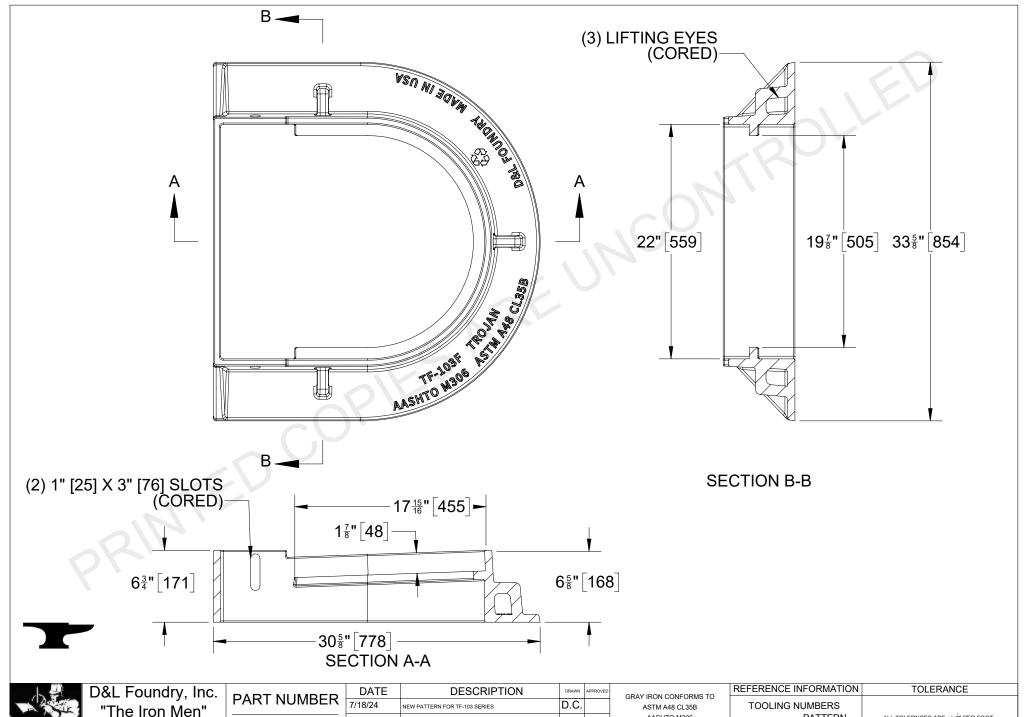
The City of Winnipeg
Tender No. 1-2025

Template Version: 2025 01 01 - Const Road Works

Appendix 'G'

APPENDIX 'I' – STANDARD DETAIL DRAWING FOR BARRIER CURB AND ARCHED GUTTER INLET FRAME, BOX AND INLET COVER





"The Iron Men"

MADE IN THE USA

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF D&L FOUNDRY, ANY REPRODUCTION IN PART OR AS WHOLE WITHOUT THE WRITTEN PERMISSION OF D&L FOUNDRY IS PROHIBITED

PART NUMBER
TF-103F
MODIFIED

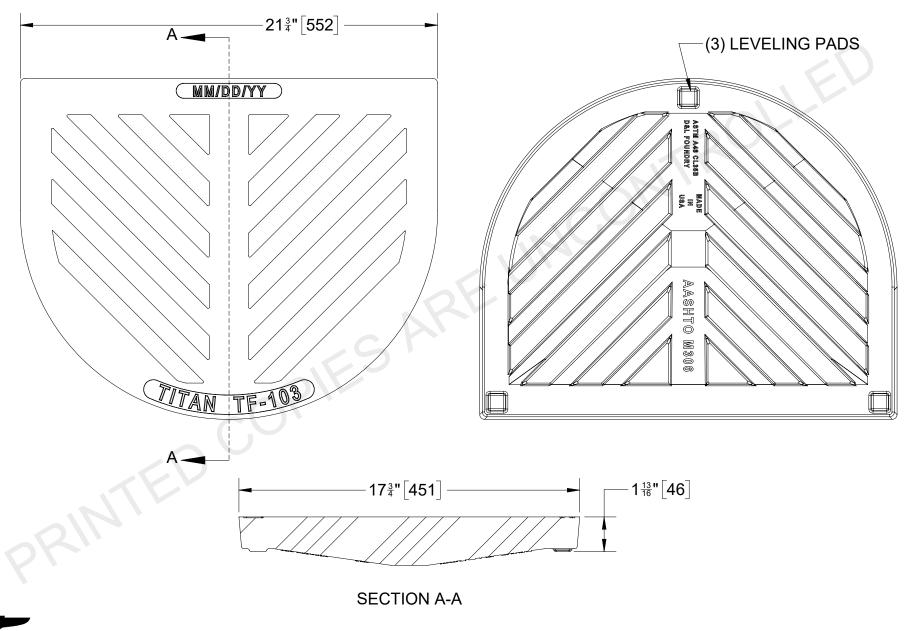
,	DATE	DESCRIPTION	DRAWN	APPROVED	GRAY IRON CONFORMS
<	7/18/24	NEW PATTERN FOR TF-103 SERIES	D.C.		ASTM A48 CL35B
_					AASHTO M306
					AASHTO M306

