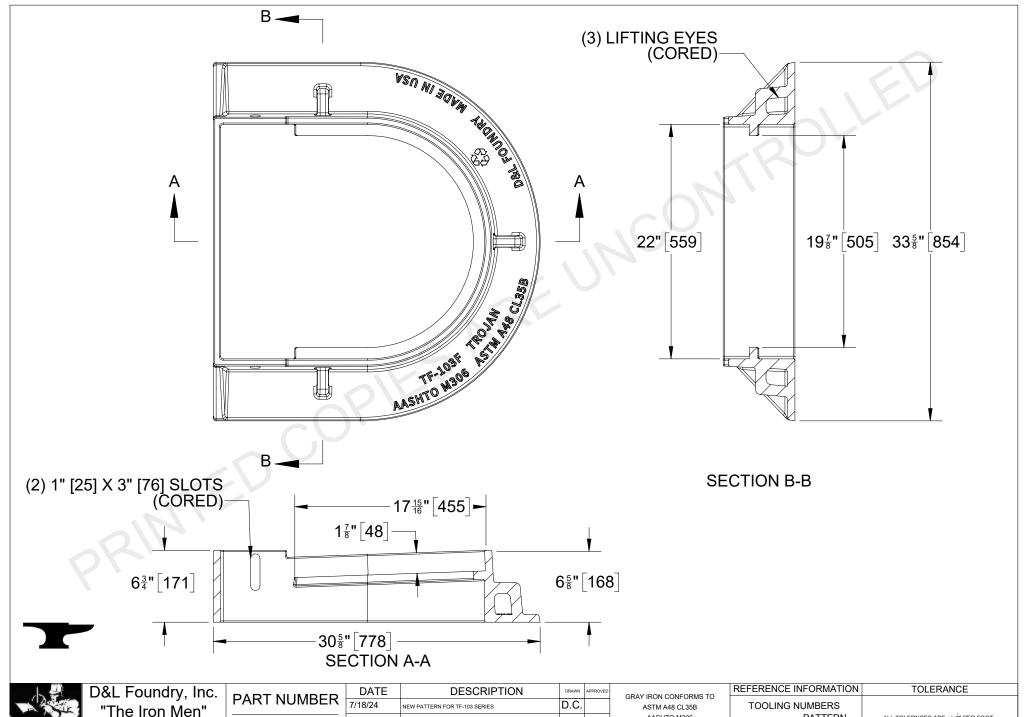
The City of Winnipeg Tender No.27-2025	Appendix 'E'
Template Version: 2025 01 01- Const Road Works	
APPENDIX 'E' – BARRIER CURB AND ARCHED GUTTER AND INLET COVER	INLET FRAME, BOX
AND INLET COVER	





"The Iron Men"

MADE IN THE USA

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF D&L FOUNDRY, ANY REPRODUCTION IN PART OR AS WHOLE WITHOUT THE WRITTEN PERMISSION OF D&L FOUNDRY IS PROHIBITED

PART NUMBER
TF-103F
MODIFIED

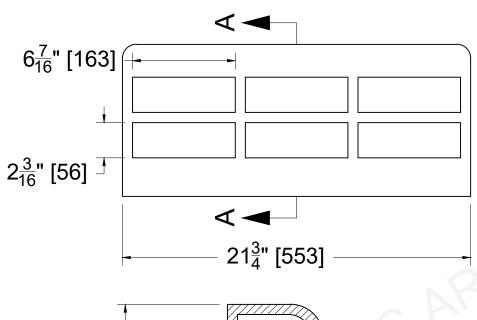
,	DATE	DESCRIPTION	DRAWN	APPROVED	GRAY IRON CONFORMS
<	7/18/24	NEW PATTERN FOR TF-103 SERIES	D.C.		ASTM A48 CL35B
_					AASHTO M306
					AASHTO M306

GRAY IRON CONFORMS TO	
ASTM A48 CL35B	
AASHTO M306	

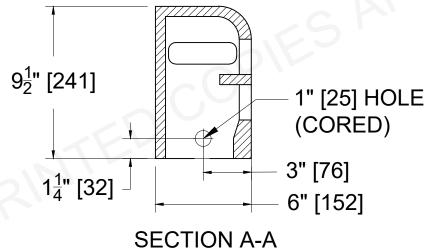
TOOLING NOWIDE NO			
	PATTERN		
TOOLS	LOCATION		
COPE: - NEW	COPE: -NEW		
DRAG: -NEW	DRAG: -NEW		

> DESIGNATES MACHINED SURFACE

ALL TOLERNCES ARE +/- " PER FOOT,	
OR 1.6 MM PER 300MM	
MEASUREMENTS LESS THAN ONE FOOT [300	MM]
ARE +/- 1/4", OR 1.6MM	
UNLESS OTHERWISE SPECIFIED	



