

FORM A: BID
(See B8)

1. Contract Title SUPPLY AND INSTALLATION OF DUMP BODIES FOR TANDEM AXLE CHASSIS

2. Bidder

Name of Bidder

Usual Business Name of Bidder as it appears on Invoice (if different from above)

Street

City

Province

Postal Code

Email Address of Bidder

Facsimile Number

(Mailing address if different)

Street or P.O. Box

City

Province

Postal Code

GST Registration Number (if applicable)

The Bidder is:

(Choose one)

a sole proprietor

a partnership

a corporation

carrying on business under the above name.

3. Contact Person

The Bidder hereby authorizes the following contact person to represent the Bidder for purposes of the Bid.

Contact Person

Title

Telephone Number

Facsimile Number

Email Address

4. Definitions

All capitalized terms used in the Contract shall have the meanings ascribed to them in the General Conditions and D3.

5. Offer The Bidder hereby offers to perform the Work in accordance with the Contract for the price(s), in Canadian funds, set out on Form B: Prices, appended hereto.

6. Commencement of the Work The Bidder agrees that no Work shall commence until he/she is in receipt of a notice of award from the Award Authority authorizing the commencement of the Work.

7. Contract The Bidder agrees that the Bid Opportunity in its entirety shall be deemed to be incorporated in and to form a part of this offer notwithstanding that not all parts thereof are necessarily attached to or accompany this Bid.

8. Addenda The Bidder certifies that the following addenda have been received and agrees that they shall be deemed to form a part of the Contract:

No.	Dated
_____	_____
_____	_____
_____	_____

9. Time This offer shall be open for acceptance, binding and irrevocable for a period of sixty (60) Calendar Days following the Submission Deadline.

10. Signatures The Bidder or the Bidder's authorized official or officials have signed this _____ Day of _____, 20_____.

Signature of Bidder or
Bidder's Authorized Official or Officials

(Print here name and official capacity of individual whose signature appears above)

(Print here name and official capacity of individual whose signature appears above)

FORM B: PRICES
(See B9)

SUPPLY AND INSTALLATION OF DUMP BODIES FOR TANDEM AXLE CHASSIS

UNIT PRICES

ITEM NO.	DESCRIPTION	SPEC. REF.	UNIT	QUANTITY	UNIT PRICE
1.	Supply and Installation of a 16' x 8' Dump Body	17042	Each	1	
2.	Supply and Installation of a 16' x 8' Dump Body including Option 1: Heated Dump Body	17042	Each	1	
3.	Supply and Installation of a 18' x 8' Dump Body	17043	Each	2	

Name of Bidder

FORM N: DETAILED SPECIFICATIONS 17042

16' X 8' DUMP BODY

1.0 DESCRIPTION OF EQUIPMENT/APPLICATION

- 1.1 These specifications describe 16' x 8' Dump Body and other equipment and features as specified herein. These units are an integral portion of the City of Winnipeg Civil Maintenance and Waste Water Services Departments' equipment fleet as they are used year round during all seasons. The Trucks will be used for hauling and dumping.
- 1.2 The 16' x 8' Dump Body shall be new 2017 model year or newer.
- 1.3 The 16' x 8' Dump Body and all other items/components shall be the manufacturer's latest model. The equipment shall be furnished complete and ready for operation. Any parts or accessories not specifically mentioned, but which are required to complete and place the equipment and associated attachments in successful operation shall be furnished as though specifically mentioned in these specifications. The equipment and associated and attachments, and all parts thereof, shall conform in strength and quality of material and workmanship, to the best standards and engineering practice of the industry.

2.0 OTHER SPECIFICATIONS AND STANDARDS

- 2.1 All applicable SAE standards form an integral part of these specifications and shall have precedence in any conflict concerning minimum acceptable standards.
- 2.2 The 16' x 8' Dump Body shall comply with the applicable regulations:
- Highway Traffic Act
 - Manitoba Motor Vehicle Act
 - Canadian Motor Vehicle Safety Standards, CMVSS Transport Canada
 - National Safety Mark, NSM
 - Manitoba/Winnipeg Safety and Health Act, Parts 12, 22
 - Canadian Standards Association, CSA
 - Under Writers of Canada, U/L
 - Society of Automotive Engineers, SAE
 - City of Winnipeg Lighting Visibility
Standard=<http://winnipeg.ca/matmgt/pdfs/PublicWorksEquipLightingVisibility.pdf>.
- 2.3 It will be the responsibility of the Bidder to inform the City of any deficiencies in these specifications, for under this Contract the Contractor shall be held responsible for the design, performance, reliability and satisfactory operational function of the units.
- 2.4 The manufacturer/installer shall be a certified vehicle completer and must affix their National Safety Mark (NSM) certification sticker on each unit.

State NSM number: _____

3.0 SERVICE FACILITY

3.1 For the purpose of warranty repairs, the supplier shall have an authorized service facility located within 10 kilometres of the boundaries of the City of Winnipeg. The facility, or a portion thereof, shall be dedicated to the service and maintenance of the type equipment being offered. Further to B11, Bidders shall provide a description of the service facility including, but not limited to, number of qualified service staff, years of service experience, and general service capabilities within three (3) Business Days upon request of the Contract Administrator.

4.0 REFERENCES

4.1 If available, please provide five (5) Canadian references where this equipment is used in a working environment where climatic conditions are similar to the City of Winnipeg.

5.0 MAKE & MODEL

5.1 **State** make and model of the **16' x 8' Dump Body** body being bid: _____

6.0 INSTRUCTIONS FOR COMPLETION OF SPECIFICATIONS

6.1 Each bid will be evaluated based on adherence to all terms, conditions and requirements outlined in the Bid Opportunity package.

6.2 All items in these specifications must be answered indicating compliance or non-compliance. **BIDDERS SHALL STATE "YES" FOR COMPLIANCE OR STATE DEVIATION**, or give reply where requested to do so. Deviations shall be clearly stated and fully detailed. Alternatives will be considered subject to evaluation.

6.3 **EACH BIDDER IS REQUIRED TO FILL IN EVERY BLANK. FAILURE TO DO SO MAY BE USED AS A BASIS FOR REJECTION OF BID**

7.0 PERFORMANCE RELIABILITY

7.1 The responsibility for the design of the **16' x 8' Dump Body**, its performance and reliability shall rest upon the Contractor.

7.2 The term "repeated failures" as used herein is defined to mean that the same component, subassembly, or assembly develops repeated defects, breakdowns and/or malfunctions rendering the vehicle inoperative, or requiring repeated shop correction, service and/or replacement during the warranty period applicable for said component, subassembly, of assembly. Minor items or ordinary service adjustments are not included, or considered under the scope of "repeated failures", as well as other factors, such as operational damage due to accidents, misuse or lack of proper maintenance, service and lubrication attention by not following the manufacturer's preventative maintenance schedule.

7.3 Where the **16' x 8' Dump Body** develops "repeated failures" in service, the Contractor shall make any necessary engineering changes, repairs, alterations or modifications in order to guarantee reliability of performance.

