 mm on centre maximum.
- .4 Fill voids between stiffeners of exterior doors with polyurethane core.
- .5 Fill voids between stiffeners of interior doors with honeycomb core.

2.13 THERMALLY BROKEN DOORS AND FRAMES

- .1 Fabricate thermally broken doors by using insulated core and separating exterior parts from interior parts with continuous interlocking thermal break.
- .2 Thermal break: rigid polyvinylchloride extrusion conforming to CGSB 41-GP-19Ma.
- .3 Fabricate thermally broken frames separating exterior parts from interior parts with continuous interlocking thermal break.
- .4 Apply insulation.

Part 3 Execution

3.1 MANUFACTURER'S INSTRUCTIONS

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheets.

3.2 INSTALLATION GENERAL

- .1 Install labelled steel fire rated doors and frames to NFPA 80 except where specified otherwise.
- .2 Install doors and frames to CSDMA Installation Guide.

3.3 FRAME INSTALLATION

- .1 Set frames plumb, square, level and at correct elevation.
- .2 Secure anchorages and connections to adjacent construction.
- .3 Brace frames rigidly in position while building-in. Install temporary horizontal wood spreader at third points of door opening to maintain frame width. Provide vertical support at centre of head for openings over 1200 mm wide. Remove temporary spreaders after frames are built-in.
- .4 Make allowances for deflection of structure to ensure structural loads are not transmitted to frames.
- .5 Caulk perimeter of frames between frame and adjacent material.
- .6 Maintain continuity of air barrier and/or vapour retarder.

3.4 DOOR INSTALLATION

- .1 Install doors and hardware in accordance with hardware templates and manufacturer's instructions.
- .2 Provide even margins between doors and jambs and doors and finished floor and thresholds as follows.
 - .1 Hinge side: 1.0 mm.
 - .2 Latchside and head: 1.5 mm.
 - .3 Finished floor, and thresholds: 13 mm.
- .3 Adjust operable parts for correct function.
- .4 Install louvres.

3.5 FINISH REPAIRS

- .1 Touch up with primer finishes damaged during installation.
- .2 Fill exposed frame anchors and surfaces with imperfections with metallic paste filler and sand to a uniform smooth finish.

END OF SECTION

Part 1 General

1.1 REFERENCES

- .1 Aluminum Association (AA)
 - .1 AA DAF 45-03(R2009), Designation System for Aluminum Finishes.
- .2 American Architectural Manufacturers Association (AAMA)
 - .1 AAMA 609/610-09, Cleaning and Maintenance Guide for Architecturally Finished Aluminum.
- .3 The Master Painters Institute (MPI)
 - .1 Architectural Painting Specification Manual - current edition.
 - .1 MPI #25 Cleaner, Etching, for Galvanized Metal.
 - .2 MPI #26 Primer, Galvanized Metal, Cementitious.
 - .3 MPI #46 Undercoat, Enamel, Interior.
 - .4 MPI #80 Primer Vinyl Wash.

1.2 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
 - .1 Submit manufacturer's instructions, printed product literature and data sheets for coiling counter doors and hardware and include product characteristics, performance criteria, physical size, finish and limitations.
- .3 Shop Drawings:
 - .1 Indicate each type of coiling counter door, arrangement of hardware, operating mechanism and required clearances.

1.3 CLOSEOUT SUBMITTALS

- .1 Submit in accordance with Section 01 78 00 - Closeout Submittals.
- .2 Operation and Maintenance Data: submit operation and maintenance data for coiling counter doors and hardware for incorporation into manual.

1.4 QUALITY ASSURANCE

- .1 Certifications: product certificates signed by manufacturer certifying materials comply with specified performance characteristics and criteria and physical requirements.

1.5 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with manufacturer's written instructions.

- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
 - .1 Store materials in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
 - .2 Store and protect coiling counter doors from nicks, scratches, and blemishes.
 - .3 Replace defective or damaged materials with new.

Part 2 Products

2.1 COILING COUNTER DOORS

- .1 Anodized Aluminum Counter Doors
- .2 Overhead Door Corporation 652 Series or approved equivalent in accordance with B7.
 - .1 Wall Mounting Condition:
 - .1 Face-of-wall mounting.
 - .2 Curtain: Interlocking slats, Type F-158 fabricated of anodized aluminum. Endlocks attached to alternate slats to maintain curtain alignment and prevent lateral slat movement.
 - .3 Finish:
 - .1 Anodized Finish:
 - .1 Powder coat: PowderGuard.
 - .1 PowderGuard Premium: Weather resistant polyester powder coat color as selected by the Architect.
 - .4 Bottom Bar: Extruded aluminum tubular shape with astragal.
 - .5 Guides: Extruded aluminum.
 - .1 Finish: PowderGuard Zinc Finish for guides, bottom bar and head plate.
 - .6 Brackets: Steel plate to support counterbalance, curtain and hood.
 - .7 Counterbalance: Helical torsion spring type housed in a steel tube or pipe barrel.
 - .8 Hood: Provided with intermediate support brackets as required and fabricated of:
 - .1 Aluminum.
 - .9 Operation:
 - .1 Manual push up.
 - .10 Locking:
 - .1 Slide bolt locks suitable for use with padlock.

Part 3 Execution

3.1 EXAMINATION

- .1 Verification of Conditions: verify that the conditions of existing substrates are acceptable for coiling counter doors installation in accordance with manufacturer's written instructions.
 - .1 Visually inspect substrate..
 - .2 Proceed with installation only after unacceptable conditions have been remedied.

3.2 INSTALLATION

- .1 Install coiling counter door in accordance with manufacturers' printed instructions.
- .2 Install master keyed cylinders as required by Contract Administrator.
- .3 Adjust operable parts for correct function and smooth operation.

3.3 CLEANING

- .1 Progress Cleaning:
 - .1 Leave Work area clean at end of each day.
 - .2 Clean aluminum with damp rag and approved non-abrasive cleaner in accordance with manufacturer's instructions.
 - .3 Remove traces of primer, caulking; clean doors and frames.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment.

3.4 PROTECTION

- .1 Protect installed products and components from damage during construction.
- .2 Repair damage to adjacent materials caused by coil counter door installation.

END OF SECTION