

Part 1 General

1.01 REFERENCES

- .1 National Fire Code of Canada 2010, with Provincial Amendments.

1.02 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Provide submittals in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
 - .1 Provide manufacturer's printed product literature, specifications and datasheets for piping and equipment and include product characteristics, performance criteria, physical size, finish and limitations.

1.03 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements and with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements:
 - .1 Deliver materials to site in original factory packaging, labelled with manufacturer's name, address.

Part 2 Products

2.01 MATERIAL

- .1 Not Used.

Part 3 Execution

3.01 APPLICATION

- .1 Manufacturer's Instructions: comply with manufacturer's written recommendations, including product technical bulletins, handling, storage and installation instructions, and datasheets.

3.02 CONNECTIONS TO EQUIPMENT

- .1 In accordance with manufacturer's instructions unless otherwise indicated.
- .2 Use valves and either unions or flanges for isolation and ease of maintenance and assembly.
- .3 Use double swing joints when equipment mounted on vibration isolation and when piping subject to movement.

3.03 CLEARANCES

- .1 Provide clearance around systems, equipment and components for observation of operation, inspection, servicing, maintenance and as recommended by manufacturer and National Fire Code of Canada, with Provincial Amendments.
- .2 Provide space for disassembly, removal of equipment and components as recommended by manufacturer or as indicated without interrupting operation of other system equipment or components.

3.04 DRAINS

- .1 Install piping with grade in direction of flow except as indicated.
- .2 Install drain valve at low points in piping systems, at equipment and at section isolating valves.
- .3 Pipe each drain valve discharge separately to above floor drain.
 - .1 Discharge to be visible.
- .4 Drain valves: DN 20 gate or globe valves unless indicated otherwise, with hose end male thread, cap and chain.

3.05 AIR VENTS

- .1 Install manual or automatic air vents where indicated at high points in piping systems.
- .2 Install isolating valve at each automatic air valve.
- .3 Install drain piping to approved location and terminate where discharge is visible.

3.06 DIELECTRIC COUPLINGS

- .1 General: compatible with system, to suit pressure rating of system.
- .2 Locations: where dissimilar metals are joined.
- .3 DN 50 and under: isolating unions or bronze valves.
- .4 Over DN 50: isolating flanges.

3.07 PIPEWORK INSTALLATION

- .1 Screwed fittings jointed with Teflon tape.
- .2 Protect openings against entry of foreign material.
- .3 Install to isolate equipment and allow removal without interrupting operation of other equipment or systems.
- .4 Assemble piping using fittings manufactured to ANSI standards.
- .5 Saddle type branch fittings may be used on mains if branch line is no larger than half size of main.
 - .1 Hole saw (or drill) and ream main to maintain full inside diameter of branch line prior to welding saddle.
- .6 Install exposed piping, equipment, rectangular cleanouts and similar items parallel or perpendicular to building lines.
- .7 Install concealed pipework to minimize furring space, maximize headroom, conserve space.
- .8 Slope piping, except where indicated, in direction of flow for positive drainage and venting.
- .9 Install, except where indicated, to permit separate thermal insulation of each pipe.
- .10 Group piping wherever possible and as indicated.
- .11 Ream pipes, remove scale and other foreign material before assembly.
- .12 Use eccentric reducers at pipe size changes to ensure positive drainage and venting.
- .13 Provide for thermal expansion as indicated.
- .14 Valves:

- .1 Install in accessible locations.
- .2 Remove interior parts before soldering.
- .3 Install with stems above horizontal position unless indicated.
- .4 Valves accessible for maintenance without removing adjacent piping.
- .5 Install globe valves in bypass around control valves.
- .6 Use gate, ball or butterfly valves at branch take-offs for isolating purposes except where otherwise specified.
- .7 Install butterfly valves on chilled water and related condenser water systems only.
- .8 Install butterfly valves between weld neck flanges to ensure full compression of liner.
- .9 Install plug cocks or ball valves for glycol service.
- .10 Use chain operators on valves DN 65 and larger where installed more than 2400 mm above floor in Mechanical Rooms.
- .15 Check Valves:
 - .1 Install silent check valves on discharge of pumps and in vertical pipes with downward flow and elsewhere as indicated.
 - .2 Install swing check valves in horizontal lines on discharge of pumps and as indicated.

3.08 PREPARATION FOR FIRE STOPPING

- .1 Install firestopping within annular space between pipes, ducts, insulation and adjacent fire separation in accordance with Section 07 84 00 - Fire Stopping.
- .2 Uninsulated unheated pipes not subject to movement: no special preparation.
- .3 Uninsulated heated pipes subject to movement: wrap with non-combustible smooth material to permit pipe movement without damaging firestopping material or installation.
- .4 Insulated pipes and ducts: ensure integrity of insulation and vapour barriers.

3.09 FLUSHING OUT OF PIPING SYSTEMS

- .1 Before start-up, clean interior of piping systems in accordance with requirements of Section 01 74 11 - Cleaning supplemented as specified in relevant sections of Division 23.
- .2 Preparatory to acceptance, clean and refurbish equipment and leave in operating condition, including replacement of filters in piping systems.

3.10 PRESSURE TESTING OF EQUIPMENT AND PIPEWORK

- .1 Advise Consultant 48 hours minimum prior to performance of pressure tests.
- .2 Piping: test as specified in relevant sections of heating, ventilating and air conditioning work.
- .3 Maintain specified test pressure without loss as follows unless specified for longer period of time in relevant mechanical sections.
 - .1 Pressurized piping systems: 4 hours minimum.
 - .2 Non-pressurized, gravity drainage systems: 30 minutes.
- .4 Prior to tests, isolate equipment and other parts which are not designed to withstand test pressure or media.

- .5 Conduct tests in presence of Consultant or submit test reports documenting test pressures and durations.
- .6 Pay costs for repairs or replacement, retesting, and making good. Consultant to determine whether repair or replacement is appropriate.
- .7 Insulate or conceal work only after approval and certification of tests by Consultant. Underground drainage piping may be buried after appropriate inspections by the authority having jurisdiction have taken place – submit test reports and inspection certificates to Consultant for review.

3.11 CLEANING

- .1 Clean in accordance with Section 01 74 11 - Cleaning.
 - .1 Remove surplus materials, excess materials, rubbish, tools and equipment.

END OF SECTION