7.4 The equipment shall be capable of consistent top performance in City of Winnipeg Environment. **Note: The City of Winnipeg has four seasons with ambient temperatures ranging from approximately 90°F (32°C) to -40°F (-40°C)**

8.0 FUEL

8.1 N/A

9.0 QUALIFICATIONS OF MANUFACTURER & CONTRACTOR

9.1 The manufacturer of the **16' x 8' Dump Body** shall have five (5) years continuous experience manufacturing **16' x 8' Dump Body**

9.2 The manufacturer shall have in effect a documented quality control program ensuring that the quality of materials and workmanship, including welding, conforms to the best standards and engineering practice of the industry.

9.3 The Contractor shall have five (5) years continuous experience servicing, repairing and maintaining **16' x 8' Dump Body** of the type being offered.

10.0 SPECIFICATIONS- _____

CHASSIS:

10.1 **The Dump Body shall be installed on the following:**

2017 International 7400 6x4 SBA

- 54,000 lbs. GVWR, Tandem Axle
- 139.9 in. CA
- Single rail frame, outside frame clear
- Cummings L9, 8.9L, Diesel Engine
- Allison 3500 RDS Series automatic transmission
- Vertical discharge exhaust
- Air brake system
- Air ride suspension

The chassis will be available for pick-up after September 1, 2017.
 The Contractor is responsible for pick-up and delivery of the unit.

DUMP BODY SPECIFICATIONS:

10.2	Type	Double Wall Dump Body	_____
10.3	Outside Length	Nominal 16 ft.	_____
10.4	Inside Length	Approximately 15 ft. 6 in.	_____
10.5	Outside Width	To match chassis track width Nominal 8 ft. 6 in.	_____
10.6	Inside Width	Approximately 8 ft.	_____
10.7	Front Height	To match chassis cab height.	_____
10.8	Construction Material (Inside)	All material that touches the material (internal walls, floor, gate, front wall, dog house) used in construction to be 3/16 in. Hardox 450 with exception of the cab shield.	_____

10.9	Construction Material (Outside)	10 Gauge 44W Structural Steel	_____
	<u>FLOOR:</u>		
10.10	Material	3/16 in. Hardox 450	_____
10.11	Floor	Preferred 1-Piece 2-Piece maximum and pieces shall be continuously welded	_____
10.12	Width	Nominal 80 in. State:	_____
10.13	Long Sill Material	3/16 in. formed steel, tapered hat section design, 8 in. – 10 in. height, continuously welded to the floor	_____
10.14	Floor Slope	Approximately 60 degree slope along the joint to the side wall. Slope shall extend upwards approximately 4 - 8 in. If required design and installation to be determined at a pre-production meeting.	_____
	<u>FRONT:</u>		
10.15	Front Construction	3/16 in. Hardox 450 continuously welded to sides and floor.	_____
10.16	Front Section	Shall be constructed to incorporate a nominal 12 in. L x 12 in. W x 60 in. H provision (Well Front) to contain the installed hoist	_____
10.17	Cab Shield	Formed from single sheet of mild steel, 24 in. deep, sloped @ 10° or to match cab contour complete with reinforced ends.	_____
10.18	Cab Shield Clearance	Cab shield sides to provide adequate headroom and clearance for entry and egress of vehicle cab.	_____
	<u>SIDES:</u>		
10.19	Construction and Material	Construction – double walled. Outside Material 10 Gauge 44W Inside Material 3/16 in. Hardox 450 Clean side style formed sides without vertical reinforcements, welded into a 1-piece design, including self-cleaning bottom rail and formed, self-cleaning centre horizontal rib and sloped top rail	_____
10.20	Side Height	Approximately 42 in. measured from the floor without plank gussets	_____

10.21 Rear Side Post 3/16 in. Hardox 450, one (1) per side. _____

Note: Back-Up, Strobe and Clearance
Lights to be housed in rear posts

10.22 Top Side Rail Material **Heavy Duty** _____

Rectangular tubing with 3/16 in. wall

State: size

Or _____

Fabricated from 3/16 in. Hardox 450

State: method of construction

10.23 Plank Gussets Gussets to accept 2 in. x 6 in. planks with _____

½ in. diameter bolt holes.

10.24 Planks 2 in. x 6 in. planks painted black on all _____

sides, installed and bolted in gussets

TIE DOWNS AND LADDERS:

10.25 Tie Downs **Required:** Four (4), _____

Located on inside of dump body.

- Two (2) near top/rear of each side
- Two (2) near top/front of each side

Tie downs shall be counter sunk with D-
Rings.

Tie downs eyes to have a lifting capacity
rated for full box weight for lifting box
during installation

**Exact locations to be determined at
pre-production meeting**

10.26 Inside Steps One (1) per side, located at rear of body _____

Approximately 12 in. L x 5 in. W, located
approximately 20 in. from floor.

10.27 Access Ladders **Required:** Two (2) _____

- Bolt-on installation
- Fold-Down (Retractable) Design
- one (1) located curb-side corner
- one (1) located driver's side corner

**Design and installation to be determined
at a pre-production meeting**

Refer to Appendix A

10.28 Ladder Rungs Traction type rungs _____

- 13-gauge steel, 2¼ in. width
- 4-hole design
- Traction Tread Products or equal.

Refer to Appendix A

10.29	Ladder Rungs Location	First rung to be 18-22 in. from ground level, approximately 14 in. rung spacing to top of body.	_____
		Design and location to be determined at a pre-production meeting	
		Refer to Appendix A	
10.30	Grab Handles	Located for ergonomic access to top of box.	_____
		Design and location to be determined at a pre-production meeting	
		Refer to Appendix A	
	<u>TAILGATE:</u>		
10.31	Style	Shall be a top hinge with greaseable fittings Or Two-way with ability to open from top and bottom	_____ _____
		Design to be determined at a pre-production meeting	
10.32	Tailgate Height	Approximately 48 in.	_____
10.33	Tailgate Operation	Tailgate shall not protrude above floor in horizontal or full down position. Required only if two-way tailgate is requested	_____ _____
10.34	Standard	There shall be no gap between tailgate and the floor and sides when tailgate is in the closed position.	_____
10.35	Tailgate Construction	Formed construction with one or two equally spaced horizontal or vertical ribs, and a self-cleaning bottom rail. Inside liner with 3/16 in. Hardox 450	_____
10.36	Tailgate Reinforcement	Required: Tailgate shall be reinforced with either heavy duty ($\frac{3}{8}$ in.) end plates, or $\frac{1}{4}$ in. steel tubing.	_____
10.37	Anchor Pins	Top tailgate anchor pins 1¼ in. diameter, self-locking/storing to top of side posts. Greaseable or composite; top hinge pivot system	_____ _____
		If retainer pins are used to lock top tailgate anchor pins, then a small steel check chain is required, permanently fastened to the retainer pin.	