TF-103 ASTM A48 CL35B D&L FOUNDRY (T) AASHTO M306 MM/DD/YYYY





D&L Foundry, Inc. "The Iron Men" MADE IN THE USA

HE INFORMATION CONTAINED IN THIS DRAWING HE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF D&L FOUNDRY, ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF D&L FOUNDRY IS PROHIBITED

PART NUMBER

**TF-103SI** 

	DATE	DESCRIPTION	DRAWN	APPROVED	
	9/15/20	DRAWING OF EXISTING PART	DF	D.C.	
-	11/2/21	ECR 2276 - CHANGE SLOT IN SIDE TO A HOLE TO MATCH THE PATTERN	DF	D.C.	
	11/5/21	ECR 2281 - ADD CENTER MARK AND DIMENSIONS OF SIDE HOLE LOCATION	DF	D.C.	

GRAY IRON CONFORMS TO ASTM A48 CL35B

AASHTO M306

**TOOLING NUMBERS PATTERN** LOCATION

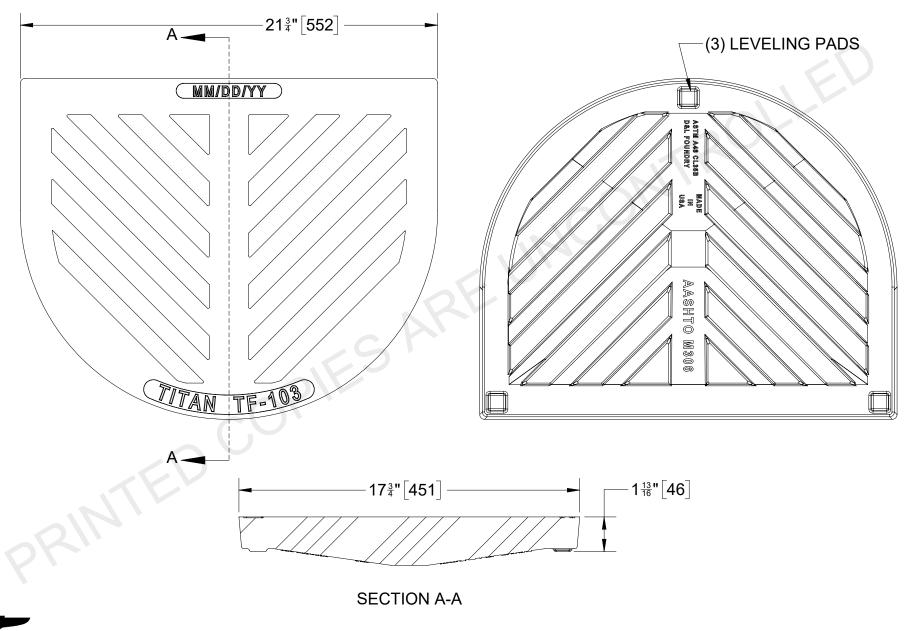
REFERENCE INFORMATION

TOOLS COPE: -6237 COPE: - 6237 DRAG: -6238

ALL TOLERANCES ARE +/-  $\%_6$ " PER FOOT, OR 1.6 MM PER 300 MM MEASUREMENTS LESS THAN ONE FOOT ARE +/- 15", OR 1.6 MM UNLESS OTHERWISE SPECIFIED

TOLERANCES

DRAG: -6238 DESIGNATES MACHINED SURFACE





**NOTES: 5X1 GRATE BARS** 

## D&L Foundry, Inc. "The Iron Men"

MADE IN THE USA

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF D&L FOUNDRY, ANY REPRODUCTION IN PART OR AS WHOLE
WITHOUT THE WRITTEN PERMISSION OF D&L
FOUNDRY IS PROHIBITED

PART NUMBER
TF-103G
<b>MODIFIED</b>

,	DATE	DESCRIPTION	DRAWN	APPROVED	GRAY IRON CONFORMS
7	7/18/24	NEW GRATE DESIGN FOR TF-103 SERIES	D.C.		ASTM A48 CL35B
					AASHTO M306
					AASHTO M306

	REFERENCE INFORMATION		
Y IRON CONFORMS TO ASTM A48 CL35B	TOOLING NUMBERS		
AASHTO M306	TOOLS	PATTERN LOCATION	
		COPE: -NEW	

TOOLING NUMBERS		
	PATTERN	
TOOLS	LOCATION	
COPE: - NEW	COPE: -NEW	
DRAG: -NEW	DRAG: -NEW	

DESIGNATES MACHINED SURFACE

ALL TOLERNCES ARE +/- 18 PER FOOT,
OR 1.6 MM PER 300MM
EASUREMENTS LESS THAN ONE FOOT [300MM]
ARE +/- 16", OR 1.6MM
UNLESS OTHERWISE SPECIFIED

TOLERANCE