GRAY IRON CONFORMS TO	
ASTM A48 CL35B	
AASHTO M306	

TOOLING NOWIDE NO		
	PATTERN	
TOOLS	LOCATION	
COPE: - NEW	COPE: -NEW	
DRAG: -NEW	DRAG: -NEW	

> DESIGNATES MACHINED SURFACE

ALL TOLERNCES ARE +/- " PER FOOT,	
OR 1.6 MM PER 300MM	
MEASUREMENTS LESS THAN ONE FOOT [300MM]	
ARE +/- 1 OR 1.6MM	
UNLESS OTHERWISE SPECIFIED	





NOTES: 5X1 GRATE BARS

D&L Foundry, Inc. "The Iron Men"

MADE IN THE USA

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WITHOUT THE WRITTEN PERMISSION OF D&L
FOUNDRY IS PROHIBITED

PART NUMBER
TF-103G
MODIFIED

,	DATE	DESCRIPTION	DRAWN	APPROVED	GRAY IRON CONFORM		
7	7/18/24	NEW GRATE DESIGN FOR TF-103 SERIES	D.C.		ASTM A48 CL35B		
					AASHTO M306		
					AASHTO M306		

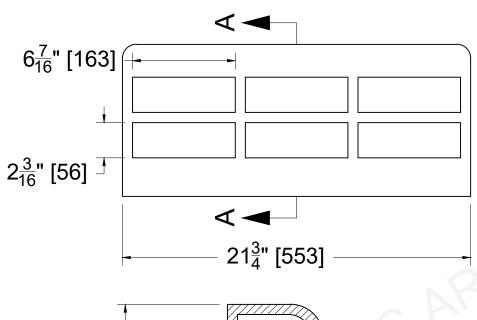
	REFERENCE II	NFORMATION	
Y IRON CONFORMS TO ASTM A48 CL35B	TOOLING NUMBERS		
AASHTO M306	TOOLS	PATTERN LOCATION	
		COPE: -NEW	

TOOLING NUMBERS				
PATTERN				
TOOLS	LOCATION			
COPE: - NEW	COPE: -NEW			
DRAG: -NEW	DRAG: -NEW			

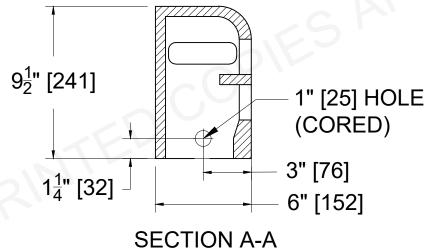
DESIGNATES MACHINED SURFACE

ALL TOLERNCES ARE +/- 18 PER FOOT,
OR 1.6 MM PER 300MM
EASUREMENTS LESS THAN ONE FOOT [300MM]
ARE +/- 16", OR 1.6MM
UNLESS OTHERWISE SPECIFIED

TOLERANCE



TF-103 ASTM A48 CL35B D&L FOUNDRY (T) AASHTO M306 MM/DD/YYYY





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PART NUMBER

TF-103SI

	DATE	DESCRIPTION	DRAWN	APPROVED	
	9/15/20	DRAWING OF EXISTING PART	DF	D.C.	
-	11/2/21	ECR 2276 - CHANGE SLOT IN SIDE TO A HOLE TO MATCH THE PATTERN	DF	D.C.	
	11/5/21	ECR 2281 - ADD CENTER MARK AND DIMENSIONS OF SIDE HOLE LOCATION	DF	D.C.	

GRAY IRON CONFORMS TO ASTM A48 CL35B

AASHTO M306

TOOLING NUMBERS PATTERN LOCATION

REFERENCE INFORMATION

TOOLS COPE: -6237 COPE: - 6237 DRAG: -6238

ALL TOLERANCES ARE +/- $\%_6$ " PER FOOT, OR 1.6 MM PER 300 MM MEASUREMENTS LESS THAN ONE FOOT ARE +/- 15", OR 1.6 MM UNLESS OTHERWISE SPECIFIED

TOLERANCES

DRAG: -6238 DESIGNATES MACHINED SURFACE