10.38 Support and Spreader Chains $\frac{3}{8}$ in. transport Grade 70, adequately fastened complete with chain storage and two (2) removable links per chain. _____

Support and spreader chains shall be equipped with a protective cover. _____

10.39 Tailgate Locking Mechanism In-cab control _____

The locking mechanism shall be adjustable to ensure adequate lock-up with tailgate closed. _____

State: method _____

TARPAULIN:

10.40 Tarpaulin Type Electric flip tarp, operable in-cab from driver's seat with aluminum arms. Elbow to ensure arms recess as low as possible along box sides and not in the way of loading. _____

State: make, model and type of material _____

10.41 Tarp System Tarp system shall stow on the cab shield, i.e., shall not protrude into the box area. _____

10.42 Tarp Operation Tarpaulin shall not block the visibility of the mini light bar when tarpaulin is in the stowed position. _____

HOIST:

10.43 Requirements: _____

3-Stage, front mounted telescopic hoist, nitrided, quenched and polished cylinder stages, protected against corrosion, Mailhot G3 140-5-3

Hoist to be sold, installed and serviced by an authorized dealer

10.44 Make and Model **State:** _____

10.45 Bore Approximately 5 in. **State:** _____

10.46 Hoist Capacity Approximately 20 – 30 tons **State:** capacity _____

10.47 Hoist Dump Angle 45° from horizontal, cylinder must lower under its own weight with empty load in low ambient temperatures. _____

10.48 Hoist Connection **Required:** live swivel _____

10.49 Hoist Grease Fittings **Required:** on all pivot pins _____

IN-CAB CONTROLS:

- | | | | |
|-------|-----------|--|-------|
| 10.50 | Controls: | Programmed through OEM dash mounted switches | _____ |
| 10.51 | Switches | All switches shall be back-lit for night time use and clearly identified with engraved style, permanent type labels. | _____ |

Switches:

- PTO Engagement
- Dump Box Up/Down
- Tailgate Open/Close
- Amber Lighting
- Blue Lighting
- Tarp Open/Close



HYDRAULICS:

- | | | | |
|-------|-------------------------|--|----------------|
| 10.52 | PTO | <u>Muncie</u> or <u>Chelsea</u> electric/hydraulic power shift
State: make and model | _____
_____ |
| 10.53 | Hydraulic Pump | Required: Transmission mounted PTO Pump to operate the dump body.
<u>Parker</u> Dump Pump – no substitutes
State: make and model | _____
_____ |
| 10.54 | Requirements | Shall be a 3-Line system | _____ |
| 10.55 | Suction Line Valve | Required: easily accessible, lockable with bolts. | _____ |
| 10.56 | Hydraulic Oil Reservoir | Right hand side, chassis frame mounted, Stainless Steel construction, baffled as required, complete with breather type filler cap with filter, filler strainer and sight gauge. | _____ |
| 10.57 | Hydraulic Oil | Univis N15 or approved alternate
State: type | _____ |

- 10.58 Capacity Approximately 25 – 30 gallon
State: size _____
- 10.59 Drain Plug ¾ in. diameter. _____
- 10.60 Fittings **NO:** black steel or cast fittings
State: type _____
- 10.61 Labelling Reservoir shall be clearly labelled
"Hydraulic Oil" with a permanent type,
engraved style label. _____

HYDRAULIC FILTERS:

- 10.62 Return Filter Serviceable without oil loss, tank mounted
(Preferred) complete with clogging
indicator. _____
- 10.63 Pressure Side Filter Non-bypass type, absolute rated filter
element, located before oil reaches the
valve bank, complete with clogging
indicator _____
- 10.64 Standard Both filters shall contain a corrosion
resistant coating, beta rating of 200, 10
micron particle size, and shall be
ergonomically located for servicing. _____
- 10.65 External Hydraulic Filter Pan External Hydraulic filter shall have a
stainless steel or aluminium pan located
directly under the filter in case of a
potential hydraulic leak and to avoid
hydraulic fluid falling to the road. Design
shall not impede the servicing of the filter. _____



- 10.66 Shut-Off Valve Ball type, located between reservoir and
pump, secured in open position with a
bracket and bolt. _____
- 10.67 Hydraulic Hoses Wire braid reinforced, rated for system
operating pressure with 4 to 1 safety
factor for burst pressure. _____
- 10.68 Protection Hydraulic hoses to be protected at wear
and scuff location. _____

10.69	Hose Fittings	Hydraulic full flow, crimp-on (non-reusable) type.	_____
<u>ELECTRICAL & LIGHTING:</u>			
10.70	Conformance	All lighting to conform to C.M.V.S.S. and Manitoba Highway Traffic Act.	_____
10.71	Lighting	Supplier installed shall be high count LED lighting and shall be Truck-Lite, Grote or equivalent	_____
10.72	Grommets	Rubber grommets	_____
10.73	Combination Turn/Stop and Taillights	One (1) per side with mounting grommets, flash rate 70-90 fpm.	_____
10.74	Back-Up Lights	One (1) per side with mounting grommets.	_____
10.75	Light Cluster	Three (3) with mounting grommets, located to be protected from damage.	_____
10.76	Rear Light Mounting Location	Taillights, back-up lights, 3-light cluster and rear-corner mounted clearance lights shall be mounted in the rear sill of the dump body. The lights shall be situated so that no debris contacts the lights while dumping.	_____
10.77	Clearance Lamps	High count LED with mounting grommets.	_____
10.78	Clearance Lamp Mounting Locations	Front – two (2), located one on each bottom corner Sides – two (2) per side, located on front and rear bottom corners. Rear – two (2), located one on each bottom corner.	_____
10.79	Standard	No clearance light shall protrude beyond the dump body.	_____
10.80	Standard	Taillights and back-up lights shall be fully visible when tailgate is lowered to horizontal position.	_____
10.81	Licence Plate Lamp	Complete with licence plate bracket and shall be mounted in the rear sill of the dump body	_____
10.82	Harnesses	Harness system, properly routed and secured. All harnesses shall be internally grounded, no exceptions.	_____

10.83 Junction Box	Junction box complete with necessary compression fittings, required for all vehicle lighting harness connections, located inside rear of truck frame.	_____
10.84 All Plug-In Connectors	All plug-in connectors shall be coated with NYK compound prior to assembly.	_____
10.85 Back-Up Alarm	97 dB (A), installed near rear of dump body, located to be protected from damage.	_____
10.86 Mini Light Bar	Whelen L31HABF Blue/Amber LED beacon mounted to top of cab guard, 360° visibility when tarpaulin is in stowed position. Beacon shall be wired through the ignition, wired through a single OEM dash mounted switch or on the control panel enclosure, labelled "Light Bar Amber/Blue" with a permanent type, engraved style label. Switch shall be capable of blue or amber mode.	_____
		
		
10.87 Branch Guard	Heavy duty branch guard constructed by 3/8 in. round bar or equivalent.	_____
10.88 Blue Strobe Lights	Two (2) oval LED strobe lights rear facing in rear corner pillars, one per side.	_____
10.89 Amber Strobe Lights	Two (2) oval LED strobe lights rear facing in rear corner pillars, one per side	_____
10.90 Wiring	All four LED strobe lights shall be wired through the ignition, wired through a single OEM dash mounted switch or on the control panel enclosure, labelled "Strobes" with a permanent type, engraved style label. All wiring for back-up alarm, warning lights, strobes and trailer connector shall be colour coded, loomed and properly secured.	_____

