



## 163-2020 ADDENDUM 1

### ARLINGTON OVERPASS (CPR YARDS) – 2020 STRUCTURAL STEEL REPAIRS

#### **URGENT**

**PLEASE FORWARD THIS DOCUMENT TO WHOEVER IS IN POSSESSION OF THE TENDER**

ISSUED: May 12, 2020  
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**THIS ADDENDUM SHALL BE INCORPORATED INTO THE TENDER AND SHALL FORM A PART OF THE CONTRACT DOCUMENTS**

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**Please note the following and attached changes, corrections, additions, deletions, information and/or instructions in connection with the Tender, and be governed accordingly. Failure to acknowledge receipt of this Addendum in Paragraph 10 of Form A: Bid may render your Bid non-responsive.**

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#### **PART E – SPECIFICATIONS**

Revise: E4.2.4 to read: Abrasive for Blast Cleaning

- (a) All existing steel surfaces receiving new steel shall be cleaned by blast cleaning to a minimum of SSPC-SP 7 (Brush-off Blast Cleaning) to remove excess oil, dirt, rust, and other debris to the satisfaction of the Contract Administrator.
- (b) The blast cleaning abrasive shall be free of corrosion-producing contaminants. Silica or other sand will not be permitted. Slag abrasives shall contain no more than 0.1% oil by weight. The blast-cleaning abrasives and grit size employed shall be capable of achieving a surface anchor-tooth profile having a peak-to-valley height of 2 to 4 mils.

Add: E4.2.7 Concrete Anchors

- (a) Concrete anchors used for Type 6 Repair shall be a minimum ¼" diameter x 1-¼" long screws spaced as shown on Drawings. An approved product is Genuine Tapcon screw anchors or approved equivalent as accepted by the Contract Administrator.