10.91	Trailer Connector	SAE J560 7 way primary trailer receptacle.	_____
10.92	Electrical Connectors	All electrical connectors shall be crimped and soldered, and then sealed using heat shrink tubing.	_____
10.93	Joining of Wires	All joining of wires shall be soldered and sealed using heat shrink tubing or approved OEM weather tight connections (crimp on electrical connectors for joining wires are not acceptable).	_____
10.94	Wiring Routing	Required: Any holes to run wires through shall be drilled (not punched), grommeted and sealed	_____
<u>WELDING:</u>			
10.95	Standard	All welds shall be continuous welds. All welding performed shall conform to CSA Standard W47.1-03 and W59-03.	_____
<u>INSTALLATION:</u>			
10.96	Drilling	Any holes required in the chassis frame web must be drilled and reamed to fit bolts.	_____
10.97	Standard	Drilling on chassis frame flanges is not permitted. Welding on the chassis frame is not permitted, with the exception of installation of dump body pivot support.	_____
10.98	Tire Clearance	Three inches (3 in.) with rear suspension air bags lowered.	_____
10.99	Clearance	Clearance between dump body and back of truck cab shall be 3 in.	_____

MISCELLANEOUS:

10.100 Rear Hitch Plate

¾ in. thick solid steel, (laminated plates not acceptable) installed to chassis frame

Preferred: No Over Hang



Design and installation to be determined at a pre-production meeting.

10.101 "A" Frame Hitch Reinforcement

3 in. x 3 in. x ¼ in. angle iron, welded to back of hitch plate and bolted to chassis frame web.

Design and installation to be determined at a pre-production meeting.

10.102 Rear Hitch Plate – Optional Design

Fabricate and weld or bolt-on



Design and installation to be determined at a pre-production meeting.

10.103 Pintle Hitch

Premier 240 or approved equal, installed on hitch plate at a 24 in. height.

10.104 Shovel / Rake Holder

Required: shovel / rake holder
State: location



Location to be determined at a pre-production meeting.

10.105 Lunette Eyes for Trailer Safety Chains

One (1) each side of hitch, Buyers Products B48 or equal.

10.106 Rear Fenders

Heavy Duty rear poly half-moon fenders. Shall be installed to have sufficient clearance from body and when chassis suspension is dumped for dump body operation.



10.107 Mud Flaps

Required: Black rubber, no-name, front and rear of back tires complete with anti-sail bracket on each mud-flap. Rear mud flaps shall not contact the ground when the dump body is at maximum dump angle
Acceptable to bolt directly to fender.

10.108 Front Bumper Markers

Required:

10.109 Isolators

All interfaces between aluminium and steel shall be separated by a minimum of 1/16 in. thick rubber or neoprene sheet and are to be bolted through with stainless steel bolts and non-conductive bushings

10.110 Grease Fittings

Required: on tailgate release mechanisms, pivot points and tailgate

GREASING SYSTEM:

10.111 Automatic Greasing System - Complete dump body and chassis shall be supplied with a Groeneveld/CPL Systems Inc. or Lubecore automatic greasing system including all required grease points on dump body, approximately twenty-six (26) points on cab & chassis, and automatic low level shut-off with in-cab red light indicator.

State: make and model

TOOLBOXES:

10.112 Tool Boxes

Required: Aluminum Tool Boxes
Approximately 24 in. x 24 in. x 48 in.
Barn Door style doors.

State: qty, dimensions, material, and recommended location as set by the manufacturer



SAFETY:

10.113 Dump Body Prop

Double Prop Design

- Steel tubing construction, to support dump body in raised position and permit servicing of hoist
- Operable by a single person
- Designed so as not to interfere with hoist cylinder or surroundings
- Operating Handle to be positioned outside of chassis frame rails for operator safety
- Dump body prop to be complete with receiving bracket.

Design and installation to be confirmed at a pre-production meeting.



10.114 Dump Body Prop Colours

All components (prop, handle and receiving bracket) shall be painted with **Safety Orange** for ease of identification

10.115 Dump Body Stowage Warning System

Required:
 Warning light and buzz system shall be installed on the dash and shall be actuated when dump body is not in the fully stowed position.

State:

10.116 PTO

Programmed to disengage the PTO when 10 kph is reached to prevent the driver from driving off when the body is up.

10.117 Pre-Trip Exterior Light Inspection

Programmed:
 When activated, the vehicle lights repeatedly flash in a specific sequence to allow the operator to verify that the exterior lights are functioning.

The light test sequence tests:

- Park Lights
- Headlights (low and high beams)
- Right/left front/rear turn lights
- Brakes lights

FINISH:

10.118 Preparation

All hitch plates, reservoirs, steel brackets, etc. shall be sandblasted, properly cleaned, primed and finished with the Endura paint process as follows:

10.119 Primer

DuPont or Endura EP32 Intermix Epoxy Primer.

10.120 Paint

3-5 mills of Endura EX-2C Topcoat or DuPont, black.

Option 1: HEATED DUMP BODY

Note:

The heated dump body shall be priced separately as indicated on the Form B: Prices

HEAT SYSTEM

10.121	Type	Heating system shall be provided by the exhaust system of the truck chassis	_____
10.122	Diverter box	Manual diverter box to select exhaust routing through dump body or truck vertical exhaust discharge	_____
10.123	Spring box	Supported by heavy duty bracket(s) mounted to chassis frame. Spring box shall couple to dump body where dump body exhaust inlet meets the truck exhaust discharge.	_____
10.124	Exhaust routing	Routed through long sills and along each side of dump body along floor	_____
10.125	Exhaust discharge	Discharge to be from end of floor sills and/or One (1) discharge outlet per side located at top of rear corner pillars. State: locations	_____
Location of discharge to be determined at pre-production meeting			

11.0 **WARRANTY**

11.1	The warranty on the complete dump body and attachments shall include 100% replacement parts and labour at no cost to the City and shall cover the complete equipment and all parts thereof against defects of workmanship, construction and materials for one (1) year from the date the equipment is put into service by the City of Winnipeg.	_____	
11.2	All warranty information shall be detailed and include all exclusions. The successful bidder shall provide all published warranty information upon delivery of the equipment. Bidder shall State: all warranty information	_____	
11.3	Hydraulic Warranty	One (1) year State:	_____
11.4	Hoist and Cylinder Warranty	One (1) year State:	_____
11.5	Electrical Warranty	One (1) year State:	_____
11.6	LED Lighting Warranty	One (1) year State:	_____

12.0 **DELIVERY**

12.1 Delivery Point: The complete unit shall be serviced, ready for operation and delivered F.O.B. with the freight prepaid, including invoice and N.I.V.S. (if applicable) to the WFMA 185 Tecumseh Street, Winnipeg MB. The successful bidder shall be notified by the Contractor Administrator the delivery address prior to issuance of the purchase order _____

12.2 Delivery Time: **Twelve (12) - Fourteen (14) calendar weeks** from the date of award. _____
Equipment shall be delivered between 8:00 am and 2:00 pm on Business Days.

12.3 Delivery Contact: The Contractor shall contact the Contract Administrator prior to delivery of the equipment. _____

12.4 P.D.I: A pre-delivery inspection shall be performed by the Contractor on the equipment. Proof upon inspection including completed check list _____

13.0 **MANUALS**

13.1 Manuals supplied under this Contract shall cover the complete equipment including all components thereof, CD or USB flash drive is preferred where available. _____

13.2 The following manuals shall be supplied with the units when delivered:
a) Operator's manual – Two (2) per unit (one operator manual shall be sent to the Equipment Operator Training Branch _____

b) Parts and Service Manuals – One (1) complete set including preventative maintenance schedules. CDs or USB flash drive are preferred. _____

14.0 **PARTS/LABOUR DISCOUNT**

14.1 Bidder to provide City of Winnipeg Parts Discount % Pricing from retail parts pricing. **State: percentage discount** _____%

14.2 Bidder to provide City of Winnipeg Labor Discount % Pricing from Retail shop labor rate. **State: percentage discount** _____%

15.0 **FIRST SERVICE PREVENTATIVE MAINTENANCE KIT**

15.1 In order to assure minimum downtime of the equipment in future service, the Contractor shall provide one (1) complete replacement set of new OEM filters for each unit purchased. The set of required filters shall include (if applicable to the equipment type) air, fuel, oil, cab and hydraulic, or otherwise all known necessary common replacement filters required for the first preventative maintenance servicing. _____

15.2 The Contractor shall provide a list of factory recommended lubricants to be used with the equipment, as well as a complete cross reference guide for all warranty approved lubricants and filters that can be used during preventative maintenance servicing. _____

FORM N: DETAILED SPECIFICATIONS 17043

18' X 8' DUMP BODY

1.0 DESCRIPTION OF EQUIPMENT/APPLICATION

- 1.1 These specifications describe 18' x 8' Dump Body and other equipment and features as specified herein. These units are an integral portion of the City of Winnipeg Forestry and DED Control Departments' equipment fleet as they are used year round during all seasons. The Trucks will be used for hauling and dumping.
- 1.2 The 18' x 8' Dump Body shall be new 2017 model year or newer.
- 1.3 The 18' x 8' Dump Body and all other items/components shall be the manufacturer's latest model. The equipment shall be furnished complete and ready for operation. Any parts or accessories not specifically mentioned, but which are required to complete and place the equipment and associated attachments in successful operation shall be furnished as though specifically mentioned in these specifications. The equipment and associated and attachments, and all parts thereof, shall conform in strength and quality of material and workmanship, to the best standards and engineering practice of the industry.

2.0 OTHER SPECIFICATIONS AND STANDARDS

- 2.1 All applicable SAE standards form an integral part of these specifications and shall have precedence in any conflict concerning minimum acceptable standards.
- 2.2 The 18' x 8' Dump Body shall comply with the applicable regulations:
- Highway Traffic Act
 - Manitoba Motor Vehicle Act
 - Canadian Motor Vehicle Safety Standards, CMVSS Transport Canada
 - National Safety Mark, NSM
 - Manitoba/Winnipeg Safety and Health Act, Parts 12, 22
 - Canadian Standards Association, CSA
 - Under Writers of Canada, U/L
 - Society of Automotive Engineers, SAE
 - City of Winnipeg Lighting Visibility
Standard=<http://winnipeg.ca/matmgt/pdfs/PublicWorksEquipLightingVisibility.pdf>.
- 2.3 It will be the responsibility of the Bidder to inform the City of any deficiencies in these specifications, for under this Contract the Contractor shall be held responsible for the design, performance, reliability and satisfactory operational function of the units.
- 2.4 The manufacturer/installer shall be a certified vehicle completer and must affix their National Safety Mark (NSM) certification sticker on each unit.

State NSM number: _____

3.0 SERVICE FACILITY

3.1 For the purpose of warranty repairs, the supplier shall have an authorized service facility located within 10 kilometres of the boundaries of the City of Winnipeg. The facility, or a portion thereof, shall be dedicated to the service and maintenance of the type equipment being offered. Further to B11, Bidders shall provide a description of the service facility including, but not limited to, number of qualified service staff, years of service experience, and general service capabilities within three (3) Business Days upon request of the Contract Administrator.

4.0 REFERENCES

4.1 If available, please provide five (5) Canadian references where this equipment is used in a working environment where climatic conditions are similar to the City of Winnipeg.

5.0 MAKE & MODEL

5.1 **State** make and model of the **18' x 8' Dump Body** body being bid: _____

6.0 INSTRUCTIONS FOR COMPLETION OF SPECIFICATIONS

6.1 Each bid will be evaluated based on adherence to all terms, conditions and requirements outlined in the Bid Opportunity package.

6.2 All items in these specifications must be answered indicating compliance or non-compliance. **BIDDERS SHALL STATE "YES" FOR COMPLIANCE OR STATE DEVIATION**, or give reply where requested to do so. Deviations shall be clearly stated and fully detailed. Alternatives will be considered subject to evaluation.

6.3 **EACH BIDDER IS REQUIRED TO FILL IN EVERY BLANK. FAILURE TO DO SO MAY BE USED AS A BASIS FOR REJECTION OF BID**

7.0 PERFORMANCE RELIABILITY

7.1 The responsibility for the design of the **18' x 8' Dump Body**, its performance and reliability shall rest upon the Contractor.

7.2 The term "repeated failures" as used herein is defined to mean that the same component, subassembly, or assembly develops repeated defects, breakdowns and/or malfunctions rendering the vehicle inoperative, or requiring repeated shop correction, service and/or replacement during the warranty period applicable for said component, subassembly, of assembly. Minor items or ordinary service adjustments are not included, or considered under the scope of "repeated failures", as well as other factors, such as operational damage due to accidents, misuse or lack of proper maintenance, service and lubrication attention by not following the manufacturer's preventative maintenance schedule.

7.3 Where the **18' x 8' Dump Body** develops "repeated failures" in service, the Contractor shall make any necessary engineering changes, repairs, alterations or modifications in order to guarantee reliability of performance.

7.4 The equipment shall be capable of consistent top performance in City of Winnipeg Environment. **Note: The City of Winnipeg has four seasons with ambient temperatures ranging from approximately 90°F (32°C) to -40°F (-40°C)**

8.0 FUEL

8.1 N/A

9.0 QUALIFICATIONS OF MANUFACTURER & CONTRACTOR

9.1 The manufacturer of the **18' x 8' Dump Body** shall have five (5) years continuous experience manufacturing **18' x 8' Dump Body**

9.2 The manufacturer shall have in effect a documented quality control program ensuring that the quality of materials and workmanship, including welding, conforms to the best standards and engineering practice of the industry.

9.3 The Contractor shall have five (5) years continuous experience servicing, repairing and maintaining **18' x 8' Dump Body** of the type being offered.

10.0 SPECIFICATIONS- _____

CHASSIS:

10.1 **The Dump Body shall be installed on the following:**

2017 International 7400 6x4 SBA

- 54,000 lbs. GVWR, Tandem Axle
- 158.9 in. CA
- Single rail frame, outside frame clear
- Cummings L9, 8.9L, Diesel Engine
- Allison 3500 RDS Series automatic transmission
- Vertical discharge exhaust
- Air brake system
- Air ride suspension

The chassis will be available for pick-up after September 1, 2017.
 The Contractor is responsible for pick-up and delivery of the unit.

DUMP BODY SPECIFICATIONS:

10.2	Type	Double Wall Dump Body	_____
10.3	Outside Length	Nominal 18 ft.	_____
10.4	Inside Length	Approximately 17 ft. 6 in.	_____
10.5	Outside Width	To match chassis track width Nominal 8 ft. 6 in.	_____
10.6	Inside Width	Approximately 8 ft.	_____
10.7	Front Height	To match chassis cab height.	_____
10.8	Construction Material (Inside)	All material that touches the material (internal walls, floor, gate, front wall, dog house) used in construction to be 3/16 in. Hardox 450 with exception of the cab shield.	_____

10.9	Construction Material (Outside)	10 Gauge 44W Structural Steel	_____
	<u>FLOOR:</u>		
10.10	Material	3/16 in. Hardox 450	_____
10.11	Floor	Preferred 1-Piece 2-Piece maximum and pieces shall be continuously welded	_____
10.12	Width	Nominal 80 in. State:	_____
10.13	Long Sill Material	3/16 in. formed steel, tapered hat section design, 8 in. – 10 in. height, continuously welded to the floor	_____
10.14	Floor Slope	Approximately 60 degree slope along the joint to the side wall. Slope shall extend upwards approximately 4 - 8 in. If required design and installation to be determined at pre-production meeting.	_____
	<u>FRONT:</u>		
10.15	Front Construction	3/16 in. Hardox 450 continuously welded to sides and floor.	_____
10.16	Front Section	Shall be constructed to incorporate a nominal 12 in. L x 12 in. W x 60 in. H provision (Well Front) to contain the installed hoist.	_____
10.17	Cab Shield	Formed from single sheet of mild steel, 24 in. deep, sloped @ 10° or to match cab contour complete with reinforced ends.	_____
10.18	Cab Shield Clearance	Cab shield sides to provide adequate headroom and clearance for entry and egress of vehicle cab.	_____
	<u>SIDES:</u>		
10.19	Construction and Material	Construction – double walled. Outside Material 10 Gauge 44W Inside Material 3/16 in. Hardox 450 Clean side style formed sides without vertical reinforcements, welded into a 1-piece design, including self-cleaning bottom rail and formed, self-cleaning centre horizontal rib and sloped top rail	_____
10.20	Side Height	Approximately 48 in. measured from the floor without plank gussets	_____

10.21 Rear Side Post 3/16 in. Hardox 450, one (1) per side. _____

Note: Back-Up, Strobe and Clearance
Lights to be housed in rear posts

10.22 Top Side Rail Material **Heavy Duty** _____

Rectangular tubing with 3/16 in. wall

State: size

Or

Fabricated from 3/16 in. Hardox 450 _____

Note:

Top Rail shall be able to withstand heavy
impacts from large tree stumps and tree
trunks

State: method of construction _____

10.23 Plank Gussets Gussets to accept 2 in. x 6 in. planks with
1/2 in. diameter bolt holes. _____

10.24 Planks 2 in. x 6 in. planks painted black on all
sides, installed and bolted in gussets _____

TIE DOWNS AND LADDERS:

10.25 Tie Downs **Required:** Four (4), _____

Located on inside of dump body.

- Two (2) near top/rear of each side
- Two (2) near top/front of each side

Tie downs shall be counter sunk with D-
Rings.

Tie downs eyes to have a lifting capacity
rated for full box weight for lifting box
during installation

**Exact locations to be determined upon
a pre-production meeting**

10.26 Inside Steps One (1) per side, located at rear of body
Approximately 12 in. L x 5 in. W, located
approximately 20 in. from floor. _____

10.27 Access Ladders **Required:** Two (2) _____

- Bolt-on installation
- Fold-Down (Retractable) Design
- one (1) located curb-side corner
- one (1) located driver's side corner

**Design and installation to be determined
at a pre-production meeting**

Refer to Appendix A

10.28	Ladder Rungs	Traction type rungs • 13-gauge steel, 2¼ in. width • 4-hole design • Traction Tread Products or equal.	_____
		Refer to Appendix A	
10.29	Ladder Rungs Location	First rung to be 18-22 in. from ground level, approximately 14 in. rung spacing to top of body.	_____
		Design and location to be determined at a pre-production meeting	
		Refer to Appendix A	
10.30	Grab Handles	Located for ergonomic access to top of box.	_____
		Design and location to be determined at a pre-production meeting	
		Refer to Appendix A	
	<u>TAILGATE:</u>		
10.31	Style (Barn Door)	Two (2) swing-out doors, hinged on rear side posts, centred latched.	_____
10.32	Air Operated Safety Latch	Required: To prevent tailgate from only being opened manually	_____
10.33	Tailgate Height	Approximately 48 in.	_____
10.34	Tailgate Operation	The right side door shall overlap the left side door.	_____
10.35	Standard	There shall be no gap between tailgate and the floor and sides when tailgate is in the closed position.	_____
10.36	Tailgate Construction	Formed construction with one or two equally spaced horizontal or vertical ribs, and a self-cleaning bottom rail. Inside liner with 3/16 in. Hardox 450	_____
10.37	Tailgate Reinforcement	Required: Tailgate shall be reinforced with either heavy duty (¾ in.) end plates, or ¼ in. steel tubing.	_____

TARPAULIN:

- | | | | |
|-------|----------------|--|-------|
| 10.38 | Tarpaulin Type | Electric flip tarp, operable in-cab from driver's seat with aluminum arms. Elbow to ensure arms recess as low as possible along box sides and not in the way of loading. | _____ |
| | | State: make, model and type of material | _____ |
| 10.39 | Tarp System | Tarp system shall stow on the cab shield, i.e., shall not protrude into the box area. | _____ |
| 10.40 | Tarp Operation | Tarpaulin shall not block the visibility of the mini light bar when tarpaulin is in the stowed position. | _____ |

HOIST:

- | | | | |
|-------|-----------------------|--|-------|
| 10.41 | Requirements: | | _____ |
| | | 4-Stage, front mounted telescopic hoist, nitrided, quenched and polished cylinder stages, protected against corrosion, Mailhot G3 180-5.7-4. | |
| | | Hoist to be sold, installed and serviced by an authorized dealer | |
| 10.42 | Make and Model | State: | _____ |
| 10.43 | Bore | Approximately 6 in.
State: | _____ |
| 10.44 | Hoist Capacity | Approximately 25 - 35 tons
State: capacity | _____ |
| 10.45 | Hoist Dump Angle | 45° from horizontal, cylinder must lower under its own weight with empty load in low ambient temperatures. | _____ |
| 10.46 | Hoist Connection | Required: live swivel | _____ |
| 10.47 | Hoist Grease Fittings | Required: on all pivot pins. | _____ |

IN-CAB CONTROLS:

- | | | | |
|-------|----------|--|-------|
| 10.48 | Controls | Programmed through OEM dash mounted switches | _____ |
| 10.49 | Switches | All switches shall be back-lit for night time use and clearly identified with engraved style, permanent type labels. | _____ |

Switches:

- PTO Engagement
- Dump Box Up/Down
- Tailgate Open/Close
- Amber Lighting
- Blue Lighting
- Tarp Open/Close



HYDRAULICS:

- | | | | |
|-------|-------------------------|--|-------|
| 10.50 | PTO | <u>Muncie</u> or <u>Chelsea</u> electric/hydraulic power shift
State: make and model | _____ |
| 10.51 | Hydraulic Pump | Required: Transmission mounted PTO Pump to operate the dump body.
<u>Parker</u> Dump Pump – no substitutes
State: make and model | _____ |
| 10.52 | Requirements | Shall be a 3-Line system | _____ |
| 10.53 | Suction Line Valve | Required: easily accessible, lockable with bolts. | _____ |
| 10.54 | Hydraulic Oil Reservoir | Right hand side, chassis frame mounted, Stainless Steel construction, baffled as required, complete with breather type filler cap with filter, filler strainer and sight gauge. | _____ |
| 10.55 | Hydraulic Oil | Univis N15 or approved alternate
State: type | _____ |
| 10.56 | Capacity | Approximately 25 – 30 gallon
State: size | _____ |

- 10.57 Drain Plug $\frac{3}{4}$ in. diameter. _____
- 10.58 Labelling Reservoir shall be clearly labelled "Hydraulic Oil" with a permanent type, engraved style label. _____

HYDRAULIC FILTERS:

- 10.59 Return Filter Serviceable without oil loss, tank mounted (**Preferred**) complete with clogging indicator. _____
- 10.60 Pressure Side Filter Non-bypass type, absolute rated filter element, located before oil reaches the valve bank, complete with clogging indicator _____
- 10.61 Standard Both filters shall contain a corrosion resistant coating, beta rating of 200, 10 micron particle size, and shall be ergonomically located for servicing. _____
- 10.62 External Hydraulic Filter Pan External Hydraulic filter shall have a stainless steel or aluminium pan located directly under the filter in case of a potential hydraulic leak and to avoid hydraulic fluid falling to the road. Design shall not impede the servicing of the filter. _____



- 10.63 Shut-Off Valve Ball type, located between reservoir and pump, secured in open position with a bracket and bolt. _____
- 10.64 Hydraulic Hoses Wire braid reinforced, rated for system operating pressure with 4 to 1 safety factor for burst pressure. _____
- 10.65 Protection Hydraulic hoses to be protected at wear and scuff location. _____
- 10.66 Hose Fittings Hydraulic full flow, crimp-on (non-reusable) type. _____

ELECTRICAL & LIGHTING:

10.67	Conformance	All lighting to conform to C.M.V.S.S. and Manitoba Highway Traffic Act.	_____
10.68	Lighting	Supplier installed shall be high count LED lighting and shall be Truck-Lite, Grote or equivalent	_____
10.69	Grommets	Rubber grommets	_____
10.70	Combination Turn/Stop and Taillights	One (1) per side with mounting grommets, flash rate 70-90 fpm.	_____
10.71	Back-Up Lights	One (1) per side with mounting grommets.	_____
10.72	Light Cluster	Three (3) with mounting grommets, located to be protected from damage.	_____
10.73	Rear Light Mounting Location	Taillights, back-up lights, 3-light cluster and rear-corner mounted clearance lights shall be mounted in the rear sill of the dump body. The lights shall be situated so that no debris contacts the lights while dumping.	_____
10.74	Clearance Lamps	High count LED with mounting grommets.	_____
10.75	Clearance Lamp Mounting Locations	Front – two (2), located one on each bottom corner Sides – two (2) per side, located on front and rear bottom corners. Rear – two (2), located one on each bottom corner.	_____
10.76	Standard	No clearance light shall protrude beyond the dump body.	_____
10.77	Standard	Taillights and back-up lights shall be fully visible when tailgate is open 90°	_____
10.78	Licence Plate Lamp	Complete with licence plate bracket and shall be mounted in the rear sill of the dump body	_____
10.79	Harnesses	Harness system, properly routed and secured. All harnesses shall be internally grounded, no exceptions.	_____
10.80	Junction Box	Junction box complete with necessary compression fittings, required for all vehicle lighting harness connections, located inside rear of truck frame.	_____

10.81 All Plug-In Connectors	All plug-in connectors shall be coated with NYK compound prior to assembly.	_____
10.82 Back-Up Alarm	97 dB (A), installed near rear of dump body, located to be protected from damage.	_____
10.83 Mini Light Bar	Whelen L31HABF Blue/Amber LED beacon mounted to top of cab guard, 360° visibility when tarpaulin is in stowed position. Beacon shall be wired through the ignition, wired through a single OEM dash mounted switch or on the control panel enclosure, labelled "Light Bar Amber/Blue" with a permanent type, engraved style label. Switch shall be capable of blue or amber mode.	_____
		
		
10.84 Branch Guard	Heavy duty branch guard constructed by 3/8 in. round bar or equivalent.	_____
10.85 Blue Strobe Lights	Two (2) oval LED strobe lights rear facing in rear corner pillars, one per side.	_____
10.86 Amber Strobe Lights	Two (2) oval LED strobe lights rear facing in rear corner pillars, one per side	_____
10.87 Wiring	All four LED strobe lights shall be wired through the ignition, wired through a single OEM dash mounted switch or on the control panel enclosure, labelled "Strobes" with a permanent type, engraved style label. All wiring for back-up alarm, warning lights, strobes and trailer connector shall be colour coded, loomed and properly secured.	_____
10.88 Trailer Connector	SAE J560 7 way primary trailer receptacle.	_____
10.89 Electrical Connectors	All electrical connectors shall be crimped and soldered, and then sealed using heat shrink tubing.	_____

10.90 Joining of Wires All joining of wires shall be soldered and sealed using heat shrink tubing or approved OEM weather tight connections (crimp on electrical connectors for joining wires are not acceptable). _____

10.91 Wiring Routing **Required:** Any holes to run wires through shall be drilled (not punched), grommeted and sealed _____

WELDING:

10.92 Standard All welds shall be continuous welds. All welding performed shall conform to CSA Standard W47.1-03 and W59-03. _____

INSTALLATION:

10.93 Drilling Any holes required in the chassis frame web must be drilled and reamed to fit bolts. _____

10.94 Standard Drilling on chassis frame flanges is not permitted. Welding on the chassis frame is not permitted, with the exception of installation of dump body pivot support. _____

10.95 Tire Clearance Three inches (3 in.) with rear suspension air bags lowered. _____

10.96 Clearance Clearance between dump body and back of truck cab shall be 3 in. _____

MISCELLANEOUS:

10.97 Rear Hitch Plate $\frac{3}{4}$ in. thick solid steel, (laminated plates not acceptable) installed to chassis frame _____

Preferred: No Over Hang



Design and installation to be determined at a pre-production meeting.

10.98 "A" Frame Hitch Reinforcement

3 in. x 3 in. x ¼ in. angle iron, welded to back of hitch plate and bolted to chassis frame web.

Design and installation to be determined at a pre-production meeting.

10.99 Rear Hitch Plate – Optional Design

Fabricate and bolt-on



Design and installation to be determined at a pre-production meeting.

10.100 Pintle Hitch

Premier 240 or approved equal, installed on hitch plate at a 24 in. height.

10.101 Shovel / Rake Holder

Required: shovel / rake holder
State: exact location



Location to be determined at a pre-production meeting.

10.102 Lunette Eyes for Trailer Safety Chains

One (1) each side of hitch, Buyers Products B48 or equal.

10.103 Rear Fenders

Heavy Duty rear poly half-moon fenders. Shall be installed to have sufficient clearance from body and when chassis suspension is dumped for dump body operation.



10.104 Mud Flaps

Required: Black rubber, no-name, front and rear of back tires complete with anti-sail bracket on each mud-flap. Rear mud flaps shall not contact the ground when the dump body is at maximum dump angle
Acceptable to bolt directly to fender.

10.105 Front Bumper Markers

Required:

10.106 Isolators

All interfaces between aluminium and steel shall be separated by a minimum of 1/16 in. thick rubber or neoprene sheet and are to be bolted through with stainless steel bolts and non-conductive bushings

10.107 Grease Fittings

Required: on tailgate release mechanisms, pivot points and tailgate

GREASING SYSTEM:

10.108 Automatic Greasing System - Complete dump body and chassis shall be supplied with a Groeneveld/CPL Systems Inc. or Lubecore automatic greasing system including all required grease points on dump body, approximately twenty-six (26) points on cab & chassis, and automatic low level shut-off with in-cab red light indicator.

State: make and model

TOOLBOXES:

10.109 Tool Boxes

Required: Aluminum Tool Boxes
Approximately 24 in. x 24 in. x 48 in.
Barn Door style doors.
State: qty, dimensions, material, and
recommended location as set by the
manufacturer



SAFETY:

10.110 Dump Body Prop

Double Prop Design

- Steel tubing construction, to support dump body in raised position and permit servicing of hoist
- Operable by a single person
- Designed so as not to interfere with hoist cylinder or surroundings
- Operating Handle to be positioned outside of chassis frame rails for operator safety
- Dump body prop to be complete with receiving bracket.

Design and installation to be confirmed at a pre-production meeting.



10.111 Dump Body Prop Colours

All components (prop, handle and receiving bracket) shall be painted with **Safety Orange** for ease of identification

10.112	Dump Body Stowage Warning System	Required: Warning light and buzz system shall be installed on the dash and shall be actuated when dump body is not in the fully stowed position. State:	_____
10.113	PTO	Programmed to disengage the PTO when 10 kph is reached to prevent the driver from driving off when the body is up.	_____
10.114	Pre-Trip Exterior Light Inspection	Programmed: When activated, the vehicle lights repeatedly flash in a specific sequence to allow the operator to verify that the exterior lights are functioning. The light test sequence tests: <ul style="list-style-type: none">• Park Lights• Headlights (low and high beams)• Right/left front/rear turn lights• Brakes lights	_____
<u>FINISH:</u>			
10.115	Preparation	All hitch plates, reservoirs, steel brackets, etc. shall be sandblasted, properly cleaned, primed and finished with the Endura paint process as follows:	_____
10.116	Primer	DuPont or Endura EP32 Intermix Epoxy Primer.	_____
10.117	Paint	3-5 mils of Endura EX-2C Topcoat or DuPont, black.	_____
11.0	<u>WARRANTY</u>		
11.1	The warranty on the complete dump body and attachments shall include 100% replacement parts and labour at no cost to the City and shall cover the complete equipment and all parts thereof against defects of workmanship, construction and materials for one (1) years from the date the equipment is put into service by the City of Winnipeg.		_____
11.2	All warranty information shall be detailed and include all exclusions. The successful bidder shall provide all published warranty information upon delivery of the equipment. Bidder shall State: all warranty information		_____
11.3	Hydraulic Warranty	One (1) year State:	_____
11.4	Hoist and Cylinder Warranty	One (1) year State:	_____

11.5 Electrical Warranty One (1) year _____
State:

11.6 LED Lighting Warranty One (1) year _____
State:

12.0 **DELIVERY**

12.1 Delivery Point: The complete unit shall be serviced, ready for operation and delivered F.O.B. with the freight prepaid, including invoice and N.I.V.S. (if applicable) to the WFMA 185 Tecumseh Street, Winnipeg MB. The successful bidder shall be notified by the Contractor Administrator the delivery address prior to issuance of the purchase order _____

12.2 Delivery Time: **Twelve (12) - Fourteen (14) calendar weeks** from the date of award. _____
Equipment shall be delivered between 8:00 am and 2:00 pm on Business Days.

12.3 Delivery Contact: The Contractor shall contact the Contract Administrator prior to delivery of the equipment. _____

12.4 P.D.I: A pre-delivery inspection shall be performed by the Contractor on the equipment. Proof upon inspection including completed check list _____

13.0 **MANUALS**

13.1 Manuals supplied under this Contract shall cover the complete equipment including all components thereof, CD or USB flash drive is preferred where available. _____

13.2 The following manuals shall be supplied with the units when delivered:

a) Operator's manual – Two (2) per unit (one operator manual shall be sent to the Equipment Operator Training Branch) _____

b) Parts and Service Manuals – One (1) complete set including preventative maintenance schedules. CDs or USB flash drive are preferred. _____

14.0 **PARTS/LABOUR DISCOUNT**

14.1 Bidder to provide City of Winnipeg Parts Discount % Pricing from retail parts pricing. **State: percentage discount** _____%

14.2 Bidder to provide City of Winnipeg Labor Discount % Pricing from Retail shop labor rate. **State: percentage discount** _____%

15.0 **FIRST SERVICE PREVENTATIVE MAINTENANCE KIT**

- 15.1 In order to assure minimum downtime of the equipment in future service, the Contractor shall provide one (1) complete replacement set of new OEM filters for each unit purchased. The set of required filters shall include (if applicable to the equipment type) air, fuel, oil, cab and hydraulic, or otherwise all known necessary common replacement filters required for the first preventative maintenance servicing. _____
- 15.2 The Contractor shall provide a list of factory recommended lubricants to be used with the equipment, as well as a complete cross reference guide for all warranty approved lubricants and filters that can be used during preventative maintenance servicing. _____